

### Clutch Pilot Bearing (Master Models)

The clutch pilot bearing used on the Master models is a special oil shield type New Departure ball bearing. This bearing needs attention only when the clutch is removed from the car, at which time it should be removed, cleaned and inspected. If it proved to be in poor condition, it should be replaced. If the one removed is ok, it should be packed with a very small amount of the special high temperature grease which is available through Chevrolet's zone warehouses.

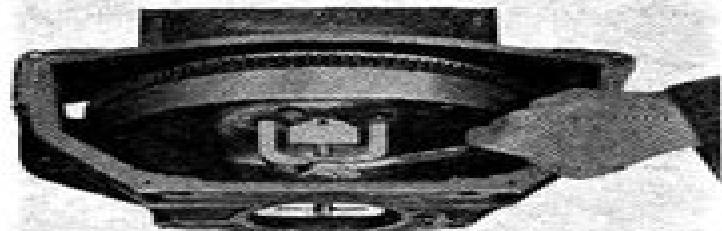


Fig. 84—Clutch Pilot Bearing Puller—  
Master Models

The special puller shown in Fig. 84 should be used to remove this bearing to prevent damage to it. In operation, the puller screw is adjusted until the fingers on the end of the puller close. The tool is then inserted into the bearing as far as the fingers will go. Turning the puller screw will spread the fingers apart so that the tips will fasten back of the bearing. Turning the nut on the end of the screw against the yoke will remove this bearing without damage to it.

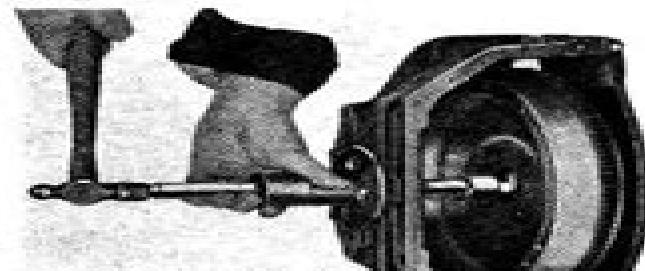


Fig. 85—Clutch Pilot Bearing Inserter—  
Master Models

In installing this bearing it is essential that it be pressed into place in exact alignment with the transmission pilot hole in the flywheel housing. The special driver shown in Fig. 85 is made with a centering collar which fits in the pilot hole and a pilot on its end for the bearing.

In operation, the bearing is placed on the end of the driver and the tool placed into position with the centering collar in the transmission pilot hole in the flywheel housing. The handle is then moved forward until the bearing begins to enter the hole in the flywheel. Tap the end of the driver or handle lightly with a hammer until the bearing is seated.

### Clutch Pilot Bearing (Standard Models)

The clutch pilot bearing used in the Standard models is a Lyttell roller bearing. This bearing needs no special attention. When the clutch is removed from the engine, it should be removed and inspected. When it is reinstalled or a new bearing is installed, it should be packed with a special high temperature grease which can be obtained from any Chevrolet zone warehouse.

To remove this bearing, the steel stamping which retains this bearing in position is removed with a chisel or punch. This damages this part so that when the bearing is reassembled a new retainer must be used. After the retainer is removed, the bearing can be taken from the end of the crankshaft.

### To Disassemble Clutch Cover and Pressure Plate

Remove the six cap screws holding the cover to the pressure plate, backing off each screw one turn at a time until the spring pressure is relieved.



Fig. 86—Layout of Clutch Parts

After the screws have been removed, the cover can be removed from the pressure plate. This also allows the springs and their covers to be removed from the pressure plate for inspection.

Remove the springs holding the lever pins in position and remove the levers and pins. Fig. 86.

### To Reassemble Clutch Cover and Pressure Plate

Place the levers in position in the cover and assemble the lever pins. You will note that the casting supporting the levers has a hollow part cast in them opposite the lever pins. This allows the lever pin to be pushed to the opposite side of these

# 1934 Chevy Repair Manual

**Clemens Wendtner**

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