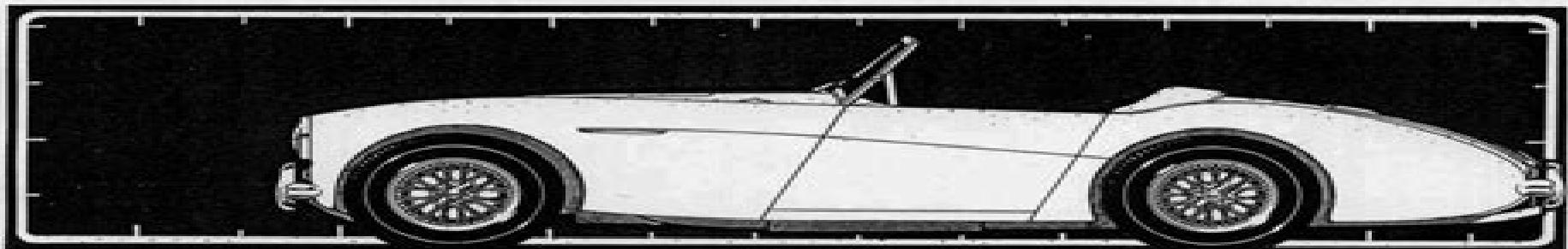


# Austin-Healey

# Manual

The Austin-Healey 100 is based on the original survey of the car conducted by Motor Trader when this model was still current.



## AUSTIN-HEALEY 100 1953/54

No 12

Manufacturers: Austin Motor Co., Ltd., Longbridge, G.P.O. Box 41, Birmingham, in association with Donald Healey Motor Co., Ltd.

**INTRODUCED** at the 1952 Earls Court Motor Show, the Austin-Healey is quite distinct from other Healey models. The box-section chassis frame is of Healey design, but Austin components are used for the coil springs and double wishbone front suspension, semi-elliptic rear suspension, rear axle and transmission. The engine is basically that used in the now discontinued A70 chassis. The gearbox is the same as that of the A70, but a central lever has been substituted for the steering column control, bottom gear is blocked out and a Laycock-de Normanville overdrive built on to the gearbox. Automatic control of the overdrive is electrically operated. One model only, an open sports two-seater, is produced, the body shell being welded to the chassis frame. There have been no major modifications.

The chassis serial number is stamped on a plate fixed to the top of the chassis frame on the off side alongside the engine. The engine serial number, prefixed 1B, is stamped on a plate on the offside top of the cylinder block. Engine number, chassis serial number and the car type symbol, BN1 (L indicating left-hand drive) are on a plate fixed inside the scuttle on the driver's side.

Special tools are the same as for the Austin A70, with the addition of certain tools for the overdrive. BSF threads and hexagons are used on most of the basic components, but Unified threads have been introduced on new or special components.

### MOUNTING

At front inverted L-shaped brackets bolted to front engine plate rest on large bonded rubber blocks on brackets bolted to chassis frame. Torque reaction rubber buffers bolted to top lips of engine brackets bear on tops of frame brackets, but should have slight clearance when engine is resting on mountings.

At rear, cast iron overdrive rear casing rest on bonded rubber mounting units bolted to cross-members. Setscrews through feet screw into mountings. Tighten all bolts fully.

Front-and-aft stay rod between cross-members and lug on offside of overdrive casing, with bushes, nuts and locknuts. Longer threaded end fits to front.

When engine is mounted in chassis, leave rear mounting unit bolts to chassis loose. Then adjust link so that it is in neither compression nor tension, and rubbers are just firmly gripped. Then tighten rear mounting bolts to chassis.

### REMOVAL

Engine, gearbox and overdrive are best removed as unit. If gearbox is left in chassis, it is difficult to reassemble engine.

Detach bonnet from hinges. Disconnect and remove radiator core (three bolts each side to wing

valances). Disconnect all pipes, wires and controls, including rear counter drive on near side, and remove carburetors, oil filter and distributor. Take weight off engine on jacks, behind front engine plate and below rear of bell-housing, so that engine can be tilted sharply.

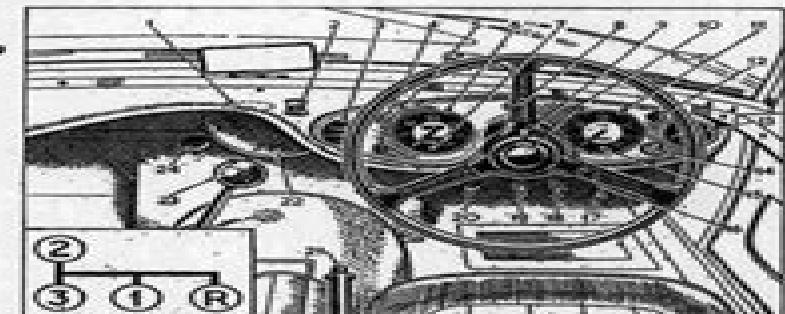
Remove metal cover over propeller shaft front joint, and detach gearbox cover (Phillips screws to floor) and vertical selector plate. Disconnect overdrive wiring from centrifugal switch, solenoid and switch on off side of gearbox. Disconnect clutch linkage and front end of propeller shaft. Take out rear mounting set-screws. Front-and-aft stay rod and front mounting bracket bolts to chassis. Front unit can then be tilted and lifted out through bonnet opening.

### CRANKSHAFT

Three main bearings. Thin, steel-backed, white

### INSTRUMENTS AND CONTROLS

1. Bonnet lock (behind scuttle)
2. Overdrive switch
3. Oil pressure and water temp. gauge
4. Starter push
5. Screen-wiper switch
6. Speedometer
7. Brake warning light
8. Dashboard warning light indicator
9. Dashboard indicator switch
10. Head push
11. Rev. counter
12. Lighting switch
13. Petrol gauge
14. Ignition switch
15. Ignition warning light
16. Panel light switch
17. Accelerator
18. Brake pedal
19. Clutch pedal
20. Dimmer switch
21. Headlamps
22. Heater switch
23. Gear lever
24. Starting mixture control



# Austin Healey Shop Manual

**J. H. Haynes**

## Austin Healey Shop Manual:

**Austin-Healey 100/6 - 3000 MK 1 2 3 Owners Workshop Manual 1956-1968** Brooklands Books Ltd,2015-05-29  
This do it yourself workshop manual has been specially written for the owner who wishes to maintain his vehicle carry out the bulk of his own servicing repairs There are step by step instructions many illustrations are given of most dismantling overhauling assembling operations Covering engine fuel cooling systems ignition heating exhaust emissions clutch transmission rear axle suspension steering gear brakes electrics bodywork With a total of 150 fully illustrated pages

**Austin Healey Sprite Mark 1** Brooklands Books Ltd,2008-03 General data and maintenance all components etc **The Complete Official Austin-Healey 100-six and 3000, 1956-1968** ,1977 This manual was prepared in close cooperation with British Leyland Motors in order to provide complete authentic and up to date maintenance and repair information to owners dealership service departments and other professional mechanics The Workshop Manual is the official factory manual and includes information from the Driver's Handbook which is the handbook provided with every new Austin Healey This manual contains emission control information that applies specifically to Austin Healeys manufactured for the United Kingdom and North American markets and a complete illustrated catalogue of special tools The publisher has incorporated additional factory procedures and specifications that have become available following the publication of the original factory information This manual is therefore the most up to date accurate and comprehensive service information available for the Austin Healey [Austin Healey 100 Owner's Workshop Manual](#) ,2013-04 This is a maintenance and repair manual for the DIY mechanic It provides all you need to know about servicing the Austin Healey 100 **Austin-Healey 100-six and 3000** ,1981 **Austin Healey 100/6 and 3000 Owners Workshop Manual** John Harold Haynes,Brian Leonard Chalmers-Hunt,1974 [Austin Healey 100/6 and 3000](#) John Harold Haynes,Brian Leonard Chalmers-Hunt,1972

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*Workshop Manual* J. H. Haynes,196? **Austin-Healey 100/6 and 3000 Workshop Manual (1956-1968)** British Leyland Motors,2002-06-01 **Austin-Healey 100** Brooklands Books Ltd,2006-03 Official Factory Repair Manual Detailed information on upkeep repair tools etc **Austin-Healey 100, 100-6, 3000 Restoration Guide** Gary G. Anderson,

**The Austin-Healey Sprite Series AN5** Austin Motor Co Ltd, **Austin-Healey Series AN5** Austin Motor Company,1959\* [Austin-Healey Sprite](#) Austin Motor Company, ltd,195? [Austin-Healey Sprite Mark I](#) British Motor Corporation,British Motor Corporation. BMC Service Division,196? [Austin-Healey 3000](#) ,1964 [Austin-Healey Sprite Mark I Workshop Manual](#) ,1990

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## **Table of Contents Austin Healey Shop Manual**

1. Understanding the eBook Austin Healey Shop Manual
  - The Rise of Digital Reading Austin Healey Shop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Austin Healey Shop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Austin Healey Shop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Austin Healey Shop Manual
  - Personalized Recommendations
  - Austin Healey Shop Manual User Reviews and Ratings
  - Austin Healey Shop Manual and Bestseller Lists
5. Accessing Austin Healey Shop Manual Free and Paid eBooks

- Austin Healey Shop Manual Public Domain eBooks
- Austin Healey Shop Manual eBook Subscription Services
- Austin Healey Shop Manual Budget-Friendly Options

6. Navigating Austin Healey Shop Manual eBook Formats

- ePUB, PDF, MOBI, and More
- Austin Healey Shop Manual Compatibility with Devices
- Austin Healey Shop Manual Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of Austin Healey Shop Manual
- Highlighting and Note-Taking Austin Healey Shop Manual
- Interactive Elements Austin Healey Shop Manual

8. Staying Engaged with Austin Healey Shop Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Austin Healey Shop Manual

9. Balancing eBooks and Physical Books Austin Healey Shop Manual

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Austin Healey Shop Manual

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Austin Healey Shop Manual

- Setting Reading Goals Austin Healey Shop Manual
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Austin Healey Shop Manual

- Fact-Checking eBook Content of Austin Healey Shop Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development

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- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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