
ASNT Level II Study Guide Questions With Correct Answers.

In a normal, healthy eye, the incoming light is focused on the
retina

The component of the eye that responds to light intensity and gives the eye its color is the
iris

If the focal point of the light entering the eye falls in front of the retina, the result is

myopia (near-sightedness)

During direct visual inspection, viewing distance shall not be any more than
24 in or 610 mm

Which of the following are visual examination methods
direct and indirect

Visible light is one of the radiation types graphically represented on the
electromagnetic spectrum

To successfully locate anomalies the inspector must
use sufficient lighting

Visible light perceived by the eye is in the wavelength range of
380-770 nanometers

Visible light travels in a straight line until it is
reflected, refracted, or diffracted

A photometer used by inspectors
converts radiant energy of light into measurable electrical signal

A lumen is defined as
equal to 1 fc falling on 1 ft² of area

Luminous intensity
is inversely proportional to the square of the distance from the source

What provides more visible light per unit of electric power consumed
High-intensity discharge lights

When examining objects of substantial size
a scanning plan should be formed and followed

When is the surface condition of a part an important factor during visual testing
Poor surface condition could mask discontinuities

How can glare be reduced during inspection of a part
Dimming the light source

Environmental factors that affect visual inspection includes
atmosphere and cleanliness

To improve the detection of visual discontinuities on colored objects
select the optimal color of lighting to enhance desired characteristics

Battery drain, coated chips, and high light intensities are all considerations when
using

LED sources

When inspecting a reflective surface, glare from the surface

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Ram Babu Sao

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selection of tools proper use of testing methods and operator training QC works at locating defects QA works at preventing them QC emphasizes testing of products to discover defects and reporting the results to management QA attempts to improve and stabilize production to minimize or prevent the conditions that trigger defects Typically quality control involves problem identification problem analysis problem correction and feedback Quality assurance involves data collection problem trend analysis process identification process analysis and process improvement Industrial Radiography and

Non-destructive Testing ,1997 **Practical Applications of Infrared Thermal Sensing and Imaging Equipment**

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AMMTIAC Quarterly ,2006

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