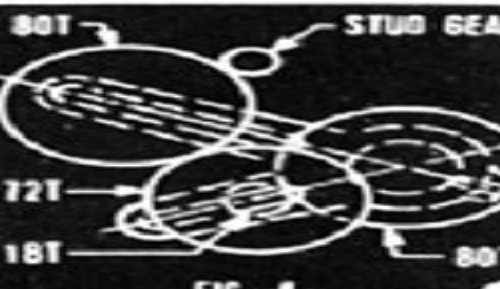
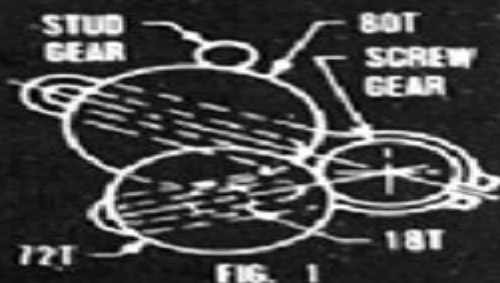


# CHART FOR THREADS AND FEEDS

9-INCH WORKSHOP MODEL B LATHE

THREADS PER INCH	STUD GEAR	IDLER GEARS	SCREW GEAR	CROSS FEEDS	LONG. FEEDS
4	24	FIG. 1	48		
4½	24	FIG. 1	54		
5	16	FIG. 1	40		
5½	16	FIG. 1	44		
6	16	FIG. 1	48		
6½	16	FIG. 1	52		
7	16	FIG. 1	56		
7½	16	FIG. 1	60		
8	32	FIG. 2	32		
9	32	FIG. 2	36		
10	32	FIG. 2	40		
11	32	FIG. 2	44		
11½	32	FIG. 2	46		
12	32	FIG. 2	48		
13	32	FIG. 2	52		
14	32	FIG. 2	56		
16	24	FIG. 2	48		
18	24	FIG. 2	54		
20	16	FIG. 2	40		
22	16	FIG. 2	44	.0046	.0155
24	16	FIG. 2	48	.0042	.0142
26	16	FIG. 2	52	.0039	.0131
27	16	FIG. 2	54	.0037	.0126
28	16	FIG. 2	56	.0036	.0122
30	16	FIG. 2	60	.0034	.0114
32	32	FIG. 3	32	.0031	.0107
36	32	FIG. 3	36	.0028	.0095
40	32	FIG. 3	40	.0025	.0085
44	32	FIG. 3	44	.0023	.0078
46	32	FIG. 3	46	.0022	.0074
48	32	FIG. 3	48	.0021	.0071
52	32	FIG. 3	52	.0019	.0066
54	32	FIG. 3	54	.0019	.0063
56	32	FIG. 3	56	.0018	.0061
60	32	FIG. 3	60	.0017	.0057
64	16	FIG. 3	32	.0016	.0053
72	16	FIG. 3	36	.0014	.0047
80	16	FIG. 3	40	.0013	.0043
88	16	FIG. 3	44	.0011	.0039
92	16	FIG. 3	46	.0011	.0037
96	16	FIG. 3	48	.0010	.0036
104	16	FIG. 3	52	.0010	.0033
112	16	FIG. 3	56		.0030
120	16	FIG. 3	60		.0028
160	16	FIG. 4	80		.0021

AUTOMATIC POWER FEEDS  
THROUGH FRICTION CLUTCH  
IN INCHES PER REVOLUTION  
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# Alfa Lathe Threading Chart

**H Kauffman**



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