

Chapter 7 Troubleshooting

HD20 series inverter has inbuilt protective and warning self-diagnostic functions. If a fault occurs, the fault code will be displayed on the display panel. At the same time, fault relay acts, accordingly the inverter stops output and the motor coasts to stop.

When fault or alarm occurs, please record the fault details and take proper actions according to the below Table 7-1. If you need some technical help, please contact to the suppliers or directly call Shenzhen Hpmont Technology Co., Ltd.

After the fault is eliminated, please reset the inverter by any of the following methods:

1. Display panel.
2. External reset terminal (multi-function terminal set as No. 46 function).
3. Communication.
4. Switching on the inverter after switching off.

Table 7-1 Fault alarm description and counter-measures

Fault code	Fault name	Possible reasons of fault	Counter-measures
-Lu-	DC bus undervoltage	<ul style="list-style-type: none"> At the begining of powering on and at the end of powering off Input voltage is too low Improper wiring leads to undervoltage of hardware 	<ul style="list-style-type: none"> It is normal status of powering on and powering off Please check input power voltage Please check wiring and wire the inverter properly
E0001	Inverter output overcurrent (in acceleration process)	<ul style="list-style-type: none"> Improper connection between inverter and motor Improper motor parameters The rating of the used inverter is too small Acceleration/deceleration time is too short Instant stop occurs, the running motor is restarted 	<ul style="list-style-type: none"> Connect the inverter and motor properly Please set correct motor parameters (F08.00—F08.04, F13.01—F13.05) Select inverter with higher rating Please set proper acceleration time and deceleration time (F03.01—F03.08) Please set start mode to be speed tracking (F02.00 = 2)
E0002	Inverter output overcurrent (in deceleration process)		
E0003	Inverter output overcurrent (in constant speed process)		
E0004	DC bus over voltage (in acceleration process)	<ul style="list-style-type: none"> Input voltage is too high Deceleration time is too short Improper wiring leads to overvoltage of hardware Instant stop occurs, the running motor is restarted Improper selection of the braking devices 	<ul style="list-style-type: none"> Please check power input Please set a proper value for deceleration time (F03.02, F03.04, F03.06, F03.08) Please check wiring and wire the inverter properly Please set start mode to be speed tracking (F02.00 = 2) Select the braking devices in accordance with the section 9.2
E0005	DC bus over voltage (in deceleration process)		
E0006	DC bus over voltage (in constant speed process)		

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Table of Contents Trane Ysc120a3 Trouble Shooting Manual

1. Understanding the eBook Trane Ysc120a3 Trouble Shooting Manual
 - The Rise of Digital Reading Trane Ysc120a3 Trouble Shooting Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Trane Ysc120a3 Trouble Shooting Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Trane Ysc120a3 Trouble Shooting Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Trane Ysc120a3 Trouble Shooting Manual
 - Personalized Recommendations
 - Trane Ysc120a3 Trouble Shooting Manual User Reviews and Ratings
 - Trane Ysc120a3 Trouble Shooting Manual and Bestseller Lists
5. Accessing Trane Ysc120a3 Trouble Shooting Manual Free and Paid eBooks
 - Trane Ysc120a3 Trouble Shooting Manual Public Domain eBooks
 - Trane Ysc120a3 Trouble Shooting Manual eBook Subscription Services

- Trane Ysc120a3 Trouble Shooting Manual Budget-Friendly Options
- 6. Navigating Trane Ysc120a3 Trouble Shooting Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Trane Ysc120a3 Trouble Shooting Manual Compatibility with Devices
 - Trane Ysc120a3 Trouble Shooting Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Trane Ysc120a3 Trouble Shooting Manual
 - Highlighting and Note-Taking Trane Ysc120a3 Trouble Shooting Manual
 - Interactive Elements Trane Ysc120a3 Trouble Shooting Manual
- 8. Staying Engaged with Trane Ysc120a3 Trouble Shooting Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Trane Ysc120a3 Trouble Shooting Manual
- 9. Balancing eBooks and Physical Books Trane Ysc120a3 Trouble Shooting Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Trane Ysc120a3 Trouble Shooting Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Trane Ysc120a3 Trouble Shooting Manual
 - Setting Reading Goals Trane Ysc120a3 Trouble Shooting Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Trane Ysc120a3 Trouble Shooting Manual
 - Fact-Checking eBook Content of Trane Ysc120a3 Trouble Shooting Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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