

Intermediate Steering Arm

	<i>Minimum</i>	<i>Maximum</i>
Cone bearing on shaft0001"—L.	.0011"—L.
Bearing cup in steering arm0008"—L.	.0005"—T.

SPRINGS**Rear Springs**

Bolt in bracket bushing014"	.028"
Bolt in spring eye bushing—Front.....	.014"	.028"
Bolt in spring eye bushing—Rear.....	.014"	.028"
Bolt in hanger bushing.....	.014"	.028"

DETAILED SPECIFICATIONS**GENERAL**

Wheelbase	117"
Tire size	16 x 6.25—4-Ply
Tread—Front	57 $\frac{1}{4}$ "
Tread—Rear	57 $\frac{1}{4}$ "
Turning circle (diameter)	39 ft.
Road clearance	9 $\frac{1}{4}$ "
Car height (curb)	69 $\frac{1}{4}$ "
Overall length (over bumpers)	190 $\frac{1}{4}$ "
Maximum width (outside fenders)	70 $\frac{1}{4}$ "
Gas tank capacity.....	16 gal.

ENGINE

Engine type	Valve-in-Head
Number of cylinders	Eight
Bore and stroke	3 $\frac{3}{4}$ " x 3 $\frac{3}{4}$ "
Piston displacement (cu. in.)	233.0
Actual horsepower	93@3200 R.P.M.
S.A.E. rated horsepower	30.63
Torque (foot lbs.)	175@2200 R.P.M.
Compression (lbs. per sq. in.)	121@1000 R.P.M.
Compression ratio	5.45 to 1
Firing order	1-6-2-5-8-3-7-4

Crankshaft

Material	Special Carbon Steel
Crankshaft weight (with counterweights and balancer)	90 lbs.
Main bearing journal (diameter and length) —	
No. 1—Front	2 $\frac{1}{8}$ " x 1 $\frac{1}{4}$ "
No. 2—Front center	2 $\frac{3}{4}$ " x $\frac{11}{16}$ "
No. 3—Center	2 $\frac{1}{8}$ " x 1 $\frac{3}{4}$ "
No. 4—Rear center	2 $\frac{3}{4}$ " x $\frac{11}{16}$ "
No. 5—Rear	2 $\frac{1}{8}$ " x 2 $\frac{1}{8}$ "
No. and diameter of bearing studs—	
No. 1—Front	Two— $\frac{1}{4}$ "
No. 2—Front center	Two— $\frac{1}{4}$ "
No. 3—Center	Two— $\frac{1}{4}$ "
No. 4—Rear center	Two— $\frac{1}{4}$ "
No. 5—Rear	Two— $\frac{1}{4}$ "

1934 Buick Shop Manual

LL Leslie



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