



Pressure Vessel Material Selection Guide

| Service | Design T ₁ | Temp. °C | Material | Plate | Pipe | Forging | Fittings | Pressure Rating | Structural Bolts, Nuts, Washers |
|---------------------------|-----------------------|----------|--|--|---|--|--|--|---------------------------------|
| Cryogenic Service | -425 | -254 | Stainless Steel (High Alloy) | SA 340 types 304, 304L, 347, 316, 316L | SA 312 types 304, 304L, 347, 316, 316L | SA 382 Gr. A F 304, F 304L, F 347, 316, 316L | SA 409 types 304, 304L, 347, 316, 316L | Bolts: SA 320 Gr. B8 strain hardened Nuts: SA 394 Gr. B (15 SA 310) | |
| | -320 | -194 | Stainless Steel 9 Nickel (High Alloy) | SA 340 types 304, 304L, 316, 316L, SA 353 | SA 312 types 304, 304L, 316, 316L, SA 312 Gr. B | SA 382 Gr. A F 304, F 304L, F 316, SA 312 | SA 409 WPL8 | | |
| | -150 | -101 | 3.5 Nickel (Cone Alloy) | SA 203 Gr. 3 or 8 | SA 303 Gr. 3 | SA 350 Gr. L/F3 | SA 420 WPL3 | | Same as pressure parts |
| | -75 | -59 | 3.5 Nickel (Cone Alloy) | SA 203 Gr. A or B | SA 303 Gr. 3 | SA 350 Gr. L/F3 | | Bolts: SA 320 Gr. 1.7 Nuts: SA 394 Gr. 8 | |
| Low Temperatures | -51 | -40 | | | | | | | |
| | -50 | -40 | | SA 318 all grades impact tested [2] | SA 318 Gr. 1 | | SA 420 WPL6 | | |
| | -21 | -29 | | SA 318 all grades over 1 in. thick impact tested | | SA 350 Gr. L/F3 or L/F2 | | | |
| | -20 | -29 | | SA 318 all grades over 2 in. thick impact tested | SA 52 seamless or SA 506 | | | | SA 307 Gr. B SA 36 or SA 325 |
| Intermediate Temperatures | 4 | -14 | Carbon steel (Cone Alloy) | SA 318 all grades over 2 in. thick impact tested | | | | | |
| | 5 | -15 | | SA 203 Gr. C, max. thick: 5/4 in. SA 312 Gr. 15, 40, 45, max. thick: 1.5 in. SA 318 all grades all thicknesses | | | SA 214 WPL9 | | |
| | 32 | 0 | | SA 203 Gr. C, max. thick: 5/4 in. SA 312 Gr. 15, 40, 45, max. thick: 1.5 in. SA 318 all grades all thicknesses SA 304 Gr. B all thicknesses | SA 52 seamless SA 506 SA 312 PL | SA 382 Gr. 1 or B SA 505 Gr. 1 or B | | Bolts: SA 313 Gr. B7 Nuts: SA 394 Gr. 24 | |
| | 75 | 423 | | | | | | | |
| Elevated Temperatures | 75 | 423 | C - 0.5 Mn (Cone Alloy) | SA 304 Gr. B or C | SA 312 PL | SA 382 Gr. PL | SA 214 WPL | | |
| | 875 | 468 | | | SA 312 PL2 | SA 382 Gr. PL2 | SA 214 WPL2 | | |
| | 875 | 469 | 1 Cr - 0.5 Mn 1.25 Cr - 0.5 Mn (Cone Alloy) | SA 387 Gr. 12-CL 1 SA 387 Gr. 12-CL 2 | SA 312 PL1 | SA 382 Gr. PL1 | SA 214 WPL1 | | |
| | 1000 | 538 | | | | | | | |
| | 1005 | 538 | 2.25 Cr - 1 Mn (Cone Alloy) | SA 387 Gr. 22-CL 1 SA 387 Gr. 22 | SA 312 PL2 | SA 382 Gr. PL2 | SA 214 WPL2 | Bolts: SA 313 Gr. B8 Nuts: SA 394 Gr. 3 | Same as pressure parts |
| | 1100 | 593 | | | | | | | |
| | 1155 | 584 | Stainless Steel (High Alloy) | SA 200 types 304, 316, 321, 347 preferred | SA 312 types 304L, 316L, 321L, 347L | SA 382 Gr. A 304L, 316L, 321L, 347L | SA 409 types 347L | Bolts: SA 313 Gr. B8 Nuts: SA 394 Gr. 8 | |
| | 1300 | 814 | Nickel (Nickel Based Alloy) | SB 424 | SB 423 | SB 425 | SB 366 | | |
| More | 1305 | 814 | Stainless Steel (High Alloy) | Type 316 Stainless | | | | | |
| | More | More | Inconel (Nickel Based Alloy) | SB 443 | SB 444 | SB 446 | SB 366 | | |

References:

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2. Moss, Dennis R. Pressure Vessel Design Manual, Third Edition, Elsevier, 2004.

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K. R. Rao



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Handbook of Engineering Practice of Materials and Corrosion Jung-Chul (Thomas) Eun, 2020-09-04 This handbook is an in depth guide to the practical aspects of materials and corrosion engineering in the energy and chemical industries The book covers materials corrosion welding heat treatment coating test and inspection and mechanical design and integrity A central focus is placed on industrial requirements including codes standards regulations and specifications that practicing material and corrosion engineers and technicians face in all roles and in all areas of responsibility The comprehensive resource provides expert guidance on general corrosion mechanisms and recommends materials for the control and prevention of corrosion damage and offers readers industry tested best practices rationales and case studies *Chronicle Financial Aid Guide* , 2005 Federal Register , 1978-08 ASHRAE Handbook , 1999 **Companion Guide to the ASME Boiler & Pressure Vessel Code** K. R. Rao, 2006 This is Volume 1 of the fully revised second edition Organized to provide the technical professional with ready access to practical solutions this revised three volume 2 100 page second edition brings to life essential ASME Codes with authoritative commentary examples explanatory text tables graphics references and annotated bibliographic notes This new edition has been fully updated to the current 2004 Code except where specifically noted in the text Gaining insights from the 78 contributors with professional expertise in the full range of pressure vessel and piping technologies you find answers to your questions concerning the twelve sections of the ASME Boiler and Pressure Vessel Code as well as the B31 1 and B31 3 Piping Codes In addition you find useful examinations of special topics including rules for

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Journal of Engineering for Gas Turbines and Power ,2005 *Chronicle Financial Aid Guide* Chronicle Guidance Publishers,2002 **ASM Handbook** ASM International. Handbook Committee,1990 These volumes cover the properties

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