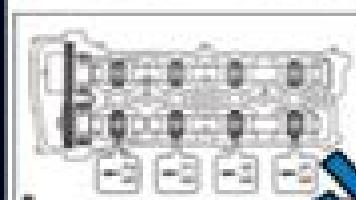
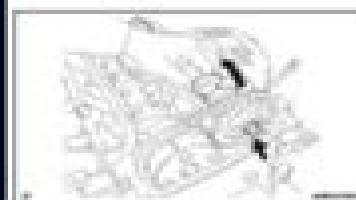
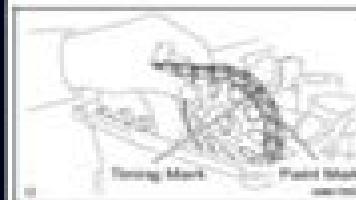
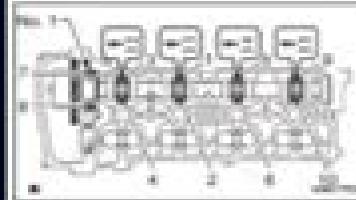


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(d) Using several steps, uniformly tighten the 10 bearing cap bolts in the sequence shown in the illustration.  
Torque: 29.5 Nm (2.0 kgf-m, 23 ft-lbf) for No. 1 bearing cap  
10.0 Nm (0.2 kgf-m, 0.9 ft-lbf) for No. 3 bearing cap

16. INSTALL NO. 2 CAMSHAFT

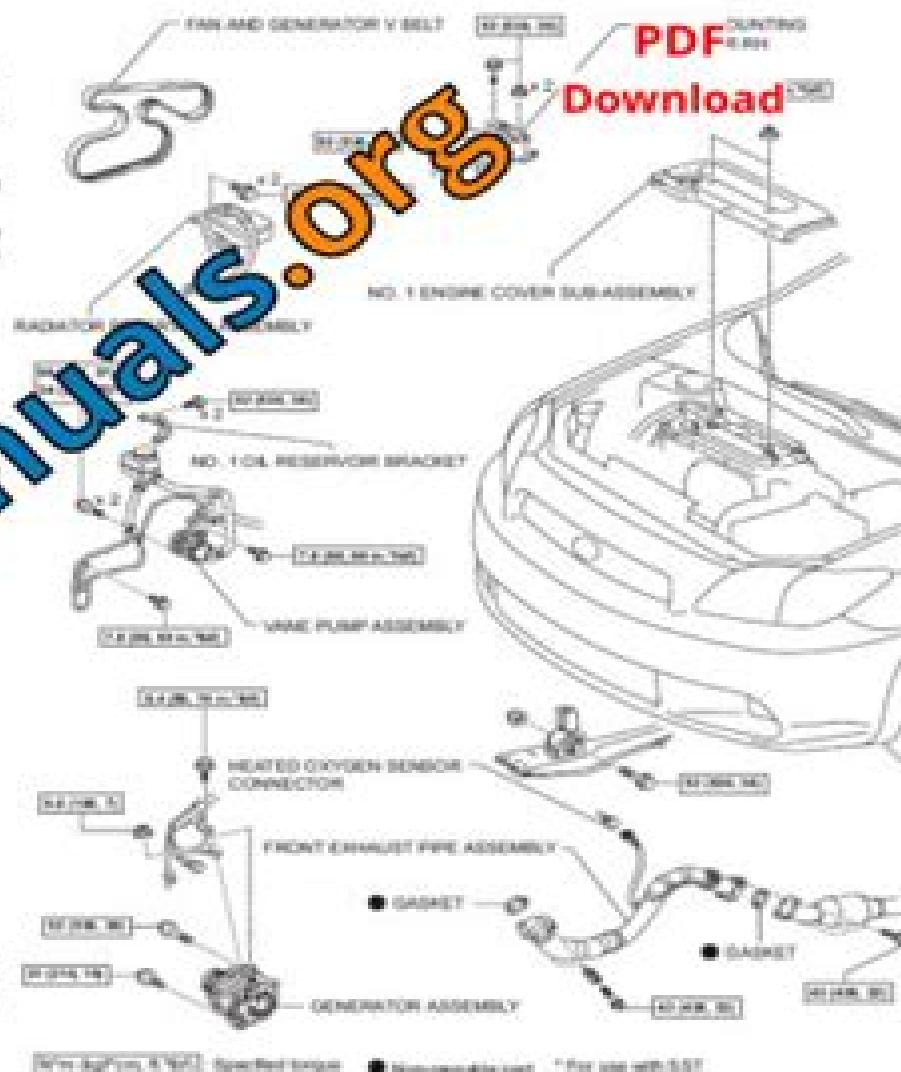
(a) Apply a light coat of engine oil to the journal portion of the No. 2 camshaft.

(b) Put the No. 2 camshaft on the cylinder head with the part mark of the chain aligned with the timing mark in the camshaft timing sprocket.

(c) While holding the No. 2 camshaft by hand, temporarily tighten the camshaft timing sprocket bolt.

(d) Examine the bearing cap bolt numbers and check that the correct bolt is in the illustration. Then apply a light coat of engine oil to the threads and heads of the bearing cap bolts.

(e) Using several steps, uniformly tighten the 10 bearing cap bolts in the sequence shown in the illustration.  
Torque: 29.5 Nm (2.0 kgf-m, 23 ft-lbf) for No. 1 bearing cap  
10.0 Nm (0.2 kgf-m, 0.9 ft-lbf) for No. 3 bearing cap



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**Lingsheng Yao**

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