

Date of Issue: March 5, 2025

Affected Publication: API Specification 6D, Specification for Valves, 25<sup>th</sup> Edition, November 2021

API Monogram Program Effective Date (for Addendum 3): September 5, 2025

## Addendum 3

Section 2: The opening paragraph shall be replaced with the following:

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

Section 2: The following references shall be changed as indicated by the red markup:

API Specification 20A, Carbon Steel, Alloy Steel, Stainless Steel, and Nickel Base Alloy Castings for Use in the Petroleum and Natural Gas Industry, 2<sup>nd</sup> Edition

API Specification 20B, Open Die Shaped Forgings for Use in the Petroleum and Natural Gas Industry, 1<sup>st</sup> Edition

API Specification 20C, Closed Die Forgings for Use in the Petroleum and Natural Gas Industry, 3<sup>rd</sup> Edition

Section 2: The following reference shall be added:

API Specification 20E, Alloy and Carbon Steel Bolting for Use in the Petroleum and Natural Gas Industries, 3<sup>rd</sup> Edition

Section 5.2.3.1.2: The second and third paragraphs shall be changed as indicated by the red markup:

For valves NPS 4 (DN 100) and smaller, lateral misalignment shall not exceed 0.08 in. (2 mm).

For valves larger than NPS 4 (DN 100), lateral flange misalignment shall not exceed 0.12 in. (3 mm).

Section 5.2.3.1.4, below first paragraph: The second bullet shall be changed as indicated by the red markup:

For valves larger than NPS 4 (DN 100), the misalignment shall not exceed 0.12 in. (3 mm) at the bolt.

Section 5.5: The second, third, fourth, and fifth paragraphs shall be replaced by the following:

If liquid trapping is possible, the valve shall be provided with automatic cavity relief. For temperatures up to 250 °F (121 °C), the valve cavity relief pressure shall not exceed 33 % differential pressure above the valve pressure rating.

For valves in gas or multiphase fluid service at temperatures above 250 °F (121 °C), the manufacturer shall determine the need for cavity relief. The valve cavity relief pressure and higher shell design pressure shall be specified by the manufacturer, and the hydrostatic shell test shall conform to 10.3.2 or 10.3.3.

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