

CYLINDER HEAD

3.22

DISASSEMBLY

PART NUMBER	TOOL NAME
HD-34736-B	VALVE SPRING COMPRESSOR
HD-39786	CYLINDER HEAD HOLDING FIXTURE

1. Before proceeding with the disassembly procedure, determine if valve reconditioning is necessary.
 - a. Raise valve ports of cylinder head to strong light source. If light is visible between valves and seats, the cylinder head and valves require reconditioning.
 - b. Fill ports with solvent. Wait ten full seconds and check for leakage past valve seats. Recondition cylinder heads and valves that leak.
2. See [Figure 3-41](#). Secure cylinder head for service.
 - a. Thread 12 mm end of CYLINDER HEAD HOLDING FIXTURE (Part No. HD-39786) (1) into cylinder head (2) spark plug hole.
 - b. Clamp tool in vise at a 45 degree angle or one that offers a comfortable working position.

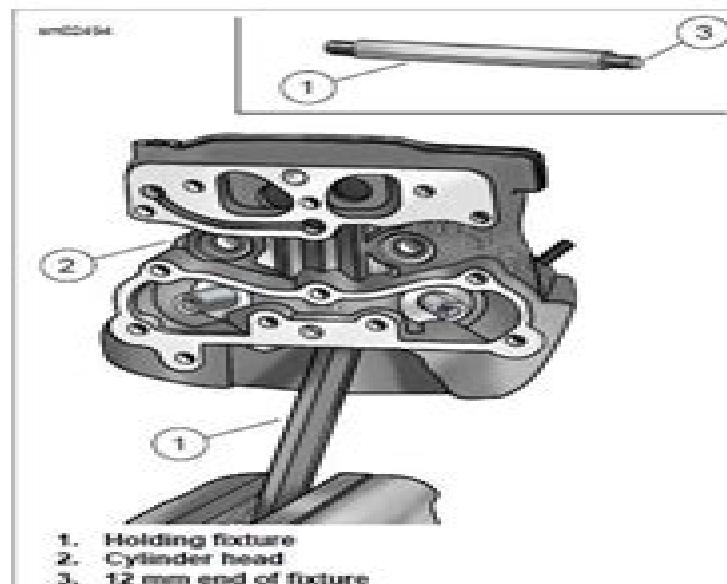


Figure 3-41. Cylinder Head Holding Fixture

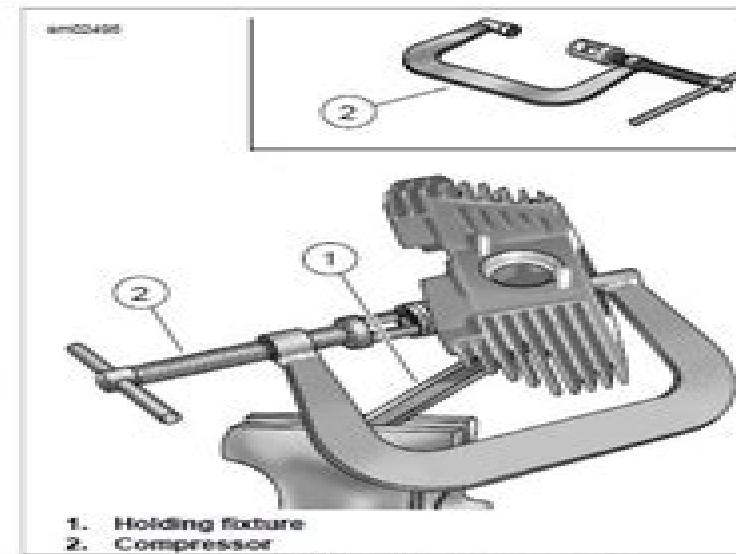


Figure 3-42. Valve Spring Compressor

3. See [Figure 3-42](#). Release valve spring compression.
 - a. Place VALVE SPRING COMPRESSOR (Part No. HD-34736-B) (2) over cylinder head. Center blunt end on the valve head. Seat adapter at end of forcing screw on the valve spring retainer.
 - b. Rotate forcing screw to compress valve spring.
 - c. See [Figure 3-43](#). If spring retainer (2) is not free of tapered keepers (1), give head of tool a sharp tap with a soft mallet. Using magnetic rod or small screwdriver, remove the keepers (1) from the valve stem (11) groove.
 - d. Rotate forcing screw to release the valve spring compression.
4. Remove the spring retainer (2) and valve spring (3).
5. Slide the valve (11) from the valve guide (5).
6. Remove valve seal assembly.
7. Mark the valve head F(front) or R(rear) for identification. Also, separate and tag tapered keepers, valve spring and spring retainer so that they are installed on the same valve at time of assembly.
8. Remove the remaining valve and components.
9. Remove fixture tool from spark plug hole.

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world bank europe and central asia economic update - Jul 23 2023

economic growth for the emerging market and developing economies across europe and central asia has been revised up to 2.4 for 2023 in the world bank s latest economic forecast for the region this pickup in growth reflects improved forecasts for war hit ukraine and for central asia as well as consumer resiliency in türkiye and better than

winter 2022 economic forecast growth expected to economy - Dec 16 2022

feb 10 2022 overall inflation in the euro area is forecast to increase from 2.6 in 2021 2.9 in the eu to 3.5 3.9 eu in 2022 before declining to 1.7 1.9 eu in 2023 the balance of risks to the growth outlook is broadly even the current wave of infections could have a longer lasting economic impact than assumed bringing fresh disruptions to

economic growth in the eu falls euronews - Aug 12 2022

nov 15 2022 europe s economy has continued to cool with gdp in both the eurozone and the wider eu expanding only marginally in the third quarter the latest figures from eurostat show gross domestic product

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oct 20 2021 advanced european economies are forecast to expand in 2021 by 5.2 percent and emerging market economies by 6 percent yet the recovery remains bumpy with supply chain bottlenecks and high energy prices policies should be adapted flexibly reflecting country specific developments

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washington march 30 2021 emerging and developing economies in the europe and central asia region are expected to grow by 3.6 percent this year as a recovery in exports and stabilizing industrial commodity prices partly offset a resurgence of the pandemic late in 2020 and a recent flareup in new cases says the latest edition of the world bank's economic update

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jul 30 2021 gdp across the european union rose by 1.3% compared with the same period last year and by 1.9% compared with the previous quarter according to a preliminary estimate published friday by the eu

centre for the new economy and society the world economic - Jun 10 2022

sep 7 2022 the centre's strategic direction is guided by an advisory board comprised of nearly 30 leaders from business government and civil society the board met four times in 2021-2022 focusing its guidance specifically on the economic recovery building a new inclusive resilient and sustainable growth agenda embedding inclusion into the new economy

europe's economy expanded in spring and inflation has eased - Oct 14 2022

jul 31 2023 economic growth in the euro area expands but the gains are uneven gross domestic product in the eurozone grew 0.3 percent in the second quarter of 2023 a stronger result than economists

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jun 13 2023 outlook the latest and relatively optimistic forecasts from the european commission for the eurozone assume a growth rate of 1% for 2023 and an inflation rate of almost 6% with wide differences between countries 9 this meagre growth prospects confirm that the postpandemic recovery was derailed by a series of new crises in 2022 and 2023

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1 introduction next generation eu ngeu is a cornerstone of europe's common policy response to the economic challenges raised by the coronavirus covid 19 pandemic the pandemic triggered a severe economic downturn in the eu and a re-intensification of cross country divergences in july 2020 the eu responded forcefully by announcing ngeu