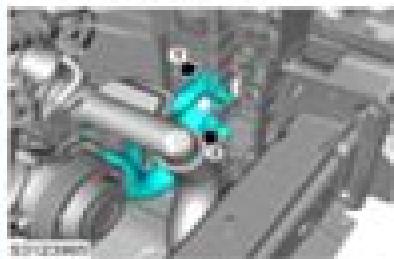


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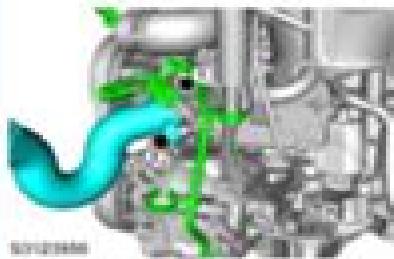
Engine Cooling System-1.5T

Radiator Water Outlet Pipe Removal

1. Drain the coolant.
2. Disconnect the clamp (2), and disconnect the radiator water outlet pipe from the radiator.



3. Loosen the clamp (3), and disconnect the radiator water outlet pipe from the thermostat.



4. Remove the radiator water outlet pipe.

Re-fit

1. Connect the radiator water outlet pipe to the thermostat, and secure it with clamp.

2. Connect the radiator water outlet pipe to the engine, and secure it with clamp.

3. Refit the coolant.

Placeholder - Radiator

Engine

Air Heater Water Inlet Pipe Removal

Placeholder - Radiator

1. Drain the coolant.
2. Remove the hose - intercooler to engine.

Placeholder - Intercooler to Heater Radiator

3. Loosen the clamp (1), and disconnect the air heater water inlet pipe from the engine.



4. Loosen the clamp (2), and disconnect the air heater water inlet pipe from the A/C box.



5. Loosen the clamp (3) and remove the air heater water inlet pipe.

Re-fit

6. Fit the air heater water inlet pipe and secure it with clamp.

7. Connect the air heater water inlet pipe to the A/C box, and secure it with clamp.

8. Connect the air heater water inlet pipe to the engine, and secure it with clamp.

9. Fit the hose - intercooler to engine.

Placeholder - Intercooler to Heater Radiator

Placeholder - Radiator

Placeholder - Radiator

Engine Cooling System-1.5T

System Pressure Test

Placeholder - Radiator

1. Check the hose for any rupture and abnormal stress, and the tightness of the pipeline connection.
2. Open the coolant expansion tank cap.

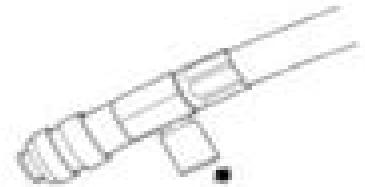
Warning: Since injury such as scalding could occur due to high pressure and hot water from the coolant expansion tank when opening the tank cap, do not touch the tank cap.

3. Fit the T1400013 on the expansion tank.
4. Connect the T1400013 pipe to the T1400012.
5. Pressurize the system to 1.0 MPa (10 bar) and check for leakage.

Warning: Do not exceed the pressure value, or the system may burst.



6. Visually check the engine and cooling system for signs of coolant leakage.
7. Release the pressure through the relief valve on the T1400013.



T1400013

8. Disconnect the T1400013 pipe from the T1400012.
9. Remove the T1400013 from the expansion tank and fit the expansion tank cap.

Coolant Expansion Tank Removal

Placeholder - Radiator

1. Drain the coolant.
2. Disconnect the hose - intercooler to heater radiator pipe.

Placeholder - Radiator

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