



## 15. Remove caliper.

**WARNING** Do not let caliper hang by the hose and do not stretch or twist the hose.

## Inspecting the Caliper

## 1. Check caliper piston for:

- Proper operation
- Rust
- Scratches
- Leaks

## 2. Check caliper bracket for:

- Cracks
- Rust or bearing shoulder blemish with a fine steel wool

## 3. Replace caliper if required.

## Installing the Caliper

## 1. Using your fingers or a small piece of wood, push both pistons into their bores.

## 2. Clean brake caliper bearing shoulder with fine steel wool.

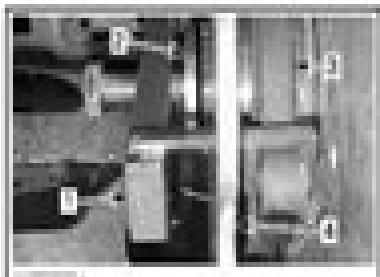
## 3. Apply anti-seize lubricant on drive axle splines and on bearing shoulder of caliper bracket.



## 11. Insert the caliper piston on the brake caliper through brake disc slots.

**NOTE:** Make sure piston tabs are correctly engaged on piston.

## 12. Insert the protective cap between caliper piston bolt and piston cap in drive axle end.



**NOTE:**  
- Caliper piston  
- Protective cap  
- Caliper piston  
- Protective cap

## 13. Tighten caliper piston bolt to separate caliper from drive axle bearing.

**WARNING** Never use an impact tool to separate caliper piston. The caliper or the piston could break.

## 14. When brake disc is out of splines, remove it.



ANTI-SEIZE LUBRICANT

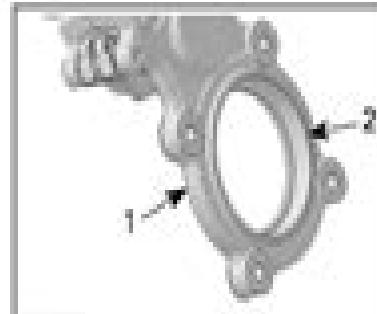
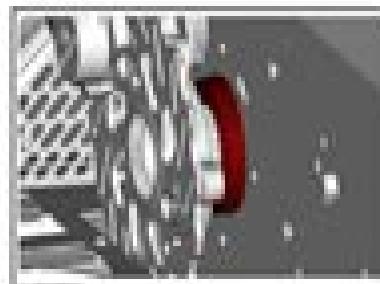


FIGURE 102-000-100-000  
Aligning splines

## 6. Align brake disc splines with drive axle splines and push brake disc into drive axle.

## 7. Push the caliper bracket over the drive axle bearing.



## 8. Align caliper bracket holes with bearing flange holes and install caliper screws.

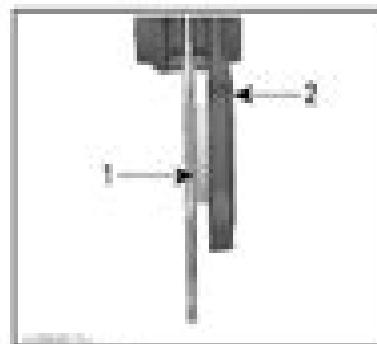


FIGURE 102-000-100-000  
Aligning flange holes

## 9. Ensure bearing flange is properly locked in the bracket. Tabs must be properly inserted in flange slots.



## 10. HAND TIGHTEN each caliper bracket screw evenly in a cross-diagonal pattern until bracket is correctly positioned against frame.

**WARNING** Never use an air tool to tighten caliper screws. The caliper bracket could crack.

## 11. Install the brake pads. Refer to procedure in the subsection.

## 12. Install the brake disc.

## 13. Tighten the brake caliper screws to specified torques.

# 154 Tec Engine Shop Manual

**Scott C. Dulebohn**

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