

NOTE

Verify the transmission filler plug/dipstick is removed before installing transmission assembly. Contact with the filler plug/dipstick prevents installation of transmission assembly.

4. Install the transmission assembly in the transmission case.
5. If equipped, place exhaust bracket into position. Install bearing housing fasteners.
6. See Figure 6-34. Tighten in the sequence shown to 23-25 ft-lbs (31.2-33.9 Nm).

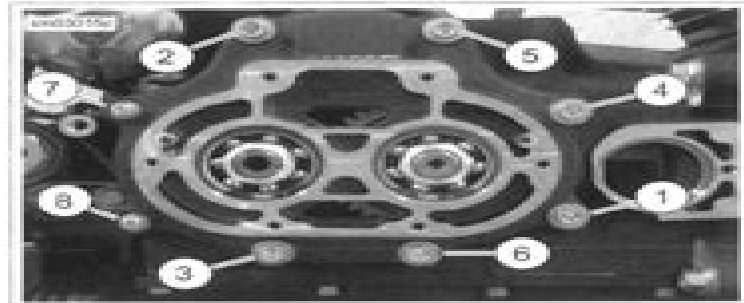


Figure 6-34. Torque Sequence

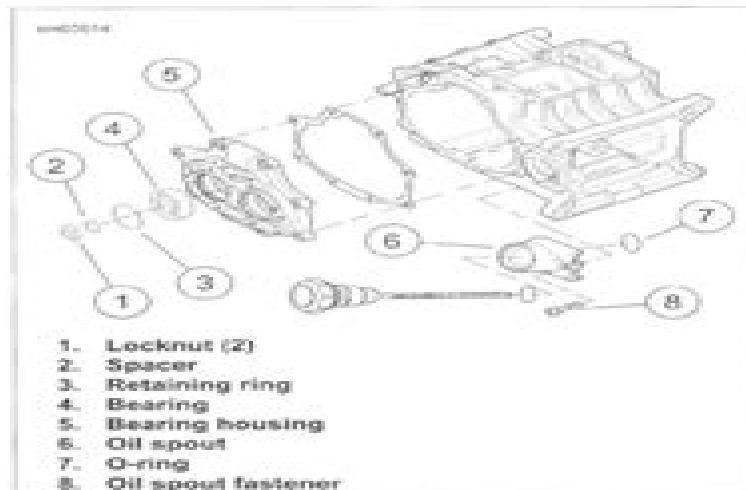


Figure 6-35. Bearing Housing Bearings

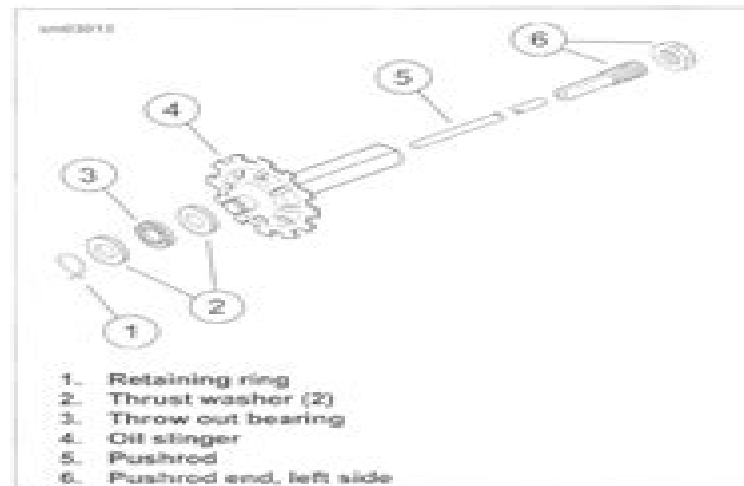


Figure 6-36. Pushrod Assembly: Cable Clutch

7. Install mainshaft bearing inner race. See 5.5 PRIMARY CHAINCASE HOUSING, Mainshaft Bearing Inner Race.
8. See Figure 6-36. Install pushrod assembly (2-5) in mainshaft hole. Secure with **new** retaining ring (1) if removed.

NOTE

The two upper-most side cover fasteners are shorter than the others.

9. Install clutch release cover and **new** gasket. See 6.5 CLUTCH RELEASE COVER.
10. Install top cover:
 - a. Remove shifter cam pawl from top cover gasket surface and place on shift cam.
 - b. Install **new** transmission top cover gasket.
 - c. Install transmission top cover and fasteners.
 - d. Tighten to 90-120 in-lbs (10.2-13.6 Nm).
11. Install vent hose to top cover fitting, if removed.
12. See Figure 6-35. Install oil spout:
 - a. Install **new** O-ring (7) on oil spout (6).
 - b. Apply clean engine oil to O-ring.
 - c. Push oil spout into transmission case.
 - d. Install oil spout fastener (8). Tighten to 84-132 in-lbs (9.5-14.9 Nm).
13. Install transmission sprocket nut. See 5.7 TRANSMISSION SPROCKET.
14. Install primary chaincase, clutch assembly and primary cover. See 5.5 PRIMARY CHAINCASE HOUSING, Installation.

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Yi-Tong Ma



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