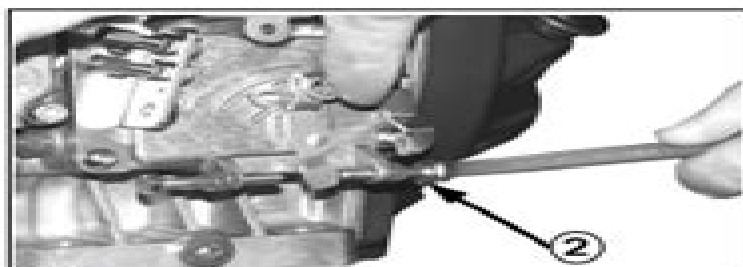


143

ADJUSTMENTS - 15 LD 225-400-440**No-load idling adjustment (standard)**

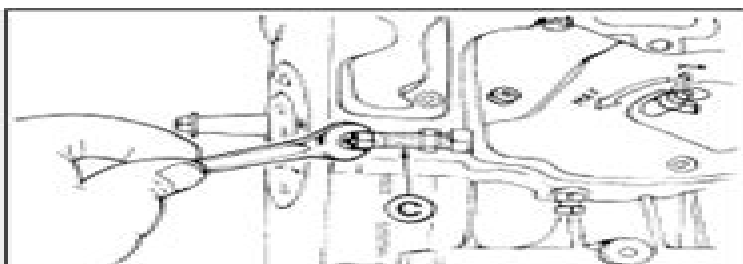
After having filled the engine with oil and fuel, start it and allow it to warm up for 10 minutes.
Using adjuster screw 1, regulate the idling rate at 1000-1250 rpm.
Tighten the check nut.



144

No-load top rate adjustment (standard)

After having adjusted the idling rate, use screw 2 and regulate the top rate at 3800 rpm (for engines set at 3600 rpm on load).
Tighten the check nut.



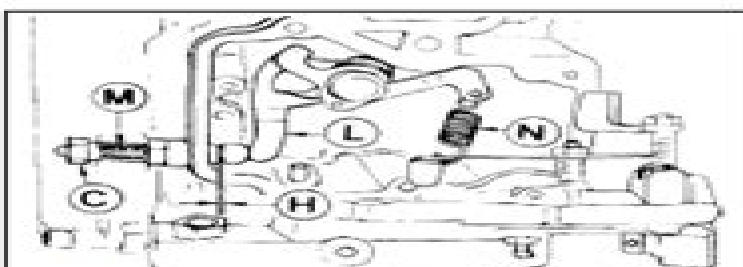
145

Injection pump flow rate adjustment for 15LD 225-315-350-400-440

This regulation must be carried out by means of a water brake, otherwise the adjustment will be approximate, proceed in the following way.

Loosen flow rate limiter C by 5 turns.
Accelerate the engine to no-load top rate, i.e. to 3800 rpm.
Re-tighten limiter C until the engine tends to decelerate.
Loosen limiter C by one and a half turns.
Tighten the check nut.

Note: Tighten C if the engine produces an excessive amount of exhaust in the maximum load condition; loosen C if no smoke is exhausted and if the engine is unable to develop its maximum power.



146

Injection pump delivery limiting and torque adapter (standard)

Delivery limiting device C has the function of limiting the injection pump max. delivery.

The same device also acts as torque adapter. The speed governor spring acts on lever L with standing the resistance opposed by spring M inside the cylinder.

The stroke H allowed by the torque device to lever L is 0.20 / 0.25 mm. As a result of this pump delivery increases and torque reaches its peak value.

Note: In generator sets and power welders, the torque setting device acts as a delivery limiter only.

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Ying Liu



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Table of Contents 15 Ld 440 Engine Manual

1. Understanding the eBook 15 Ld 440 Engine Manual
 - The Rise of Digital Reading 15 Ld 440 Engine Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 15 Ld 440 Engine Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 15 Ld 440 Engine Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 15 Ld 440 Engine Manual
 - Personalized Recommendations
 - 15 Ld 440 Engine Manual User Reviews and Ratings
 - 15 Ld 440 Engine Manual and Bestseller Lists
5. Accessing 15 Ld 440 Engine Manual Free and Paid eBooks
 - 15 Ld 440 Engine Manual Public Domain eBooks
 - 15 Ld 440 Engine Manual eBook Subscription Services
 - 15 Ld 440 Engine Manual Budget-Friendly Options

6. Navigating 15 Ld 440 Engine Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 15 Ld 440 Engine Manual Compatibility with Devices
 - 15 Ld 440 Engine Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 15 Ld 440 Engine Manual
 - Highlighting and Note-Taking 15 Ld 440 Engine Manual
 - Interactive Elements 15 Ld 440 Engine Manual
8. Staying Engaged with 15 Ld 440 Engine Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 15 Ld 440 Engine Manual
9. Balancing eBooks and Physical Books 15 Ld 440 Engine Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 15 Ld 440 Engine Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 15 Ld 440 Engine Manual
 - Setting Reading Goals 15 Ld 440 Engine Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 15 Ld 440 Engine Manual
 - Fact-Checking eBook Content of 15 Ld 440 Engine Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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