

NOTE

ADAPTER (Part No. HD-47856-3) and main drive gear have right-hand threads.

4. See Figure 6-47, Thread ADAPTER (Part No. HD-47856-3) onto end of main drive gear until it contacts main drive gear.

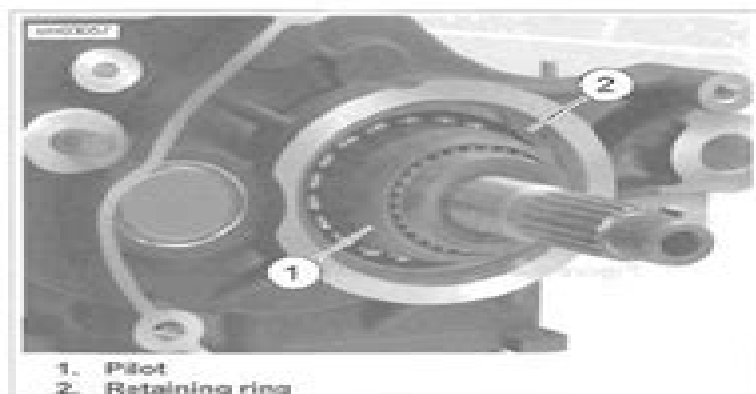


Figure 6-45. Install Pilot

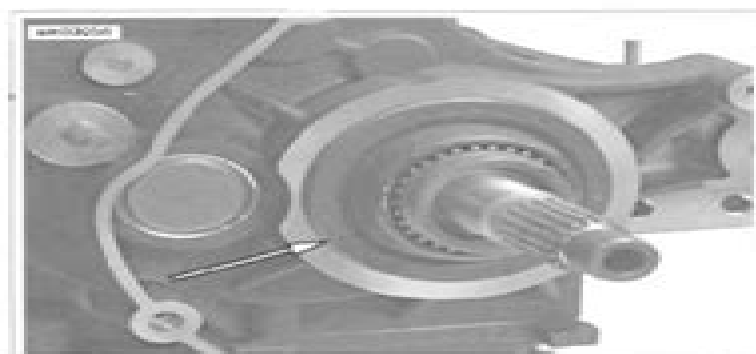


Figure 6-46. Place Main Drive Gear Seal Over Pilot

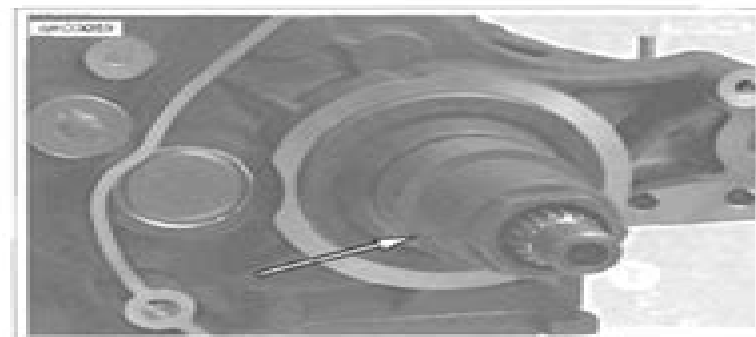


Figure 6-47. Install Adapter

5. See Figure 6-48, Slide INSTALLER (Part No. HD-47856-1) (1) over adapter until cupped end of installer is flat against seal.
6. Thread NUT (Part No. HD-47856-6) (2) onto end of adapter, until it tightens against installer.
7. See Figure 6-49, Place CROW'S FOOT WRENCH (Part No. HD-47856-7) (1) with 1/2 inch drive breaker bar (2) on large nut. Place an adjustable wrench (3) on flats of hex head cast into end of adapter.
8. Holding adjustable wrench, tighten large nut with crow's foot wrench until outer face of seal is flush with outer edge of transmission bore.

NOTE

It is acceptable to recess seal as much as 0.030 in. (0.762 mm) below outer edge of bore. Seal depth is controlled by tool.

9. Remove nut, installer, adapter and pilot.
10. Install bearing housing and transmission components. See 6.6 TRANSMISSION ASSEMBLY, Installation.
11. Install sprocket and drive belt. See 5.7 TRANSMISSION SPROCKET, Do not adjust belt at this time.
12. Install the bearing inner race on the transmission mainshaft. See 6.8 TRANSMISSION CASE, Assembly.
13. Install the primary chaincase housing. See 5.5 PRIMARY CHAINCASE HOUSING, Installation.
14. Install the clutch assembly, primary chain, chain tensioner assembly and compensating sprocket components. See 5.4 DRIVE COMPONENTS, Installation.
15. Install the primary chaincase cover. See 5.3 PRIMARY CHAINCASE COVER, Installation.
16. Adjust the drive belt. See 1.12 DRIVE BELT AND SPROCKETS, Adjusting Belt Deflection.
17. Install exhaust system. See 4.17 EXHAUST SYSTEM, System: FLSTC, FXST, FXSB or 4.17 EXHAUST SYSTEM, System: FLSTN, FLSTFm, FLSt.

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1. Understanding the eBook 2015 Flstf Service Manual
 - The Rise of Digital Reading 2015 Flstf Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2015 Flstf Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2015 Flstf Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2015 Flstf Service Manual

- Personalized Recommendations
 - 2015 Flstf Service Manual User Reviews and Ratings
 - 2015 Flstf Service Manual and Bestseller Lists
5. Accessing 2015 Flstf Service Manual Free and Paid eBooks
 - 2015 Flstf Service Manual Public Domain eBooks
 - 2015 Flstf Service Manual eBook Subscription Services
 - 2015 Flstf Service Manual Budget-Friendly Options
 6. Navigating 2015 Flstf Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2015 Flstf Service Manual Compatibility with Devices
 - 2015 Flstf Service Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2015 Flstf Service Manual
 - Highlighting and Note-Taking 2015 Flstf Service Manual
 - Interactive Elements 2015 Flstf Service Manual
 8. Staying Engaged with 2015 Flstf Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2015 Flstf Service Manual
 9. Balancing eBooks and Physical Books 2015 Flstf Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2015 Flstf Service Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine 2015 Flstf Service Manual
 - Setting Reading Goals 2015 Flstf Service Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of 2015 Flstf Service Manual

- Fact-Checking eBook Content of 2015 Flstf Service Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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