



# Pressure Vessel Material Selection Guide

Service	Design T <sub>1</sub>	Design T <sub>2</sub>	Material	Plate	Pipe	Forging	Forgings	Pressure Boring	Structural Boring/Asm. Boring
Cryogenic Services	-423	-254	Stainless Steel (high Alloys)	SA 240 types 304, 304L, 347, 316, 316L	SA 873 types 304, 304L, 312, 316, 316L	SA 873 Gr. 2 or F 304, F 304L, F 347, F 312, F 316, F 316L	SA 873 types 304, 304L, 312, 316, 316L	Boring: SA 320 Gr. 30 strain hardened Mach: SA 316 Gr. 8 (F104 SA 316)	
	-223	-196							
	-190	-166	Stainless Steel 9 Nickel	SA 240 types 304, 304L, 316, 316L SA 252	SA 873 types 304, 304L, 312, 316, 316L SA 252 Gr. 2	SA 873 Gr. 2, F 304, F 304L, F 312, F 316	SA 873 WPL2		
	-153	-122	Stainless Steel (high Alloys)			SA 252 Gr. 2	SA 873 WPL2		
Low Temperatures	-150	-101	3.5 Nickel (low Alloys)	SA 2010 Gr. 3 or 4	SA 873 Gr. 2	SA 873 Gr. LF1	SA 873 WPL2	Boring: SA 320 Gr. 17 Mach: SA 316 Gr. 4	Same as pressure parts
	-70	-40							
	-70	-20		SA 316 all grades Impact tested (2)	SA 873 Gr. 2				
	-20	-5		SA 316 all grades over 1 in. thick Impact tested		SA 370 Gr. LF1 or LF2	SA 873 WPL2		
Intermediate Temperatures	50	100							
	50	150	Carbon Steel (low Alloys)	SA 316 all grades over 1 in. thick Impact tested	SA 321 equivalents or SA 316				
	100	200		SA 316 all grades over 2 in. thick Impact tested		SA 370 Gr. LF1 or LF2	SA 250 WPL2		
	150	250		SA 316 all grades over 2 in. thick Impact tested					
Elevated Temperatures	250	300		SA 2010 Gr. C, max. thick: 1/4 in.					
	250	350		SA 2010 Gr. 15, 40, 60, max. thick: 1.5 in.					
	300	350		SA 316 all grades all thicknesses					
	350	400		SA 2010 Gr. C, max. thick: 1/4 in.	SA 321 equivalents	SA 370 Gr. 1 or 2	SA 250 WPL2	Boring: SA 316 Gr. 87 Mach: SA 316 Gr. 20	
	350	450		SA 316-Gr. 50, 60, 80, max. thick: 1.5 in.	SA 321 equivalents	SA 370 Gr. 1 or 2			
	350	500		SA 316 all grades all thicknesses	SA 321 LF1				
	400	450		SA 304 Gr. B all thicknesses					
	450	500							
	500	550		SA 304 Gr. B all thicknesses					
	500	600		SA 304 Gr. B all thicknesses					
	550	600		SA 304 Gr. B all thicknesses					
	600	650							
	600	650		SA 304 Gr. B all thicknesses					
	650	700		SA 304 Gr. B all thicknesses					
	700	750		SA 304 Gr. B all thicknesses					
	750	800							
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	850	900							
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**K. R. Rao**

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**Handbook of Engineering Practice of Materials and Corrosion** Jung-Chul (Thomas) Eun,2020-09-04 This handbook is an in depth guide to the practical aspects of materials and corrosion engineering in the energy and chemical industries The book covers materials corrosion welding heat treatment coating test and inspection and mechanical design and integrity A central focus is placed on industrial requirements including codes standards regulations and specifications that practicing material and corrosion engineers and technicians face in all roles and in all areas of responsibility The comprehensive resource provides expert guidance on general corrosion mechanisms and recommends materials for the control and prevention of corrosion damage and offers readers industry tested best practices rationales and case studies **Chronicle Financial Aid Guide** ,2005 **Federal Register** ,1978-08 **ASHRAE Handbook** ,1999 **Companion Guide to the ASME Boiler & Pressure Vessel Code** K. R. Rao,2006 This is Volume 1 of the fully revised second edition Organized to provide the technical professional with ready access to practical solutions this revised three volume 2 100 page second edition brings to life essential ASME Codes with authoritative commentary examples explanatory text tables graphics references and annotated bibliographic notes This new edition has been fully updated to the current 2004 Code except where specifically noted in the text Gaining insights from the 78 contributors with professional expertise in the full range of pressure vessel and piping technologies you find answers to your questions concerning the twelve sections of the ASME Boiler and Pressure Vessel Code as well as the B31 1 and B31 3 Piping Codes In addition you find useful examinations of special topics including rules for

accreditation and certification perspective on cyclic impact and dynamic loads functionality and operability criteria fluids pipe vibration stress intensification factors stress indices and flexibility factors code design and evaluation for cyclic loading and bolted flange joints and connections **Steel Castings Handbook** Steel Founders' Society of America,1980

**Journal of Dynamic Systems, Measurement, and Control** ,2003 Publishes theoretical and applied original papers in dynamic systems Theoretical papers present new theoretical developments and knowledge for controls of dynamical systems together with clear engineering motivation for the new theory Applied papers include modeling simulation and corroboration of theory with emphasis on demonstrated practicality *Hydrocarbon Processing* ,1980 **Standard Handbook of**

**Engineering Calculations** Tyler Gregory Hicks,1995 This invaluable handbook provides engineers and technicians with more than 5 000 direct and related calculations for solving day to day problems quickly and easily The book covers 13 disciplines including civil architectural mechanical electrical electronics and nuclear engineering enabling readers to become familiar with procedures in fields apart from their own **Journal of Heat Transfer** ,2003 *Chronicle Financial Aid Guide* Chronicle Guidance Publications, inc,2004-09 **Mechanical Engineering** American Society of Mechanical Engineers,1947

**Journal of Engineering for Gas Turbines and Power** ,2005 *Chronicle Financial Aid Guide* Chronicle Guidance Publishers,2002 **ASM Handbook** ASM International. Handbook Committee,1990 These volumes cover the properties processing and applications of metals and nonmetallic engineering materials They are designed to provide the authoritative information and data necessary for the appropriate selection of materials to meet critical design and performance criteria

*Heating, Piping, and Air Conditioning* ,1936 Issues for Jan 1935 contain a directory of heating piping and air conditioning equipment **College Student's Guide to Merit and Other No-need Funding** , 2005-2007 Gail A. Schlachter,R. David Weber,2005 Described in this unique directory are nearly 1 300 merit scholarships and other no need funding program available specifically to students already in college or students thinking of returning to college This book was named by Choice as the best of the best and included in its list of outstanding Academic Titles of the Year **Companion Guide to the ASME Boiler & Pressure Vessel Code** K. R. Rao,2006 This entirely new Volume 3 contains chapters on Current Issues of B perspective on cyclic impact and dynamic loads functionality and operability criteria fluids pipe vibration stress intensification factors stress indices and flexibility factors code design and evaluation for cyclic loading and bolted flange joints and connections

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