



13. TRANSMISSION

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SERVICE INFORMATION

GENERAL

- The gearshaft linkage can be serviced with the engine in the frame (Section 8).
- For internal transmission repairs, the crankcase must be separated (Section 11).
- Replace the countershaft and output driven gear as a set.
- When using the lock nut wrench, use a deflecting beam type torque wrench 14-20 inches long. The lock nut wrench increases the torque wrench's leverage, so the torque wrench reading will be less than the torque actually applied to the lock nut. The specification given is the actual torque applied to the lock nut, not the reading on the torque wrench when used with the lock nut wrench. The torque wrench scale reading is given with the actual torque specification.

SPECIFICATIONS

13

Transmission	Backlash		STANDARD		SERVICE LIMIT	
		low	0.089-0.170 mm	(0.0035-0.0066 in)	0.24 mm	(0.009 in)
		2nd, 3rd, 4th, 5th, 6th	0.068-0.136 mm	(0.0027-0.0054 in)	0.18 mm	(0.007 in)
	Gear I.D.	M5, M6, C2, C3 gear	28.000-28.021 mm	(1.1024-1.1032 in)	28.04 mm	(1.104 in)
		C1 gear	24.000-24.021 mm	(0.9449-0.9457 in)	24.04 mm	(0.946 in)
		C4 gear	29.000-29.021 mm	(1.1417-1.1426 in)	29.04 mm	(1.143 in)
	Gear bushing O.D.	M5, M6, C2, C3	27.959-27.980 mm	(1.1007-1.1016 in)	27.94 mm	(1.100 in)
		M6	27.959-27.980 mm	(1.1007-1.1016 in)	27.94 mm	(1.100 in)
		C1	23.959-23.980 mm	(0.9433-0.9441 in)	23.94 mm	(0.943 in)
		C4	28.959-28.980 mm	(1.1401-1.1409 in)	28.94 mm	(1.139 in)
	Gear bushing I.D.	M5	24.985-25.006 mm	(0.9837-0.9845 in)	25.04 mm	(0.986 in)
		C1	20.160-20.370 mm	(0.7937-0.8019 in)	20.40 mm	(0.803 in)
		C4	24.985-25.006 mm	(0.9837-0.9845 in)	25.04 mm	(0.986 in)
	Mainshaft O.D.	at M5	24.959-24.980 mm	(0.9826-0.9835 in)	24.90 mm	(0.980 in)
	Countershaft O.D.	at C1	19.980-19.993 mm	(0.7866-0.7871 in)	19.93 mm	(0.785 in)
		at C4	24.959-24.980 mm	(0.9826-0.9835 in)	24.90 mm	(0.980 in)
	Gear-to-bushing or shaft clearance	M5, 6 to M5, 6 bushing	0.020-0.062 mm	(0.0008-0.0024 in)	0.10 mm	(0.004 in)
		M5 bushing to shaft	0.005-0.047 mm	(0.0002-0.0019 in)	0.06 mm	(0.002 in)

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web sugar skulls monarch butterflies marigolds and traditional paper banners papel picado are all symbols of the día de los muertos courtesy of the smithsonian latino center 3 it s a celebration of life not death ancient mesoamericans believed that death was part of the journey of life

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yüksek tutmamakta fayda var tek kelime ile kötü bitiremediniz zombileri çeke çeke yapımcıların yeni fikirler bulmadaki acizliği ve izleyicilerin aptallığı hala bu konuyu sattıyorsa

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web spirits of the adults at midnight of the following day november 2nd the celebrations shift to honor the lives of the

departed adults the night is filled with laughter and fun memories much like the night before however the ofrendas take on a more adult like theme with tequila pan de muerto mezcal pulque and jars of atole

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web barbie doll is radiant in a pink ruffled dress decorated with sugar skulls and colorful flowers delicate butterflies crown her calavera face paint and she holds her own tiny ofrenda may the 2023 día de muertos barbie doll become a treasured holiday tradition includes doll stand and certificate of authenticity doll cannot stand alone

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