

VALVE/TAPPET CLEARANCE (250)	
Intake	0.03-0.08 mm (0.001-0.003 in.)
Exhaust	0.08-0.13 mm (0.003-0.005 in.)

VALVE/TAPPET CLEARANCE (300)	
Intake	0.03-0.08 mm (0.001-0.003 in.)
Exhaust	0.17-0.22 mm (0.007-0.009 in.)

VALVE/TAPPET CLEARANCE (400/500)	
Intake	0.05-0.10 mm (0.002-0.004 in.)
Exhaust (400)	0.22-0.27 mm (0.009-0.011 in.)
Exhaust (500)	0.17-0.22 (0.007-0.009 in.)



CC 4090A



CC 0070A

4. Install the timing inspection plug.
5. Place the two tappet covers into position making sure the proper cap screws are with the proper cover. Tighten the cap screws securely.

## Valve/Tappet Clearance (Valve Adjuster Procedure)

To check and adjust valve/tappet clearance, use the following procedure.

■ **NOTE:** On the 250/300, the seat and air-intake snorkel must be removed for this procedure.

■ **NOTE:** On the 400/500, the seat assembly, side panels, and gas tank must be removed for this procedure.

1. Remove the timing inspection plug; then remove the tappet covers (for more detailed information, see Section 3 - Servicing Top-Side Components).
2. Rotate the crankshaft to the TDC position on the compression stroke.

■ **NOTE:** At this point, the rocker arms and adjuster screws must not have pressure on them.

■ **NOTE:** Use Valve Gap Adjuster (p/n 0444-092) for the 250/300 or Valve Clearance Adjuster (p/n 0444-078) for the 400/500 for this procedure.

3. Place the valve adjuster onto the jam nut securing the tappet adjuster screw; then rotate the valve adjuster dial clockwise until the end is seated in the tappet adjuster screw.
4. While holding the valve adjuster dial in place, use the valve adjuster handle and loosen the jam nut; then rotate the tappet adjuster screw clockwise until friction is felt.
5. Align the valve adjuster handle with one of the marks on the valve adjuster dial.
6. While holding the valve adjuster handle in place, rotate the valve adjuster dial counterclockwise until proper valve/tappet clearance is attained.

■ **NOTE:** Refer to the appropriate specifications in Feeler Gauge Procedure sub-section for the proper valve/tappet clearance.

■ **NOTE:** Rotating the valve adjuster dial counterclockwise will open the valve/tappet clearance by 0.05 mm (0.002 in.) per mark.

7. While holding the adjuster dial at the proper clearance setting, tighten the jam nut securely with the valve adjuster handle.
8. Place the two tappet covers with O-rings into position; then tighten the covers securely.

2

# 1999 Artic Cat 300 4x4 Repair Manual

**PT Brinkman**



## **1999 Artic Cat 300 4x4 Repair Manual:**

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The purpose of this manual is to help you get the best value from your ATV It can help you decide what work must be done even if you choose to have it done by a dealer service department or a repair shop it provides information and procedures for routine maintenance and servicing and it offers diagnostic and repair procedures to follow when trouble occurs This book should allow you to tackle any job yourself nbs      *Chilton's Motorcycle and ATV Repair Manual* ,1986      Kawasaki ATVs Bayou and Prairie '86 to '11 Editors of Haynes Manuals,2015-07-01 Complete coverage for your Kawasaki Bayou and Prairie ATVs covering Bayou 220cc 250cc and 300cc as well as Prairie 300cc ATVs from 1986 thru 2011 Routine Maintenance Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Color Wiring diagrams With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the ATV We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Comprehensive routine maintenance and fault diagnosis sections Detailed wiring diagrams Color spark plug diagnosis

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