

**Important**

- When installing cylinder head bolts/screws, be sure to mark the short bolts/screws for identification after installation to insure that correct torque specifications are met.

**Tighten**

- Cylinder head bolts/screws (81) in sequence to 30 N.m (22 lb. ft.) (Figure 20).
  - Long and medium length bolts/screw + additional 80 degrees ( $\pm 3$  degrees).
  - Short length bolts/screws + additional 67 degrees ( $\pm 3$  degrees).
5. Pushrods and valve rocker arms. Refer to "Valve Rocker Arms and Pushrods" in this section.
  6. Right valve rocker arm cover and bolts/screws.

**Tighten**

- Valve rocker arm cover bolts/screws to 12 N.m (106 lb. in.).
7. Coolant temperature sensor electrical connector.
  8. Spark plugs.

**Tighten**

- Spark plugs to 20 N.m (15 lb. ft.).
9. Spark plug wire harness to spark plugs.
  10. Spark plug wire harness to clips.
  11. Left exhaust manifold. Refer to "Exhaust Manifolds" in this section.
  12. Ignition coil bolts/screws and coil.

**Tighten**

- Ignition coil studs to 40 N.m (30 lb. ft.).

13. Engine coolant air bleed pipe and bolt/screw to left cylinder head using a backup wrench on pipe fitting.

**Tighten**

- Engine coolant bleed pipe bolt/screw to 40 N.m (30 lb. ft.).
14. Secondary air injection hose to check valve.
  15. Intake manifold. Refer to "Intake Manifold" in this section.
  16. Raise and suitably support vehicle. Refer to SECTION 0A.
  17. Catalytic converter. Refer to SECTION 6F.
  18. Lower vehicle.
  19. Refill with coolant. Refer to SECTION 6B.

**RIGHT CYLINDER HEAD****Remove or Disconnect**

1. Raise and suitably support vehicle. Refer to SECTION 0A.
2. Drain coolant. Refer to SECTION 6B.
3. Serpentine drive belt and belt tensioner. Refer to "Serpentine Drive Belt and Tensioner" in this section.
4. Automatic transmission fluid level indicator tube bracket from transmission housing, if equipped.
5. Air conditioning compressor rear brace bolt/screw from engine block.
6. Air conditioning compressor electrical connector.
7. Air conditioning compressor front mounting bolts/screws and lay air conditioning compressor aside.
8. Right exhaust manifold. Refer to "Exhaust Manifolds" in this section.
9. Lower vehicle.

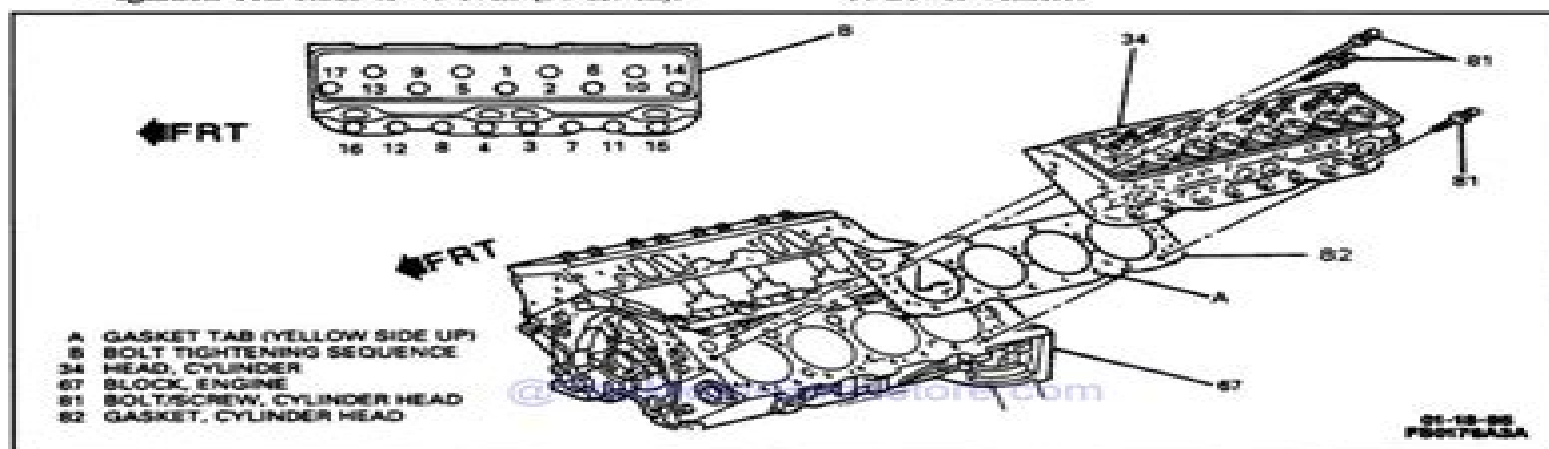


Figure 20 - Cylinder Head

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