

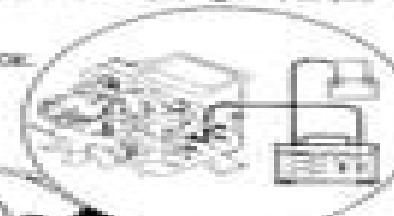
INDEX

INTAKE MANIFOLD TORQUE TORQUE:
16—20 Nm (1.1—1.4 kgm), 14—18 Nm



ENGINE OIL INSPECTION SEQUENCE:
SECTION 13

COOLANT INSPECTION TORQUE: TORQUE:
10—12 Nm (0.8—1.0 kgm), 8—10 Nm



EXHAUST MANIFOLD TORQUE: TORQUE:
21—24 Nm (1.8—2.0 kgm), 18—20 Nm



COOLANT INSPECTION SEQUENCE: SECTION 13

DISPLACEMENT

DISPLACEMENT	PISTON	CRANKSHAFT
DRIVE BELT	PISTON	CRANKSHAFT
ALTERNATOR	10.0—11.0 (0.8—1.0 kgm)	14.0—17.0 (1.2—1.4 kgm)
PISTON PLATE	11.0—12.0 (0.8—1.0 kgm)	14.0—16.0 (1.2—1.4 kgm)
PISTON COOLANT	10.0—11.0 (0.8—1.0 kgm)	14.0—16.0 (1.2—1.4 kgm)
PISTON	10.0—11.0 (0.8—1.0 kgm)	14.0—17.0 (1.2—1.4 kgm)
PISTON PLATE	10.0—11.0 (0.8—1.0 kgm)	14.0—17.0 (1.2—1.4 kgm)
PISTON COOLANT	10.0—11.0 (0.8—1.0 kgm)	14.0—17.0 (1.2—1.4 kgm)

mm (in)

kgm (kg)

- 1. Engine
 - Removal
 - Disassembly
 - Inspection and Repair
 - Assembly
 - Installation

- page C-11
- page C-21
- page C-39
- page C-47
- page C-50

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Daniel F McAuley

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Table of Contents 2002 Rx7 Service Manual

1. Understanding the eBook 2002 Rx7 Service Manual
 - The Rise of Digital Reading 2002 Rx7 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2002 Rx7 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2002 Rx7 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2002 Rx7 Service Manual
 - Personalized Recommendations
 - 2002 Rx7 Service Manual User Reviews and Ratings
 - 2002 Rx7 Service Manual and Bestseller Lists

5. Accessing 2002 Rx7 Service Manual Free and Paid eBooks
 - 2002 Rx7 Service Manual Public Domain eBooks
 - 2002 Rx7 Service Manual eBook Subscription Services
 - 2002 Rx7 Service Manual Budget-Friendly Options
6. Navigating 2002 Rx7 Service Manual eBook Formats
 - ePUB, PDF, MOBI, and More
 - 2002 Rx7 Service Manual Compatibility with Devices
 - 2002 Rx7 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2002 Rx7 Service Manual
 - Highlighting and Note-Taking 2002 Rx7 Service Manual
 - Interactive Elements 2002 Rx7 Service Manual
8. Staying Engaged with 2002 Rx7 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2002 Rx7 Service Manual
9. Balancing eBooks and Physical Books 2002 Rx7 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2002 Rx7 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 2002 Rx7 Service Manual
 - Setting Reading Goals 2002 Rx7 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 2002 Rx7 Service Manual
 - Fact-Checking eBook Content of 2002 Rx7 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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