

Daily Cleaning Instructions: KL1

Clean the following components at least once daily. Clean more frequently if your pharmacy dispenses many dust-generating medications or if you experience counting errors.

Materials: 70% isopropyl alcohol and a lint-free cloth.

Do not use facial tissue, cotton balls or cotton swabs to clean the unit.

Before starting, unplug the unit.

1. Funnel

- Remove the funnel from the unit.
- Clean outside and inside thoroughly with alcohol.



2. Glass Detector Windows

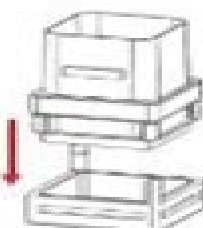
The unit's counting sensors are located behind the removable inside channel assembly. Most counting errors are caused by pill dust accumulating on the edges and corners of the windows on the channel assembly. Clean the windows well.

- A. Unscrew the two round thumb screws on top of the unit. Remove the square guard.
- B. Lift out the entire inside channel assembly.
- C. Wipe off excess pill dust on the inside of the four clear detector windows with a dry lint-free cloth.
- D. Wet a clean cloth with alcohol and clean the inside of the four glass windows thoroughly to remove all remaining dust and residue. Carefully wipe back-and-forth, not up-and-down. Do not press hard as this may break the glass windows. Broken windows are not covered under the warranty.
- E. Wipe glass windows dry with clean cloth to remove alcohol streaks.
- F. Visually inspect the glass windows to make sure they are dust-free and streak-free.
- G. Replace the inside channel unit and square guard. Tighten the round thumb screws until snug. **Do not over-tighten the thumb screws.**
- H. If desired, the glass window holder can be removed from the inside channel assembly for a more thorough cleaning and visual inspection. Gently push down on the square sliding tube, which spreads the two black clips holding the glass window holder. Take special care not to break the black clips. Reverse the process to re-assemble.



Steps C-F –
Clean Windows

Step H – Visually
Inspect Windows



15 Xkirby Lester Service Manual

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 pistons are each fitted with two compression rings and a single oil ring the compression ratio is 9 9 1 the engine uses forged
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