

GENERAL

The procedure explained below is the same for the 4WD and 4x4 vehicles unless otherwise instructed.

NOTE: ABS equipped vehicles do not have a Visco-Lok® differential.

VISCO-LOK SYSTEM DESCRIPTION

The Visco-Lok® system constantly monitors front wheel speed and, if it detects one wheel spinning faster than its mate, it progressively sends more power to the wheel with the better traction.

The Visco-Lok system is comprised of two principal components, a shear pump and the controlled multiple clutch.

A unique feature of the shear pump is that it is self-contained and independent. It does not require an external source of hydraulic fluid. The self-contained viscous shear pump generates a pressure proportional to wheel speed differential - measuring the difference in rotational speed between the two wheels. This pressure engages the friction clutch via a piston to transmit the torque.

In the event of a failure, the Visco-Lok connecting gear and piston gear will have to be replaced.

NOTE: The Visco-Lok shear pump is not serviceable. If the pump is disassembled, the viscous fluid contained inside will be lost and it cannot be replaced.

PROCEDURES

WHEEL HUB

Removing the Wheel Hub

Lift and support vehicle.

Select the 4WD position and place the transmission lever in "D".

Remove caliper from knuckle. Refer to B5A4123 subsection.

Remove the following parts:

- Wheel cap
- Cotter pin
- Castor nut
- Balljoint washer

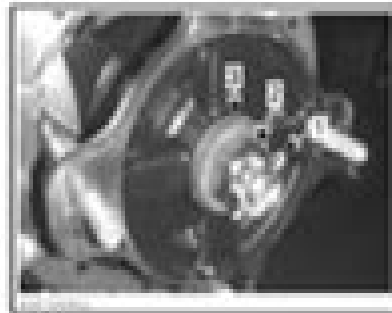


Figure 1
1. Wheel cap
2. Cotter pin
3. Castor nut
4. Balljoint washer

Remove wheel hub.

Inspecting the Wheel Hub

Check wheel hub for cracks or other damages.

Check inner splines for wear or other damages.

If any damage is detected on wheel hub, replace it with a new one.

Installing the Wheel Hub

The installation is the reverse of the removal procedure. However, pay attention to the following.

Install balljoint washer with its convex side outwards.

Tighten castor nut to specification.

TIGHTENING TORQUE	
Castor nut	20.0N·m (17.9ft·lb) (15.0 to 25.0 N·m)

NOTE: Tighten further castor nut if required to align grooves with drive shaft hole.

Install a NEW cotter pin.



Figure 2

FRONT DRIVE SHAFT

Removing the Front Drive Shaft

Lift and support vehicle.

Remove inner fender panels. Refer to B5C17 subsection.

Remove the AXLE. Refer to B5E1440 (FWD 4x4) subsection.

Remove shock absorber lower bolt.

Lift and push the following parts to make room:

- Shock absorber
- Upper suspension arm

Strongly pull drive shaft out of differential.



Figure 3
1. Pull drive shaft

Detach the snap ring at the end of the shaft.

Inspecting the Front Drive Shaft

Inspect the condition of boots. If there is any damage or evidence of leaking lubricant, replace them. Refer to B5B1120 (4WD) B5C17 in this subsection.

Check splines for excessive wear. Replace if necessary.

NOTE: If the splines or plunging joint are worn, a check of differential wear splines should be done.

Installing the Front Drive Shaft

The installation is the reverse of the removal procedure. However, pay attention to the following.

Install a NEW snap ring.

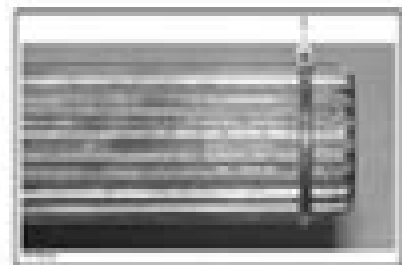


Figure 4
1. Push in

Apply SYNTHETIC GREASE (see chapter on the splines).

Ensure that wear ring is close to the differential.

DRIVE SHAFT BOOT

Removing the Drive Shaft Boot

Remove FRONT DRIVE SHAFT. See procedure in this subsection.

Remove drive shaft boot clamps.

REQUIRED TOOL	
1	DRIVE SHAFT BOOT CLAMP PLIERS (see page 100)



Divulge the large end of the boot.

Separate the joint from the shaft. Two procedures can be done:

Without the Special Tool

Clamp joint housing in a vise.

Align shaft with joint.

Pull hard on shaft to remove from joint.

Remove boot from drive shaft.

Remove and discard the circle. A new one is included in the boot kit.

With the Special Tool

Place drive shaft in vise with the joint downward. Install the tool on bearing.

REQUIRED TOOL	
1	DRIVE SHAFT BOOT CLAMP PLIERS (see page 100)

2004 Xc Service Manual

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Michael Brem, Anna Esposito**

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Direct support and general support (intermediate support) maintenance manual and repair parts and special tools list (including depot maintenance repair parts and special tools) ,1988 Performance-Based Specifications and Control of Concrete Durability Hans Beushausen,Luis Fernandez Luco,2015-09-24 This work gives an overview of significant research from recent years concerning performance based design and quality control for concrete durability and its implementation In engineering practice performance approaches are often still used in combination with prescriptive requirements This is largely because for most durability test methods sufficient practical experience still has to be gained before engineers and owners are prepared to fully rely on them This book compiled by RILEM TC 230 PSC is intended to assist efforts to successfully build the foundation for the full implementation of performance based approaches through the exchange of relevant knowledge and experience between researchers and practitioners worldwide **Moody's International Manual** ,2000 *Moody's Manual of Investments* John Sherman Porter,1936 American government securities 1928 53 in 5 annual vols v 1 Railroad securities 1952 53 Transportation v 2 Industrial securities v 3 Public utility securities v 4 Government securities 1928 54 v 5 Banks insurance companies investment trusts real estate finance and credit companies 1928 54 Effective and attractive communication signals in social, cultural, and business contexts Oliver Niebuhr,Francesca D'Errico,Ellen Anke Schmid,Alexander Michael Brem,Anna Esposito,2023-06-30 Perpetual Trouble Shooter's Manual John Francis Rider,1938 *Bulletin of the Public Affairs Information Service* Public Affairs Information Service,1971 Morbidity and Mortality Weekly Report ,2008 **Mergent Bank & Finance Manual** ,2001

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