

Table 8—Nominal Seating Surface, Stem, and Backseat Bushing or Weld Deposite

Trim Number	Nominal Trim	Seat Surface Hardness (HB) Minimum *	Seat Surface Material Type *	Seat Surface Typical Specifications Grade			Ste
				Cast	Forged	Welded *	
1	F6	TRIM NUMBER 1 IS OBSOLETE					
2	304	Note *	18Cr-8Ni	ASTM A351 (CF8)	ASTM A182 (F304)	AWS A5.9 ER308	18Cr-8Ni
3	F310	Note *	25Cr-20Ni	NA	ASTM A182 (F310)	AWS A5.9 ER310	25Cr-20Ni
4	Hard F6	750 *	Hard 13Cr	NA	Note *	NA	13Cr
5	Hardfaced	350 *	Co-Cr A *	NA	NA	AWS A5.13 ECoCr-A or AWS A5.21 ERCoCr-A	13Cr
5A	Hardfaced	350 *	Ni-Cr	NA	NA	Note *	13Cr
6	F6 and Cu-Ni	250 * 175 *	13Cr and Cu-Ni	ASTM A217 (CA 15) NA	ASTM A182 (F6a) Note *	AWS A5.9 ER410 NA	13Cr
7	F6 and Hard F6	250 * 750 *	13Cr and Hard 13Cr	ASTM A217 (CA 15) NA	ASTM A182 (F6a) Note *	AWS A5.9 ER410 NA	13Cr
8	F6 and Hardfaced	250 * 350 *	13Cr and Co-Cr A *	ASTM A217 (CA 15) NA	ASTM A182 (F6a) NA	AWS A5.9 ER410 AWS A5.13 ECoCr-A or	13Cr

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 - The Rise of Digital Reading Api Std 594
 - Advantages of eBooks Over Traditional Books
2. Identifying Api Std 594
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Api Std 594
 - User-Friendly Interface
4. Exploring eBook Recommendations from Api Std 594
 - Personalized Recommendations
 - Api Std 594 User Reviews and Ratings
 - Api Std 594 and Bestseller Lists
5. Accessing Api Std 594 Free and Paid eBooks
 - Api Std 594 Public Domain eBooks
 - Api Std 594 eBook Subscription Services
 - Api Std 594 Budget-Friendly Options
6. Navigating Api Std 594 eBook Formats

- ePub, PDF, MOBI, and More
- Api Std 594 Compatibility with Devices
- Api Std 594 Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of Api Std 594
- Highlighting and Note-Taking Api Std 594
- Interactive Elements Api Std 594

8. Staying Engaged with Api Std 594

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Api Std 594

9. Balancing eBooks and Physical Books Api Std 594

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Api Std 594

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Api Std 594

- Setting Reading Goals Api Std 594
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Api Std 594

- Fact-Checking eBook Content of Api Std 594
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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