

Important

- When installing cylinder head bolts/screws, be sure to mark the short bolts/screws for identification after installation to insure that correct torque specifications are met.

21 Tighten

- Cylinder head bolts/screws (81) in sequence to 30 N·m (22 lb. ft.) (Figure 20).
 - Long and medium length bolts/screws + additional 80 degrees (± 3 degrees).
 - Short length bolts/screws + additional 67 degrees (± 3 degrees).
- Pushrods and valve rocker arms. Refer to "Valve Rocker Arms and Pushrods" in this section.
- Right valve rocker arm cover and bolts/screws.

21 Tighten

- Valve rocker arm cover bolts/screws to 12 N·m (106 lb. in.).
- Coolant temperature sensor electrical connector.
- Spark plugs.

21 Tighten

- Spark plugs to 20 N·m (15 lb. ft.).
- Spark plug wire harness to spark plugs.
- Spark plug wire harness to clips.
- Left exhaust manifold. Refer to "Exhaust Manifolds" in this section.
- Ignition coil bolts/screws and coil.

21 Tighten

- Ignition coil studs to 40 N·m (30 lb. ft.).

- Engine coolant air bleed pipe and bolt/screw to left cylinder head using a backup wrench on pipe fitting.

21 Tighten

- Engine coolant bleed pipe bolt/screw to 40 N·m (30 lb. ft.).

- Secondary air injection hose to check valve.
- Intake manifold. Refer to "Intake Manifold" in this section.
- Raise and suitably support vehicle. Refer to SECTION 0A.
- Catalytic converter. Refer to SECTION 6F.
- Lower vehicle.
- Refill with coolant. Refer to SECTION 6B.

RIGHT CYLINDER HEAD**↔ Remove or Disconnect**

- Raise and suitably support vehicle. Refer to SECTION 0A.
- Drain coolant. Refer to SECTION 6B.
- Serpentine drive belt and belt tensioner. Refer to "Serpentine Drive Belt and Tensioner" in this section.
- Automatic transmission fluid level indicator tube bracket from transmission housing, if equipped.
- Air conditioning compressor rear brace bolt/screw from engine block.
- Air conditioning compressor electrical connector.
- Air conditioning compressor front mounting bolts/screws and lay air conditioning compressor aside.
- Right exhaust manifold. Refer to "Exhaust Manifolds" in this section.
- Lower vehicle.

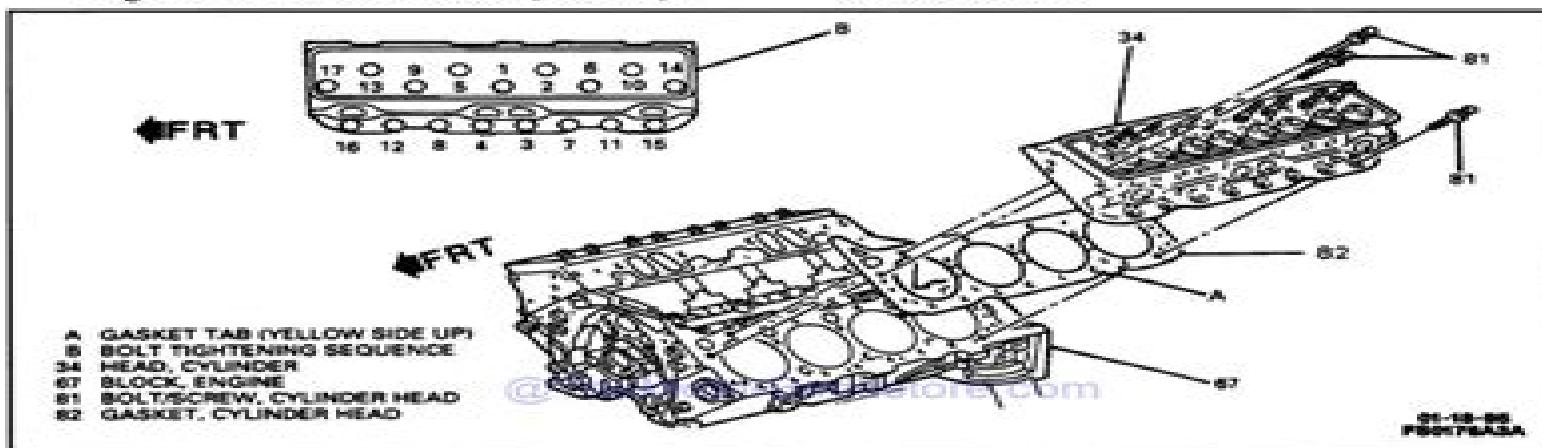


Figure 20 - Cylinder Head

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