

NOTE

Standard and ABS bearings require different collets. Choose the appropriate one to remove the bearing.

- Non-ABS models: Use COLLET (Part No. HD-44060-10A).
- ABS models: Use COLLET (Part No. HD-44060-11A).
- Place steel ball inside collet and install collet at end of forcing screw.
- Insert collet into bearing. Hold forcing screw (1) and turn hex on collet (6) until lip makes firm contact with inside edge of bearing.
- See [Figure 2-33](#). Turn hex nut (2) until bearing is free. Discard bearing.
- See [Figure 2-34](#). Remove spacer sleeve (6) from hub.
- Repeat steps to remove remaining bearing from opposite side of wheel.

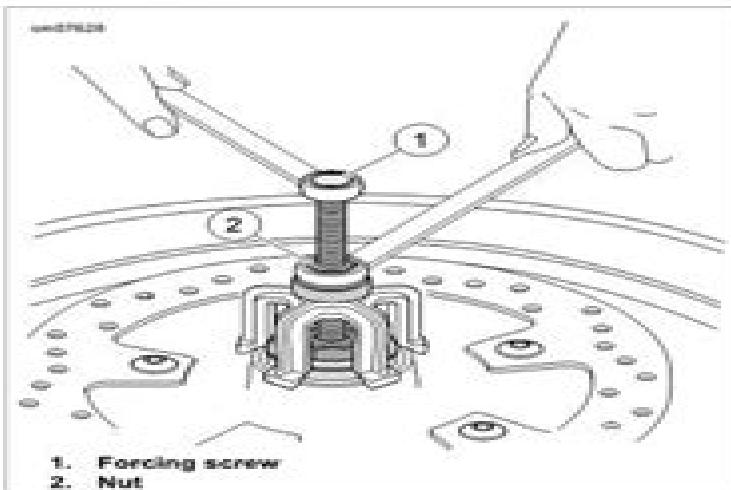


Figure 2-33. Removing Bearing

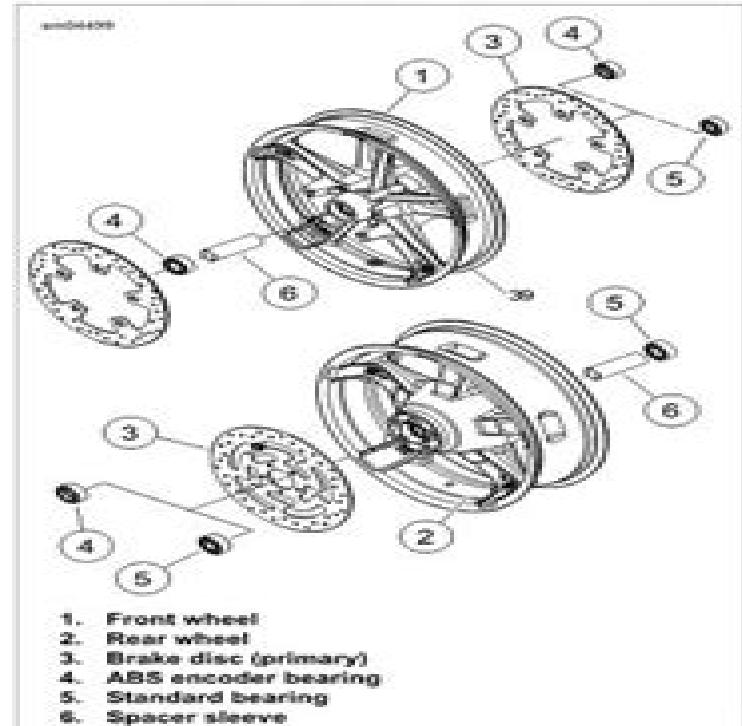


Figure 2-34. Wheel Bearing Assemblies

INSTALLATION

PART NUMBER	TOOL NAME
HD-44060C	WHEEL BEARING REMOVER/INSTALLER

NOTES

- Keep ABS encoder bearings away from magnetic fields (such as magnetic parts trays, magnetic base dial indicators, alternator rotors, etc.) or damage will occur.
- Always replace both bearings as a complete set.

- See [Figure 2-35](#). Sparingly apply graphite lubricant to threads of threaded rod (1) of WHEEL BEARING REMOVER/INSTALLER (Part No. HD-44060C).

NOTE

Install the primary (front: left; rear: right) brake disc side bearing first. ABS equipped motorcycles use a special encoder bearing (greenish tan in color) on the primary brake disc side and a standard bearing (black) on the opposite side.

- Install support plate (2) onto rod (1) and slide rod through hub from the side opposite the primary brake side.

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A Gutmann

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1. Understanding the eBook 2014 Flhtk Service Manual
 - The Rise of Digital Reading 2014 Flhtk Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2014 Flhtk Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2014 Flhtk Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2014 Flhtk Service Manual
 - Personalized Recommendations
 - 2014 Flhtk Service Manual User Reviews and Ratings
 - 2014 Flhtk Service Manual and Bestseller Lists
5. Accessing 2014 Flhtk Service Manual Free and Paid eBooks
 - 2014 Flhtk Service Manual Public Domain eBooks
 - 2014 Flhtk Service Manual eBook Subscription Services
 - 2014 Flhtk Service Manual Budget-Friendly Options

6. Navigating 2014 Flhtk Service Manual eBook Formats
 - ePUB, PDF, MOBI, and More
 - 2014 Flhtk Service Manual Compatibility with Devices
 - 2014 Flhtk Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2014 Flhtk Service Manual
 - Highlighting and Note-Taking 2014 Flhtk Service Manual
 - Interactive Elements 2014 Flhtk Service Manual
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 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2014 Flhtk Service Manual
9. Balancing eBooks and Physical Books 2014 Flhtk Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2014 Flhtk Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 2014 Flhtk Service Manual
 - Setting Reading Goals 2014 Flhtk Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 2014 Flhtk Service Manual
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 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

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