

#### 10. M0701 Do not damage the intake/exhaust head cylinder ports

##### 1. M0701 No damage repair time is allowed

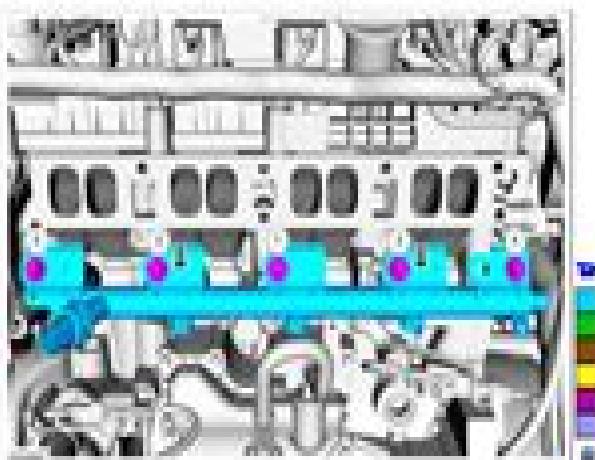
Press the fuel rail down into the cylinder head cylinder ports by hand, then install and hand-tighten bolt 100, 110 and 12.

##### 2. Replace the intake/exhaust

Install the cylinder head assembly. Align all of the fuel rail bolts in the sequence shown and in the following 3 stages.

##### Repair

- Stage 1: 40 Nm (30 ft-lb)
- Stage 2: Remove the torque to -10 Nm (0.9 ft-lb)
- Stage 3: Hand-tight
- Stage 4: 40 Nm (30 ft-lb)
- Stage 5: 50°



#### 11. Install a new G0701 intake flange at 40 Nm (30 ft-lb)



#### 12. M0701 Replace power P damage

Repair and if necessary replace the power cable power



#### 13. Install the exhaust outlet and the bolts (torque 80 Nm (70 ft-lb))



# 20taurus Repair Manual

**Michael Hoelscher**

**20taurus Repair Manual:**

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