

- A. Flare
B. Torque Nut To 100 Nm (20 Ft. Lbs.) Or
Torque Nut To 75 Nm (20 Ft. Lbs.)
C. 40 Nm (30 Ft. Lbs.)
D. 40 Nm (30 Ft. Lbs.)



MODELS WITHOUT BEAM AXLE



MODELS WITH BEAM AXLE (RPO-F50)

120400

Figure 24 — Front Engine Mountings (R-Mount)

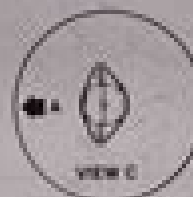
BEAM MOUNTING REPLACEMENT (EXCEPT R-MODEL)
FLYWHEEL MOUNTING



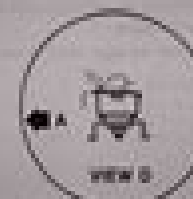
NOTICE: When raising or supporting the engine for any reason, do not use a jack under the oil pan, crankshaft pulley, or any other metal that is in the direct line between the oil pan and the oil pump screen, risking against the oil pan.

may cause it to be torn against the pump screen, resulting in a damaged oil pump and

- 1. Support the rear of the engine to remove the weight of the rear mounting.
- 2. Mounting to transmission frame and supports.
- 3. Mounting to transmission body and supports.
- 4. Raise the rear of the engine only enough to permit removal of the mounting.
- 5. Mounting.



ALL MODELS EXCEPT WITH THM 400 TRANSMISSION (RPO-M40)



MODELS WITH THM 400 TRANSMISSION (RPO-M40)

- A. Flare
B. 40 Nm (30 Ft. Lbs.)

9-1700

Figure 25 — Front Engine Mountings (R-Mount)

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Sabine Zange



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