

VALVE/TAPPET CLEARANCE (250)

Intake	0.03-0.06 mm (0.001-0.003 in.)
Exhaust	0.08-0.13 mm (0.003-0.005 in.)

VALVE/TAPPET CLEARANCE (300)

Intake	0.03-0.06 mm (0.001-0.003 in.)
Exhaust	0.17-0.22 mm (0.007-0.009 in.)

VALVE/TAPPET CLEARANCE (400/500)

Intake	0.05-0.10 mm (0.002-0.004 in.)
Exhaust (400)	0.22-0.27 mm (0.009-0.011 in.)
Exhaust (500)	0.17-0.22 (0.007-0.009 in.)



4. Install the timing inspection plug.
5. Place the two tappet covers into position making sure the proper cap screws are with the proper cover. Tighten the cap screws securely.

Valve/Tappet Clearance (Valve Adjuster Procedure)

To check and adjust valve/tappet clearance, use the following procedure.

■ **NOTE:** On the 250/300, the seat and air-intake snorkel must be removed for this procedure.

■ **NOTE:** On the 400/500, the seat assembly, side panels, and gas tank must be removed for this procedure.

1. Remove the timing inspection plug; then remove the tappet covers (for more detailed information, see Section 3 - Servicing Top-Side Components).
2. Rotate the crankshaft to the TDC position on the compression stroke.

■ **NOTE:** At this point, the rocker arms and adjuster screws must not have pressure on them.

■ **NOTE:** Use Valve Gap Adjuster (p/n 0444-092) for the 250/300 or Valve Clearance Adjuster (p/n 0444-078) for the 400/500 for this procedure.

3. Place the valve adjuster onto the jam nut securing the tappet adjuster screw; then rotate the valve adjuster dial clockwise until the end is seated in the tappet adjuster screw.
4. While holding the valve adjuster dial in place, use the valve adjuster handle and loosen the jam nut; then rotate the tappet adjuster screw clockwise until friction is felt.
5. Align the valve adjuster handle with one of the marks on the valve adjuster dial.
6. While holding the valve adjuster handle in place, rotate the valve adjuster dial counterclockwise until proper valve/tappet clearance is attained.

■ **NOTE:** Refer to the appropriate specifications in Feeler Gauge Procedure sub-section for the proper valve/tappet clearance.

■ **NOTE:** Rotating the valve adjuster dial counterclockwise will open the valve/tappet clearance by 0.05 mm (0.002 in.) per mark.

7. While holding the adjuster dial at the proper clearance setting, tighten the jam nut securely with the valve adjuster handle.
8. Place the two tappet covers with O-rings into position; then tighten the covers securely.

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