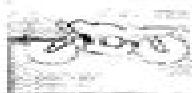


RAFFREDDAMENTO MOTORE  
ENGINE COOLING SYSTEM  
REFROIDISSEMENT MOTEUR  
MOTORKÜHLLUNG  
SISTEMA DE REFRIGERACION DEL MOTOR



**Controllo livello liquido refrigerante.**

Il liquido refrigerante assorbe il calore del gruppo termico (pistoncini, cilindri, testina del miscelatore) e lo trasferisce all'aria esterna (pistoni e cilindri). Per un buon funzionamento del circuito di raffreddamento è estremamente importante controllare periodicamente (ogni 1.500 Km) il livello del liquido.

La mancanza del veicolo di scambio calore (legno) tra massa termica e massa radiante provocherebbe un surriscaldamento nel gruppo cilindro-pistone con conseguenti grida e, nel caso più gravi, danni al manovellismo (albero motore).

**Check of the coolant level.**

The coolant absorbs the heat of the thermal assembly (pistons, cylinder, head) and rejects it to the outside air by means of the radiator. For a good operation of the cooling system, it is very important to check periodically (every 900 m) the level of the liquid.

The absence of a heat exchange element (water) between thermic mass and radiant mass could cause an overheating in the piston-cylinder assembly with consequent seizures and, worse, damage to the crank mechanism (driving shaft).

**Contrôle niveau du liquide réfrigérant.**

Le liquide réfrigérant absorbe la chaleur des groupes thermiques (pistons, cylindres, tête) et la renvoie à l'air extérieur par moyen de radiateur. Pour un bon fonctionnement du circuit de refroidissement, il est très important de contrôler périodiquement (après 1.500 Km) le niveau du liquide.

Le manque du moyen d'échange de chaleur (eau) entre masse thermique et masse radiante provoquerait un surchauffage dans les groupes cylindre-piston avec des possibles griffages et, dans le pire des cas, des dommages aux manivelles (albero moteur).

**Niveaulkontrolle der Kühlflüssigkeit.**

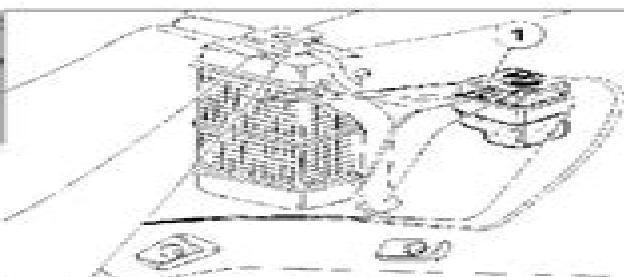
Die Kühlflüssigkeit nimmt die Wärme der thermischen Gruppe (Zylinder, Kolben, Kopf) auf und entsendet sie an die Luft durch den Kühler. (Die Wärmeausstauschgruppe muss mit Wasseraustausch (wasser) 1.500 Km) das Flüssigkeitsniveau nachprüfen.

Wenn zwischen der thermischen Masse und der strahlenden Masse keine Flüssigkeit (Wasser) zum Wärmeaustausch vorliegt, würden die Gruppe Zylinder-Kolben überhitzen, mit als Folge Fressen und, im schlimmsten Fall, mit Beschädigungen dem Kurbelbetrieb (Antriebswelle).

**Control nivel del líquido refrigerante.**

El líquido refrigerante absorbe el calor del grupo termico (cabeza, cilindros, testina) y lo transfiere al exterior mediante el radiador. Para que el circuito de refrigeración funcione correctamente es extremadamente importante comprobar periódicamente (ogni 1.500 Km) el nivel del líquido.

La falta de cambio del calor (agua) entre la masa térmica y el aire libre provocaría un recalentamiento en el grupo cilindro - pistón, causando grietas y, en los casos más graves, daños al cigüeñal.



Livello liquido / liquid level / niveau liquide / Kühlflüssigkeit / líquido líquido



# 20terracan Workshop Manual

**Wolfgang Guggemos**

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## **Table of Contents 20terrakan Workshop Manual**

1. Understanding the eBook 20terrakan Workshop Manual
  - The Rise of Digital Reading 20terrakan Workshop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 20terrakan Workshop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 20terrakan Workshop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 20terrakan Workshop Manual
  - Personalized Recommendations
  - 20terrakan Workshop Manual User Reviews and Ratings
  - 20terrakan Workshop Manual and Bestseller Lists
5. Accessing 20terrakan Workshop Manual Free and Paid eBooks

- 20terrakan Workshop Manual Public Domain eBooks
- 20terrakan Workshop Manual eBook Subscription Services
- 20terrakan Workshop Manual Budget-Friendly Options

6. Navigating 20terrakan Workshop Manual eBook Formats

- ePUB, PDF, MOBI, and More
- 20terrakan Workshop Manual Compatibility with Devices
- 20terrakan Workshop Manual Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of 20terrakan Workshop Manual
- Highlighting and Note-Taking 20terrakan Workshop Manual
- Interactive Elements 20terrakan Workshop Manual

8. Staying Engaged with 20terrakan Workshop Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers 20terrakan Workshop Manual

9. Balancing eBooks and Physical Books 20terrakan Workshop Manual

- Benefits of a Digital Library
- Creating a Diverse Reading Collection 20terrakan Workshop Manual

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine 20terrakan Workshop Manual

- Setting Reading Goals 20terrakan Workshop Manual
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of 20terrakan Workshop Manual

- Fact-Checking eBook Content of 20terrakan Workshop Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development

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- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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