



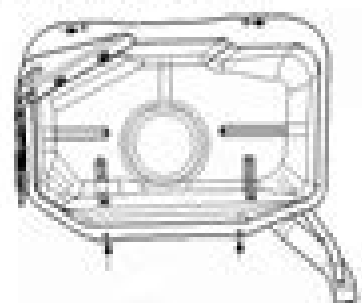
4.2.7 Disconnect the right pipe nylon hose assembly.

4.2.7.1 Disconnect the fuel pump outlet nylon hose assembly at the end of fuel right pipe.

4.2.7.2 Disconnect the fuel filter - outlet nylon hose assembly at the end of fuel filter.

4.2.7.3 Disconnect the fuel evaporation nylon hose assembly at the end of fuel right pipe.

4.2.8 Remove the fuel tank assembly.



4.2.8.1 Place a jack under the fuel tank.

4.2.8.2 Tighten 4 bolts and fuel tank.

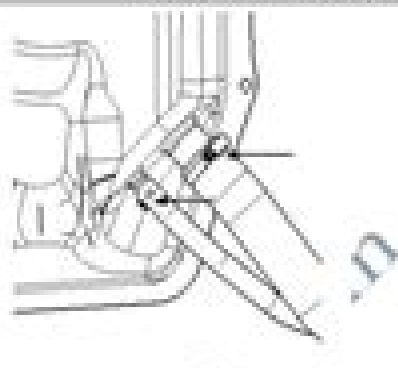
4.2.8 Remove the nylon pipe assembly at the end of fuel pump.

4.2.8.1 Disconnect the fuel pump outlet nylon hose assembly at the end of fuel pump.

4.2.8.2 Disconnect the fuel filter - outlet nylon hose assembly at the end of fuel pump.

4.2.8.3 Disconnect the fuel evaporation nylon hose assembly at the end of fuel pump.

4.2.8.4 Remove the fuel tank filter pipe and ventilation hose.



Remove the clamp and disconnect the fuel tank filter pipe and ventilation hose.

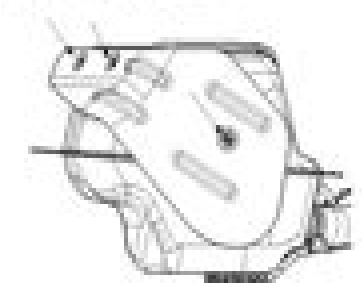
4.2.9 Remove the fuel tank heat insulation.



Remove 3 bolts and fuel tank heat insulation.

4.3 Installation

4.3.1 Fuel tank heat insulation

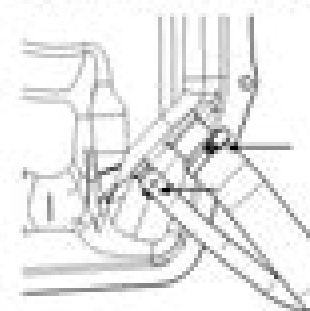


Install the fuel tank heat insulation with 3 bolts, tightening torque: 5-10N.m.

4.3.2 Install the filter pipe and ventilation hose to the fuel tank.

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4.3.2.1 Install the filter pipe and ventilation hose to the fuel tank with clamp as shown in the figure.



4.3.3 Install the fuel pump assembly.

4.3.3.1 Install a new O-ring on the fuel pump.

4.3.3.2 Install the fuel pump assembly on the fuel tank.

NOTICE:

Don't touch the oil level sensor that sets.

4.3.3.3 Install the oil pump outlet sensor.

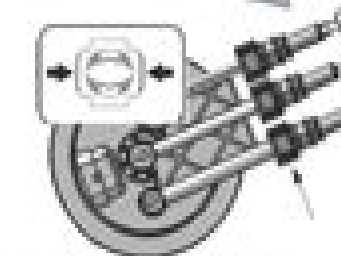
4.3.3.4 Connect the fuel pump outlet nylon hose assembly at the end of fuel pump.

Install the nylon hose quick joint into the fuel pump pipe connector and a click is felt.

NOTICE:

Check if the fuel pump pipe connector is damaged or there are foreign materials.

After assembling, push and pull the quick joint to check if it is connected securely.



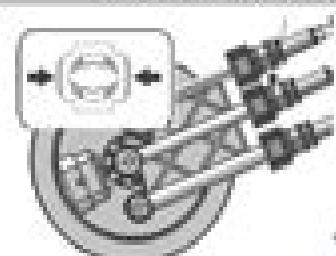
4.3.3.1 Connect the filter outlet nylon hose assembly at the end of fuel pump.

Install the nylon hose quick joint into the fuel pump pipe connector and a click is felt.

NOTICE:

Check if the fuel pump pipe connector is damaged or there are foreign materials.

After assembling, push and pull the quick joint to check if it is connected securely.

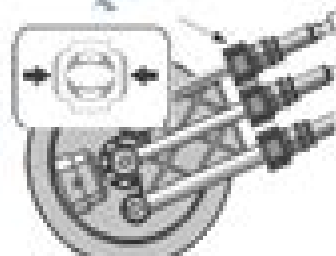


4.3.3.4 Connect the fuel evaporation nylon hose assembly at the end of fuel pump.
Install the nylon hose quick joint into the fuel pump pipe connector until a click is felt.

NOTICE:

Check if the fuel pump pipe connector is damaged or there are foreign materials.

After assembling, push and pull the quick joint to check if it is connected securely.



4.3.4 Install the fuel tank assembly.

4.3.4.1 Install the fuel tank with 4 new bolts.



Torque: 30-50N.m

4.3.5 Install the filter pipe assembly.

4.3.5.1 Install the filter pipe into the filter outlet tank.

3klf Service Manual

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