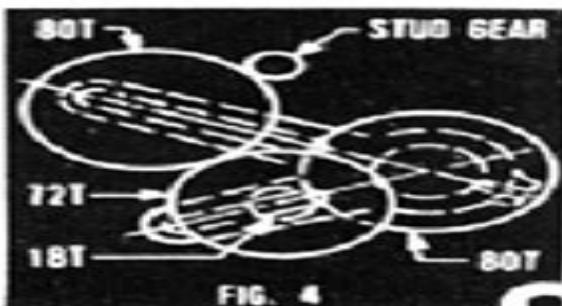
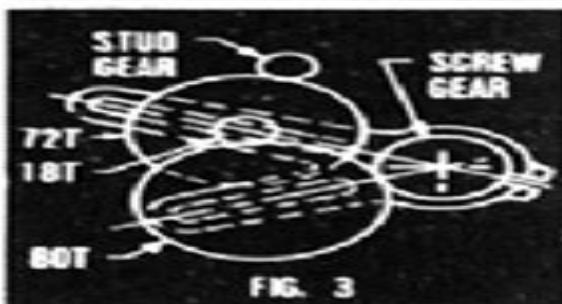
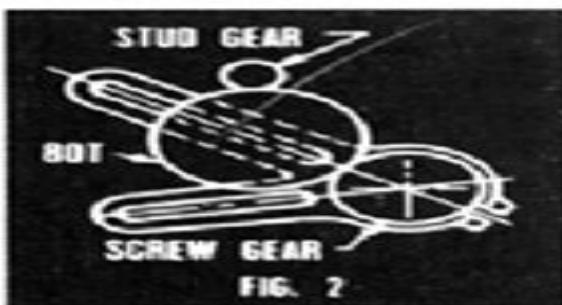
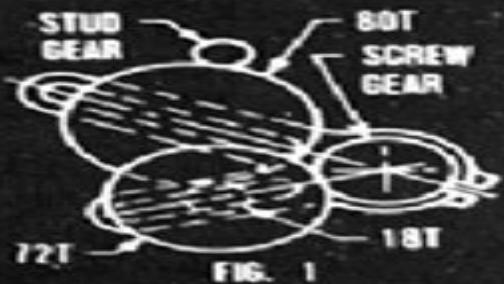


CHART FOR THREADS AND FEEDS

9-INCH WORKSHOP MODEL B LATHE

THREADS STUD PER INCH GEAR	IDLER GEARS	SCREW GEAR	CROSS FEEDS	LONG. FEEDS
4	24	FIG. 1	48	
4 1/2	24	FIG. 1	54	
5	16	FIG. 1	40	
5 1/2	16	FIG. 1	44	
6	16	FIG. 1	48	
6 1/2	16	FIG. 1	52	
7	16	FIG. 1	56	
7 1/2	16	FIG. 1	60	
8	32	FIG. 2	32	
9	32	FIG. 2	36	
10	32	FIG. 2	40	
11	32	FIG. 2	44	
11 1/2	32	FIG. 2	46	
12	32	FIG. 2	48	
13	32	FIG. 2	52	
14	32	FIG. 2	56	
16	24	FIG. 2	48	
18	24	FIG. 2	54	
20	16	FIG. 2	40	
22	16	FIG. 2	44	.0046 .0155
24	16	FIG. 2	48	.0042 .0142
26	16	FIG. 2	52	.0039 .0131
27	16	FIG. 2	54	.0037 .0126
28	16	FIG. 2	56	.0036 .0122
30	16	FIG. 2	60	.0034 .0114
32	32	FIG. 3	32	.0031 .0107
36	32	FIG. 3	36	.0028 .0095
40	32	FIG. 3	40	.0025 .0085
44	32	FIG. 3	44	.0023 .0078
46	32	FIG. 3	46	.0022 .0074
48	32	FIG. 3	48	.0021 .0071
52	32	FIG. 3	52	.0019 .0066
54	32	FIG. 3	54	.0019 .0063
56	32	FIG. 3	56	.0018 .0061
60	32	FIG. 3	60	.0017 .0057
64	16	FIG. 3	32	.0016 .0053
72	16	FIG. 3	36	.0014 .0047
80	16	FIG. 3	40	.0013 .0043
88	16	FIG. 3	44	.0011 .0039
92	16	FIG. 3	46	.0011 .0037
96	16	FIG. 3	48	.0010 .0036
104	16	FIG. 3	52	.0010 .0033
112	16	FIG. 3	56	.0009 .0030
120	16	FIG. 3	60	.0026
160	16	FIG. 4	80	.0021

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