








Part to tightened		Part name	Thread size	Q'ty	Tightening torque			Remarks
					Nm	m.kg	ft.lb	
ENGINE:								
Engine unit		Bolt	M8	8	21	2.1	15	
Flywheel		Nut	M20	1	160	16	115	
Intake manifold	1st	Bolt	M6	8	4	0.4	2.9	
	2nd				8	0.8	5.8	
Reed valve		Bolt	M3	18	1	0.1	0.7	
Spark plug		Bolt	M14	3	25	2.5	18	
Cylinder head	1st	Bolt	M8	14	15	1.5	11	
	2nd				32	3.2	23	
Exhaust cover	1st	Bolt	M6	16	3	0.3	2.2	
	2nd				8	0.8	5.8	
Crank case	1st	Bolt	M8	6	10	1.0	7.2	
	2nd				20	2.0	14	
	1st		M10	8	20	2.0	14	
	2nd				40	4.0	29	
LOWER:		Nut						
Propeller		Nut	M16	1	30	3.0	22	
Lower unit		Nut	M10	4	40	4.0	29	
Ring nut		Nut	M101.5	1	145	14.5	105	
Pinion nut		Nut	M16	1	95	9.5	68	
BRACKET:								
Main switch		Nut	M20	1	5	0.5	3.6	
Engine stop switch		Nut	M16	1	4	0.4	2.9	
Muffler mounting		Bolt	M8	4	21	2.1	15	
Exhaust manifold		Bolt	M8	3	21	2.1	15	
Exhaust guide mounting		Bolt	M8	2	21	2.1	15	
Clamp bracket		Nut	M22	1	15	1.5	11	
Spring hook		Bolt	M6	1	8	0.8	5.8	

# 115 Mercury Propeller Nut Torque

**Scott A. Freeman**



## 115 Mercury Propeller Nut Torque:

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**Chilton's Repair & Tune-up Guide, Granada, Monarch 1975-82** Chilton Book Company, 1983 Chilton's original line of model specific information covers older vehicles Each manual offers repair and tune up guidance designed for the weekend for the weekend mechanic covering basic maintenance and troubleshooting For the hobbyist or used car owner this information is essential and unavailable elsewhere All books are paperback      *Boating*, 2003-05      **Chilton Ford Service Manual**, 2004      *Chilton Ford mechanical service*, 2005 Offers maintenance service and repair information for Ford vehicles made between 2001 and 2005 from drive train to chassis and related components      **Sea and Pacific Motor Boat**, 1972      *Power Generation*, 1950      **Popular Mechanics**, 1975-05 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle      *MotorBoating*, 1975-04      **Power Plant Engineering**, 1950      *Motor Auto Repair Manual, 1982-1988* Motor, 1987 This latest edition of the bestselling Auto Repair Manual covers more than 1 900 models of domestic cars from 1982 1988 and includes more than 55 000 essential service specifications and repair facts as well as 2 500 diagrams cutaways and quick check spec charts Illustrated      **The Journal of the Society of Automotive Engineers**, 1927

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