

## 5. Tightening torque

### BOLT/NUT TIGHTENING TORQUE

			Unit: kgf·m (lbf·ft)
Cylinder head clamping bolt:	Main bolt and nut	M12	13—14 (94.0—101.3)
	Sub. bolt	M8	2.5—3.0 (18.1—21.7)
	Stud bolt	M12	5—5.5 (36.2—40.0)
Connecting rod clamping bolt:		M9	4.5—5.0 (32.5—36.2)
Flywheel clamping bolt:		M10	8.5—9.0 (61.5—65.1)
Intermediate main bearing housing bolt		M10	4.5—5.0 (32.5—36.2)
Intermediate main bearing housing set bolt		M12	7.0—7.5 (50.6—54.2)
Flywheel side main bearing housing bolt		M8	2.5—2.7 (18.1—19.5)
Valve rocker arm shaft support clamping nut		M10	4.5—5.0 (32.6—36.2)
Crankshaft V-pulley clamping nut		M18	6.0—7.0 (43.4—50.6)
Fuel inj. pump driving gear nut		M18	6.0—7.0 (43.4—50.6)
Crankshaft gear clamping nut		M28	11.0—11.5 (79.6—83.2)
Camshaft bearing clamping screw		M8	1.5—1.7 (10.9—12.3)
Mounting flange			5.5—6.0 (39.8—43.4)
Standard bolt:		M4	0.2—0.35 (1.4—2.5)
		M6	0.8—1.0 (5.8—7.2)
		M8	2.5—2.7 (18.1—19.5)
		M10	4.5—5.0 (32.5—36.2)
		M12	7.0—7.5 (50.6—54.2)
Ball joint bolt		M8	1.2—1.7 (8.7—12.3)
		M10	2.0—3.0 (14.5—21.7)
		M12	2.5—3.5 (18.1—25.3)



## 2e Engine Torque Settings

**Arthur C. Stern**

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**Propfan Test Assessment (PTA)**, 1989 **Chilton's Auto Repair Manual**, 1954

**Thomas Register of American Manufacturers**, 2002 This basic source for identification of U.S. manufacturers is arranged by product in a large multi volume set. Includes Products, services, Company profiles and Catalog file.

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