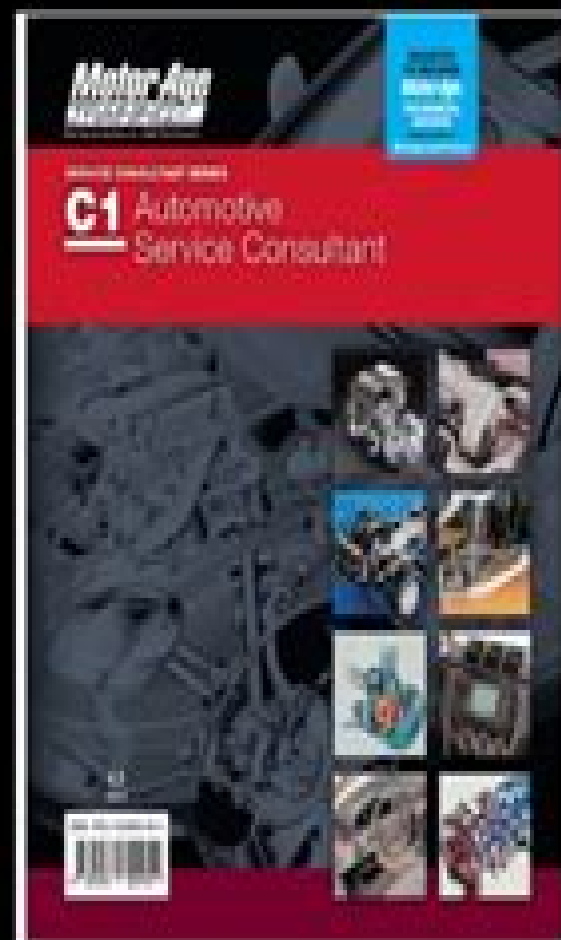




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# Ase C1 Study Guide

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Ans A Exp Smaller diameter wire Although the most common diameters of welding wire are 045 and 035 a smaller diameter wire usually will make it easier to create a good weld

Q 241 This is a good recommendation for thinner materials but be careful using this approach on thicker materials \_\_\_\_\_ because there may be a risk of lack of fusion a 3 16 b 3 16 c 3 15 d 3 15

Ans A Exp This is a good recommendation for thinner materials but be careful using this approach on thicker materials 3 16 because there may be a risk of lack of fusion

Q 242 For most casual welders a good rule of thumb to assure high quality welding is to change the tip after ever \_\_\_\_\_ lbs of wire Another point to remember about contact tips is that they should always be threaded completely into the gas diffuser and tightened prior to welding to give a smooth flow of welding current a 200 b 100 c 400 d 300

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web 3 2 2 references what is reflection when a ray of light comes back into the same medium after striking the surface of another medium then the phenomenon is called reflection of light in other words reflection is the bouncing back of the light rays from a surface in the same medium what is refraction

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web 692 reflection and refraction of light p25 9 a as measured from the diagram the incidence angle is  $60^\circ$  and the refraction angle is  $35^\circ$  from snell's law  $\sin \theta_i = n_2 \sin \theta_r$  then  $\sin \theta_r = \frac{\sin 60^\circ}{2}$  and the speed of light in the block is  $2.0 \times 10^8 \text{ m/s}$  b the frequency of the light does not change upon refraction

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