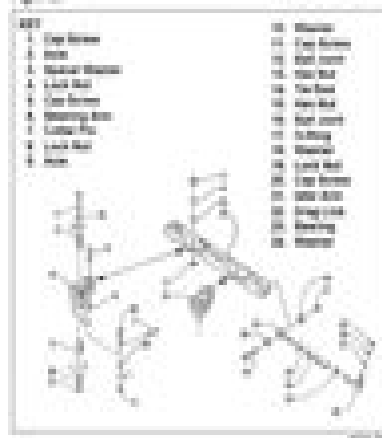


Fig. 7-43



1. Slide the drag link into position on the front end.
2. Opposite the end from which the steering knuckle was removed, remove the tie rod to the drag link with a cap screw, two washers, and a lock nut threaded coated with grease. Lubricate evenly. Tighten to 2.8 kg-m (20 ft-lb).
3. Apply a light coat of grease to the two drag link ends; then slide them into position in the drag link.
4. Place a washer on each side of the drag link ends; then position the ends into the steering arms. Remove the steering knuckle and other parts to the drag link with two cap screws threaded with grease. Lubricate evenly and lock nuts. Tighten to 6.2 kg-m (45 ft-lb).

Fig. 7-44



1. Place the remaining tie rod into position on the drag link. Secure with a cap screw coated with grease. Lubricate evenly, two washers, and a lock nut. Tighten to 2.8 kg-m (20 ft-lb).

2. Place the steering knuckle into position on the front end. Secure with self-lapping screws.
3. Install the tie rod threaded end coated with grease. Lubricate evenly on the spindle arm or wheel during steering. Secure with a Chime, washer, and nut. Tighten to 1.7 kg-m (12 ft-lb).

Fig. 7-45



Fig. 7-46



NOTE: Check all drag link and ball joint fasteners to ensure they are tight. Turn the handlebars full left and full-right several times to ensure free movement.

1. Install and secure the expansion chamber of master-cyl.
2. Check and adjust the alignment (see the Alignment in this section).

7

Front Tie Rods

REMOVING AND DISASSEMBLING

1. Remove the lock nut securing the tie rod to the spindle. Account for a washer and Chime.

NOTE: Note whether the tie rod is installed on the top side or on the bottom side of the spindle arm for installing purposes.

Fig. 7-47



Fig. 7-48



2. Remove the self-lapping screws or pins securing the steering knuckle and remove to the front end.
3. Turn the handlebars in the appropriate direction; then remove the expansion and lock nut securing the steering arm to the drag link. Account for washers.
4. Loosen the jam nut securing each ball joint to the tie rod; then remove the ball joints from the tie rod. Slide the tie rod from the steering knuckle. Remove the jam nut from the ball joints.

CLEANING AND INSPECTING

NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

1. Inspect the ball joints and tie rods for damaged threads or wear.
2. Inspect the ball joints and tie rods for cracks or twisted heads.
3. Wash the ball joints in penetrating solvent. Dry with compressed air. Inspect the ball joint pins and the cone. Apply a low-temperature grease to the ball joints.

WARNING

Always wear safety glasses when using compressed air.

ASSEMBLING AND INSTALLING

1. Slide the tie rod through the steering knuckle and remove; then install the jam nut on the ball joints and thread the ball joints onto the tie rod.

NOTE: Each jam nut and ball joint is either a right-hand or left-hand thread; therefore, each can only be installed on one end of the tie rod. The right-hand thread is the inside ball joint and jam nut.

2. Secure the tie rod to the ball joint on the ball end of the drag link with a cap screw, washers, and lock nut. Tighten to 2.8 kg-m (20 ft-lb).
3. Secure the steering arm to the drag link with a cap screw, lock nut, and washers. Tighten to 4.2 kg-m (30 ft-lb).
4. Position the Chime and washer on the ball joint assembly (threads coated with grease). Install the ball joint on the spindle arm or wheel in steering; then secure with a lock nut. Tighten to 1.7 kg-m (12 ft-lb).

Fig. 7-49



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