

When specified, acceleration shall be monitored from the same transducer in a frequency range from 10 hertz to 5 kilohertz; amplitude from 0 to 100 meters per second squared true peak (0 to 10 g's true peak).

Equipment operating at shaft speeds from 750 rpm down to 300 rpm should be monitored in a frequency range from 5 hertz to 1,000 hertz.

- **5.4.5.6** When specified, a casing vibration monitor system shall include one or more of the following options:
 - a. Monitor and display of single channel acceleration or velocity.
 - b. Monitor and display two channels in either acceleration or velocity.
 - c. Monitor and display alternate filter or frequency ranges.
 - d. Monitor and display unfiltered overall vibration (see note 2 following 5.4.5.1).
 - e. Monitor and display in true root mean square (rms).
 - f. Monitor and display in true peak.
 - g. Alternate full-scale ranges.
 - h. Dual voting logic.

5.4.6 Temperature Monitoring

- **5.4.6.1** The full-scale range for temperature monitoring shall be available in either SI (0°C to 150°C) or U.S. Customary Units (0°F to 300°F) as specified, with a minimum resolution of one (1) degree independent of engineering units. When thermocouples are used, temperature monitor systems shall be designed to be suitable for grounded thermocouples.

5.4.6.2 A fault in the temperature monitor or its associated transducers shall initiate the circuit-fault status alarm. Down-scale failure (that is, a failure in the zero direction) shall be standard.

5.4.6.3 Temperature monitoring shall include the capability of displaying all monitored values. Unless otherwise specified, the display shall include automatic capability to display the highest temperature.

5.4.6.4 The temperature monitoring shutdown (danger) function shall be field changeable to allow either of the following two possible configurations:

- a. Any individual sensor must reach or violate the shutdown (danger) setpoint.
- b. Dual voting logic between predetermined pairs of sensors must reach or violate the shutdown (danger) setpoint.

Dual voting logic shall be standard when two sensors are installed in the load zone of the bearing. Single violations (OR logic) shall be standard for all other sensor configurations.

5.4.7 Speed Indicating Tachometer

- **5.4.7.1** When specified, a speed indicating tachometer shall be provided. It shall have the ability to record and store the highest measured rotational speed (rpm), known as peak speed.
- **5.4.7.2** When specified, controlled access reset capability for the peak speed function shall be available both locally and remotely. A speed indicating tachometer shall not be used for overspeed protection.

5.4.7.3 The system shall accept transducer inputs from either standard probes or magnetic speed sensors.

5.4.8 Electronic Overspeed Detection

- **5.4.8.1** When specified, an electronic overspeed detection system shall be supplied.

Note: The electronic overspeed detection system is only one component in a complete overspeed protection system. This standard does not address these other components such as solenoids, interposing relays, trip valves, and so forth. Refer to the machinery standard for the machine in question (such as API 612) for details pertaining to these other components of the overspeed protection system.

5.4.8.2 The electronic overspeed detection system shall be dedicated to the overspeed detection function only. It shall be separate from and independent of all other control or protective systems such that its ability to detect an overspeed event and activate its output relays does not depend in any way upon the correct operation of these other systems and does not depend on these other systems to trip the machine.

Note: The intent of this paragraph is to prevent the electronic overspeed detection system hardware from being combined with hardware from other systems or from using other interposing control or automation systems between the electronic overspeed detection system and the other components of the overspeed protection system (such as interposing relays or solenoids).

This requirement for complete segregation of the electronic overspeed detection system from other systems includes not only the hardware for process control and machine control systems, but also the hardware used for other machinery protection functions described in this standard such as radial vibration, axial position, temperature, and so forth.

5.4.8.3 When digital or analog communication interfaces are provided, they shall not form part of the overspeed protection system and shall not affect its operation in any way.

Note: The intent of this paragraph is to allow status and other data from the electronic overspeed detection system to be shared with process control, machine control, emergency shutdown, or other control and automation systems via digital or other interfaces.

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