

Intermediate Steering Arm	Minimum	Maximum
Cone bearing on shaft	.0001" — L.	.0011" — L.
Bearing cap in steering arm	.0008" — L.	.0005" — T.

## SPRINGS

## Rear Springs

Bolt in bracket bushing	.014"	.028"
Bolt in spring eye bushing—Front	.014"	.028"
Bolt in spring eye bushing—Rear	.014"	.028"
Bolt in hanger bushing	.014"	.028"

DETAILED SPECIFICATIONS  
GENERAL

Wheelbase	117"
Tire size	16 x 6.25—4-Ply
Tread—Front	57½"
Tread—Rear	57½"
Turning circle (diameter)	39 ft.
Road clearance	9½"
Car height (curb)	69¾"
Overall length (over bumpers)	190½"
Maximum width (outside fenders)	70¼"
Gas tank capacity	16 gal.

## ENGINE

Engine type	Valve-in-Head
Number of cylinders	Eight
Bore and stroke	3 5/8" x 3 7/8"
Piston displacement (cu. in.)	233.0
Actual horsepower	93 @ 3200 R.P.M.
S.A.E. rated horsepower	30.63
Torque (foot lbs.)	175 @ 2200 R.P.M.
Compression (lbs. per sq. in.)	12.1 @ 1000 R.P.M.
Compression ratio	5.45 to 1
Firing order	1-6-2-5-3-7-4

## Crankshaft

Material	Special Carbon Steel
Crankshaft weight (with counterweights and balancer)	90 lbs.
Main bearing journal (diameter and length)	
No. 1—Front	.2 5/8" x 1 1/4"
No. 2—Front center	.2 5/8" x 1 1/4"
No. 3—Center	.2 5/8" x 1 1/4"
No. 4—Rear center	.2 5/8" x 1 1/4"
No. 5—Rear	.2 5/8" x 2 1/8"
No. and diameter of bearing studs	
No. 1—Front	Two—1/2"
No. 2—Front center	Two—1/2"
No. 3—Center	Two—1/2"
No. 4—Rear center	Two—1/2"
No. 5—Rear	Two—1/2"

# 1934 Buick Shop Manual

**LL Leslie**

## 1934 Buick Shop Manual:

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