

Fifth Semester B.E. Degree Examination, Dec.2019/Jan.2020
Non Traditional Machining

Time: 3 hrs.

Max. Marks: 80

Note: Answer any FIVE full questions, choosing ONE full question from each module.

Module-1

- 1 a. Explain non-traditional machining, by defining it and discuss about the need of non-traditional machining in detail. (08 Marks)
b. Discuss the comparison between traditional and non-traditional machining in detail. Classify the general NTM processes in detail. (08 Marks)

OR

- 2 a. Analyze the classification of non-traditional machining based on nature of energy employed in machining. (10 Marks)
b. Explain the specific advantages, limitations and applications of non-traditional machining. (06 Marks)

Module-2

- 3 a. Explain construction and working process of USM (Ultrasonic Machining) in detail by drawing a neat figure. Discuss the effect of amplitude and frequency and grain diameter. (10 Marks)
b. Describe application and limitations of USM. (06 Marks)

OR

- 4 a. Explain AJM (Abrasive Jet Machining) by drawing a neat schematic diagram. Describe "SOD" (Stand-Off Distance) and MRR (Material Removal Rate). (08 Marks)
b. Discuss WJM (Water Jet Machining) process in detail by drawing a neat schematic diagram. Describe Application, Advantages and Limitations. (08 Marks)

Module-3

- 5 a. Explain in detail for the ECM (Electro Chemical Machining). The element of ECM processes D.C. power and control system by drawing the adequate figures. (08 Marks)
b. Describe the chemistry of the ECM process and MRR by drawing a neat figure. (08 Marks)

OR

- 6 a. Discuss in CHM (Chemical Machining) the RESISTS (MASKANTS), Chemical Balance. (08 Marks)
b. Discuss about the Etchants, Applications and Advantages of CHM. (08 Marks)

Module-4

- 7 a. Explain EDM (Electrical Discharge Machining) principle, by drawing a neat figure and discuss in detail about DIELECTRIC FLUID. (08 Marks)
b. Discuss in detail about Pressure Flushing in EDM. Describe the Applications and Advantages of EDM. Explain Travelling Wire EDM. (08 Marks)

2014 Question Paper Fitting And Machining

Emilie Sanchez



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scientific concepts. 2.I CAN Distinguish between fission ... Matter and Change • Chapter 25 When a radioactive nucleus gives off a gamma ray, its atomic number increases by. 12. The three types of radiation were first identified by Ernest Rutherford. Nuclear Chemistry - Lake Central High School Jul 12, 2015 — What is the change in atomic number after the alpha decay?It decreases by 2.b. ... answer the following questions.Nuclear ... 25.2 Nuclear Transformations | Lecture notes Chemistry These nuclei decay by turning a neutron into a pro- ton to emit a beta particle (an electron) from the nucleus. This process is known as beta emission. It ... 60 s - 1 min SECTION 25.2 NUCLEAR TRANSFORMATIONS. 1. Write a nuclear equation for the following radioactive processes. a. alpha decay of francium-208 $^{208}\text{Fr} \rightarrow \text{b}$... Solution Manual For Concepts in Federal Taxation 2014 ... Instructor's Manual. Ch 2: Income Tax Concepts. Solution Manual for Concepts in Federal Taxation. 2014 21st Edition by Murphy Higgins ISBN 1285180569 Solutions Manual for South Western Federal Taxation 2019 ... SOLUTIONS. SOLUTIONS MANUAL FOR SOUTH WESTERN FEDERAL TAXATION 2019 INDIVIDUAL INCOME TAXES 42ND EDITION YOUNG. EOC 2-. SWFT 2019 Individual Income Taxes. Prentice Halls Federal Taxation 2014 Individuals 27th ... Solution Manual for Prentice Halls Federal. Taxation 2014 Individuals 27th Edition Rupert Pope. Anderson 1269635980 9781269635981. Full download link at: Solutions manual for south western federal taxation 2017 ... May 25, 2018 — Solutions Manual for South-Western Federal Taxation 2017 Comprehensive 40th Edition by Hoffman Full download: ... 3.12.3 Individual Income Tax Returns Purpose: Internal Revenue Manual (IRM) 3.12.3 provides instructions for ... 2014, \$1,900. 2013, 2012, \$1,800. 2011, 2010, 2009, \$1,700. 2008, \$1,600. 2007, 2006 ... Solution Manual for South-Western Federal Taxation 2024 ... Solution Manual for South-Western Federal Taxation 2024 Individual Income Taxes, 47th Edition y James C. Young/Annette Nellen, Mark Persellin/Sharon Lassar, How to download a solutions manual for Taxation ... Oct 18, 2018 — How can I download a solutions manual for Taxation of the Individuals 2017 8th Edition by Spilker? South-Western Federal Taxation 2014 Solution Manual Our interactive player makes it easy to find solutions to South-Western Federal Taxation 2014 problems you're working on - just go to the chapter for your book. Tax Publication & Instruction eBooks Instructions or Publications in eBook Format ; Title Tax Guide for Individuals With Income from U.S. Possessions, Instruction or Publication 570 EPUB, Revision ... 2014 Individual Income Tax - Georgia Department of Revenue This section adopts certain provisions of all federal laws related to the computation of Federal Adjusted Gross Income. (Federal Taxable Income for non- ...