

removing the steering knuckle housing (26—Fig. 14). However, if seal (28) or bearings (29 and 33) are to be serviced, hub (22) and knuckle housing (26) must first be removed as outlined in paragraph 12. Support front axle housing and remove front wheel. Rotate hub (22) until drain plug (11) is down, then remove plug and drain oil from hub assembly. Remove screws (2) and lift off planetary carrier (3). Remove snap ring (12), three bush shafts (10) from housing bore. Keep each planet assembly, consisting of shaft (100, gear (7), bearings (6) and thrust washers (8), separate so that they can be reinstalled as a set. The sun gear (13) can be removed after removing snap ring (9).

Clean and inspect all parts for excessive wear or other damage and repair as necessary.

Install snap rings (11), bearings (6), planetary gears (7) and thrust washers (8), then secure with snap ring (12). Opening in snap ring (12) must be positioned in center of one of the three blocks, not in an open area. Make sure thrust plate (5) is in place. Clean mating surfaces of wheel hub (22) and planet carrier (3), then coat face with "Loctite 555 Instant Gasket" and install carrier assembly. Coat screws (2) lightly with oil before installing, then tighten to 96-118 N-m (71-87 ft.-lbs.) torque.

Turn wheel hub (22) until hole for plug (11) is horizontal, fill hub and planetary to the level of opening for plug (11) with an approved oil, then install and tighten plug. Recommended oil for use in front drive axle is Massey-Ferguson Super 500 multi-use 10W.

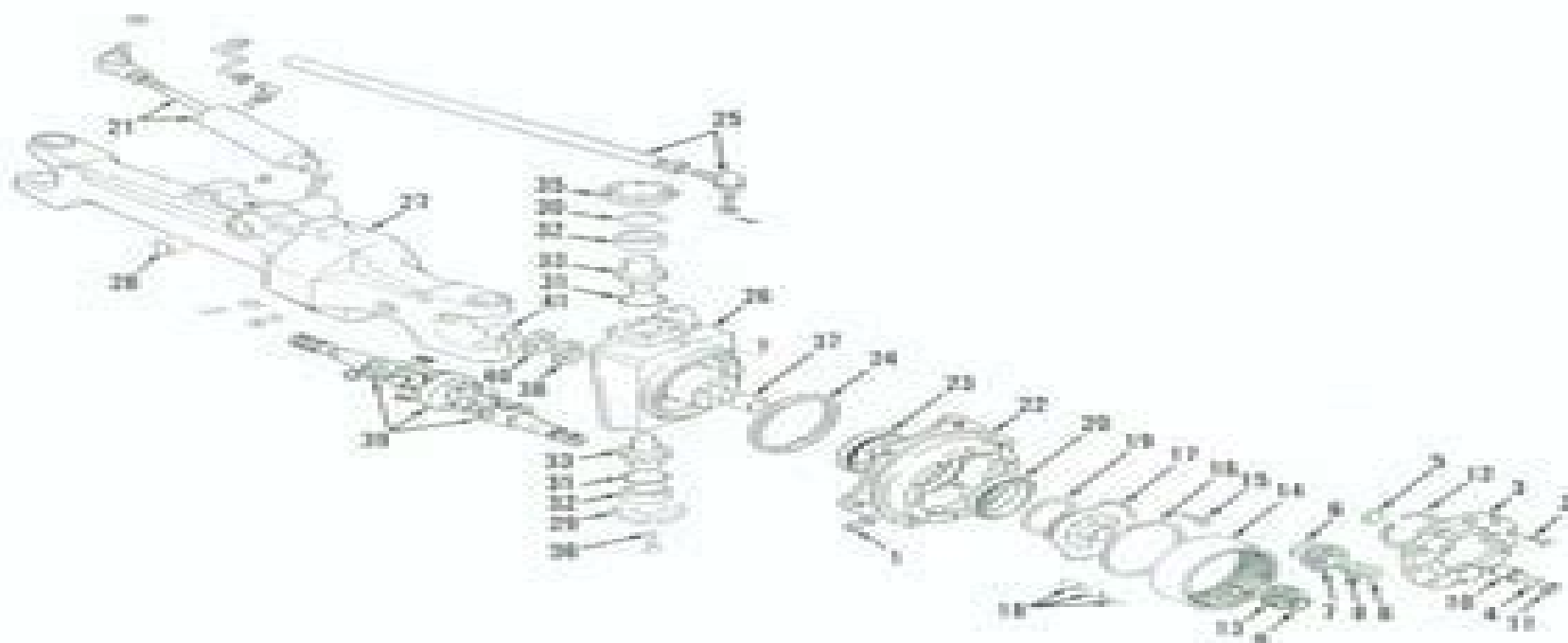


Fig. 14—Exploded view of front-wheel drive steering knuckle and planetary assembly.

1. Drain plug	29. Hub	57. 1/2" ring	91. Thrust plate
2. Screw	30. Thrust plate	58. Thrust plate and nut	92. Thrust plate
3. Planetary carrier	31. Thrust plate	59. Thrust plate and nut	93. Thrust plate
4. 1/2" ring	32. Thrust plate	60. Thrust plate and nut	94. Thrust plate
5. Thrust plate	33. Thrust plate	61. Thrust plate and nut	95. Thrust plate
6. Thrust washer	34. Thrust plate	62. Thrust plate and nut	96. Thrust plate
7. Thrust gear	35. Thrust plate	63. Thrust plate and nut	97. Thrust plate
8. Thrust washer	36. Thrust plate	64. Thrust plate and nut	98. Thrust plate
9. Snap ring	37. Thrust plate	65. Thrust plate and nut	99. Thrust plate
10. Bush shaft	38. Thrust plate	66. Thrust plate and nut	100. Thrust plate
11. Drain plug	39. Thrust plate	67. Thrust plate and nut	
	40. Thrust plate	68. Thrust plate and nut	
	41. Thrust plate	69. Thrust plate and nut	
	42. Thrust plate	70. Thrust plate and nut	
	43. Thrust plate	71. Thrust plate and nut	
	44. Thrust plate	72. Thrust plate and nut	
	45. Thrust plate	73. Thrust plate and nut	
	46. Thrust plate	74. Thrust plate and nut	
	47. Thrust plate	75. Thrust plate and nut	
	48. Thrust plate	76. Thrust plate and nut	
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	61. Thrust plate	87. Thrust plate and nut	
	62. Thrust plate	88. Thrust plate and nut	
	63. Thrust plate	89. Thrust plate and nut	
	64. Thrust plate	90. Thrust plate and nut	

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