

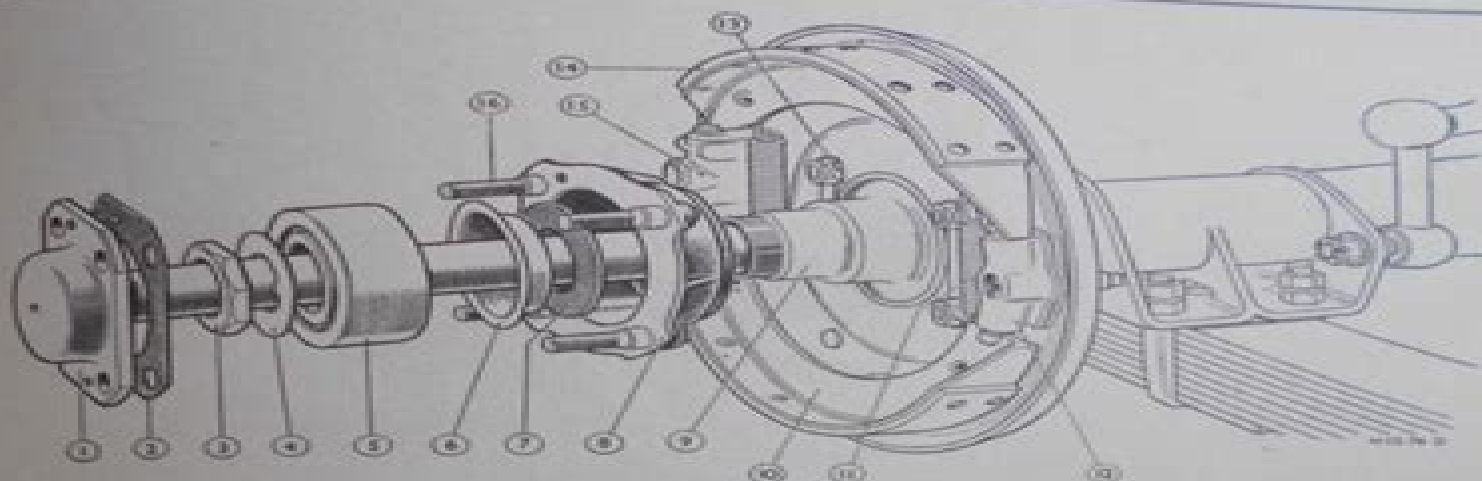


Fig. 3.

1. Axle Shaft Flange.
2. Flange Joint Washer.
3. Hub Locknut.
4. Hub Lockwasher.
5. Hub Bearing.
6. Distance Ring.

7. Oil Retainer.
8. Hub Casing.
9. Axle Tube.
10. Brake Shoe.
11. Brake Shoe Return Spring.

12. Brake Shoe Adjuster.
13. Brake Backplate Securing Nut and Washer.
14. Brake Shoe Lining.
15. Brake Expander Unit.
16. Wheel Stud.

* On later models a "Geco" oil seal is fitted, the hollow side facing outwards.

The Carrier—To Withdraw

To renew the pinion bearings or to effect any servicing of the crown wheel and differential unit it is first necessary to withdraw the gear carrier.

The gear carrier unit can be withdrawn with the axle in position, although it is first necessary to remove the propeller shaft and then the axle shafts. For this latter operation the road wheels and brake drums must also be removed as already described under 'Axle shaft removal.'

Remove the gear carrier unit drain plug and run the oil into a suitable receptacle.

Then remove the nuts which hold the gear carrier to the axle case and lift out the carrier complete.

Pinion and Bearings

The pinion has two taper roller bearings, the larger in the rear, and for removal the shaft has to be driven out rearwards from the propeller shaft and after the crown wheel has been removed by releasing the main bearing caps and lifting off the crown wheel complete with the differential

carrier. The pinion will bring with it the inner race and rollers of the rear bearing, and there will be left in the case the rear outer race and the front roller bearing complete.

The inner race of the front bearing can be removed with the fingers. The outer races can be tapped out with a soft drift or suitable extractor.

Replacement of the pinion races must be carefully carried out to ensure that they are fully home against the shoulder in each case and perfectly square with the housing. First fit the outer races to the housing, then the inner race and rollers of the rear bearing to the pinion, slide on the pinion sleeve and shim or shims as found on dismantling, and push into position from the rear. Fit the inner race and rollers of the front bearing over the splined end of the pinion and tap into position. Replace oil seal housing and tapered washer and nut. Tighten the nut well home.

The taper roller bearing assembly is designed for pre-loading to the extent of 8 to 8 inch lbs.

Austin A40 Workshop Manual

Lauren Gardner



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