

# Service Manual

## Allison Transmission

### AUTOMATIC MODELS

**AT 540,  
AT 542(N)(R)(NFE),  
AT 543,  
AT 545(N)(R),  
AT 1542P,  
AT 1545P(N)**



**Allison Transmission**  
Division of General Motors Corporation  
P.O. Box 884, Indianapolis, Indiana 46206-0884

**FEBRUARY 1996  
Revision 1, 1999 April**

# Allison Repair Manual

**Chilton Book Company. Automotive  
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Service Manual, Allison Transmissions General Motors Corporation. Detroit Diesel Allison Division,1985      Service Manual General Motors Corporation. Detroit Diesel Allison Division,1974      *Catalog of Copyright Entries. Third Series* Library of Congress. Copyright Office,1976      Service Manual Series 4460 General Motors Corporation Allison Publications Service,19??      Motor Truck Repair Manual Michael J. Kromida,1983-05      *National Union Catalog* ,1973 Includes entries for maps and atlases      **Service Manual Allison Transmissions Automatic Models AT 540** ,1974      **Service Manual**

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