

**FOURTH**—Remove door trim.

**FIFTH**—Remove the top regulator board. Remove the screws holding the top, center and bottom of the glass run channel and remove the channel. Remove the three screws holding the cam channel to the lower sash channel. See Fig. 305.

**SIXTH**—Lift the glass straight up and remove from door.

To install a new door glass, the assembly operations are just the reverse of the above removal operations.

#### Removing and Installing Front Door Ventilator Assembly

The front door ventilator assembly is to be serviced as a complete unit. This includes the ventilator frame and regulator with its rubber channels, the glass and the glass frame. The glass can also be purchased separately.

#### To Remove and Replace the Complete Ventilator Assembly

**First**—Crank front door window down as far as possible. Remove garnish moulding, inside door handles and door trim.

**Second**—Remove hinge pillar corner block and upper regulator board.

**Third**—Remove screws from lower part of ventilator assembly. See Fig. 306.

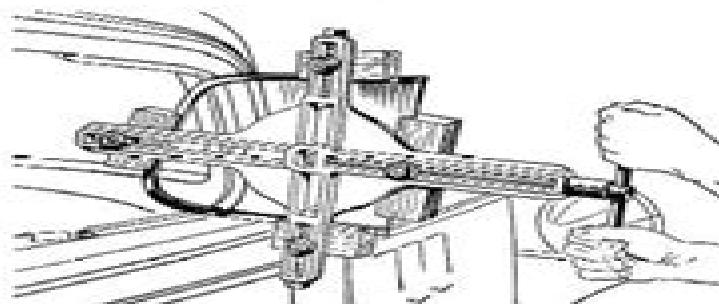


Fig. 306

**Fourth**—Remove screws from top and sides of ventilator. See Fig. 307.

**Fifth**—Remove ventilator assembly.

The assembly operations are just the reverse of the disassembly operations; except the door opening should be sealed with rubber cement before the ventilator is put into position.

#### To Remove and Replace Ventilator Glass

In servicing ventilator glass, the frame must be spread slightly at the open ends, the glass is then bound at the back, upper and lower edges with a special tape, *Glass Filler* Part No. 363253, secured

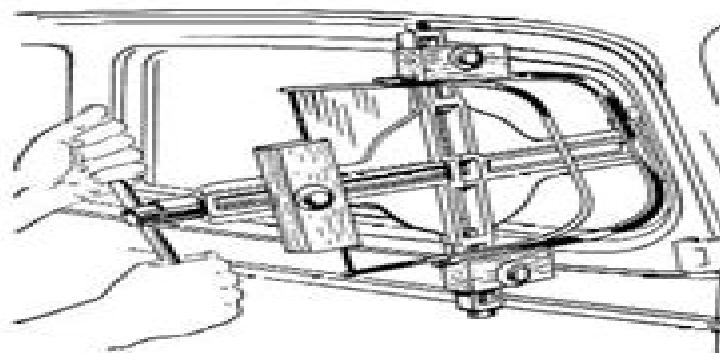


Fig. 308

from your Zone warehouse, serviced for this purpose. The glass can then be started into the frame by hand for a few inches—then controlled screw feed pressure is necessary to force it in safely the balance of the way. After the glass has been wrapped at edges and started in the ventilator frame, take the replacing tool and adjust the wooden grooved blocks out far enough so the tool can be spanned around the frame and the front edge of glass. Now adjust the top and bottom blocks until they contact snugly with ventilator frame, but not enough to force frame down tight on glass. Keep the tool well centered with the glass. Next adjust front and rear blocks until frame is seated in rear block groove and



Fig. 309

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