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web chemical analysis carbon 3 40 3 85 phosphorous 0 10 max manganese 0 10 0 30 sulphur 0 02 max silicon 2 30 3 10 magnesium 0 07 max applications bs2789 grade 500 7 is suited for applications such as gears pistons valve bodies dies and moulds and for applications that require good noise and vibration damping mechanical properties

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web the following six grades of spheroidal cast iron for this category are sg 700 2a sg 600 3a sg 500 7a sg 400 15a sg 400 i8a and sg 350 22a 3 2 1 these grades normally apply to castings of thickness between 30 mm and 200 mm and with a unit mass greater than 2 000 kg

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