

## MAINTENANCE

### 7. Gear pump mounting bolts

Tool: 22 mm  
Torque: 140 Nm (14 kg-m, 103 ft-lb)

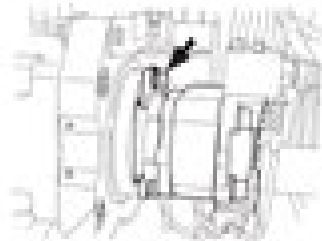


Image 01-010

### 8. Air con. compressor drive pump mounting bolts

Tool: 22 mm  
Torque: 140 Nm (14 kg-m, 103 ft-lb)

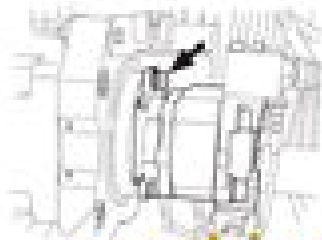


Image 01-010

### 9. Control valve mounting bolts

Tool: 30 mm  
Torque: 400 Nm (40 kg-m, 295 ft-lb)

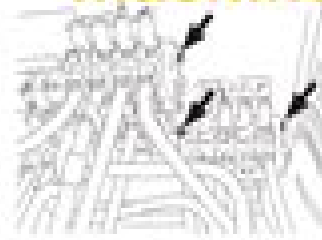


Image 01-010

### 10. Swing device mounting bolts

Tool: 55 mm  
Torque: 5,200 Nm (520 kg-m, 3,800 ft-lb)

Tool: 30 mm  
Torque: 400 Nm (40 kg-m, 295 ft-lb)

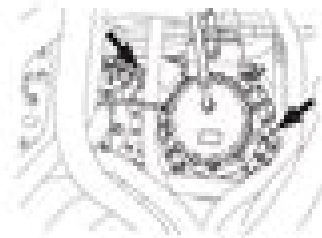


Image 01-010

## MAINTENANCE

### 5. Center Joint — every 500 hours (Stripped Grease Fittings — Main Frame)

**WARNING:** When lubricating center joint, lower the bucket to the ground and pull the pilot control shut-off lever to the LOCK position.

**NOTE:** Auto-lubrication can be used for the fittings on the center joint.

1. Park the machine on a level surface.
2. Lower the bucket to the ground.
3. Turn the auto-tilt switch off.
4. Run the engine at slow idle speed without load for five minutes.
5. Pull the pilot control shut-off lever to the LOCK position.
6. With the superstructure stationary, apply grease to the two grease fittings.
7. Total amount of grease to be applied is approximately 1 to 2 strokes of grease lubricator.

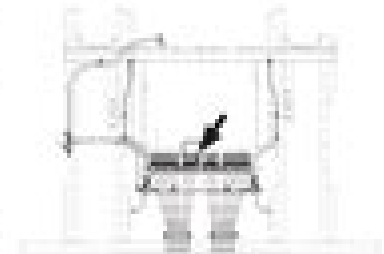


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# 360operators Manual Em18m 1

**Xiang Xie**



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