

# ACH180 drives Quick installation and start-up guide



## Safety instructions

**WARNING** Only those persons should, if you observe them, safety or health, or protection of the environment. Do not touch the drive or its components. Do not touch the electrical installation or the equipment.

- Do not do work on the drive, motor cables, motor or control cables when the drive is connected to the input power (before the start-up). Inductance in the cables can cause dangerous voltage sources and electric shock. It is safe to start the work. Always wait for 5 minutes after disconnecting the input power to let the inductance energy dissipate.
- Do not do work on the drive when a rotating permanent magnet motor is connected to it. A rotating permanent magnet motor generates the drive, including for input and output cables.

## 1. Unpack the delivery

Keep the drive in the package until you install it, after unpacking, protect the drive from dust, dirt and environmental conditions.

- Check that all of the items are present and that there are no signs of damage.
- Installation accessories (mounting template, cable clamps, screws etc.)
- Warning instructions
- Warning label (warning sticker sheet (technical voltage warning))
- User Information Guide (User's drive front cover)
- Quick installation and start-up guide

## 2. Reform the capacitors

If the drive has not been powered up for a year or more, you should reform the DC link capacitors. This is done by the drive's self-diagnosis label. Refer to the User Information Guide for details.

## 3. Select the cables and fuses

- Select the power cables. Obey the local regulations.
  - Input power cables: All power connections for user-supplied external cables (if it is used) for the best drive performance.
  - Motor cables: Only electromagnetic shielded cable (EMC) is used for the best EMC performance. Single-core shielded cables also reduce bearing currents, wear and noise.
  - Power cable types: For EMC installations, use copper or aluminum cables of appropriate size. For single-core cables, use only copper cables.
  - Cable length: Do not exceed 100 m.
  - Cable voltage: Use only 0.6/1 kV.
- Check the cable temperature. Select a cable rated for at least 70 °C (158 °F). (Temperature is the maximum temperature of conductor in continuous use. For 100 °C (212 °F) cables, the maximum temperature of conductor is 100 °C (212 °F).)
- Check the cable type. For the best drive performance, use the best cable type. For the best drive performance, use the best cable type. For the best drive performance, use the best cable type.
- Check the drive and input power cable with the correct fuses. Refer to the User Information Guide for details.

## 4. Examine the installation site

The drive is intended for outdoor installation and has a degree of protection of IP66. It is open to the environment.

- Examine the site where you will install the drive. Make sure that:
  - The installation site is sufficiently ventilated and not in a dust or moisture area.
  - There is sufficient free space around the drive for cooling, maintenance and operation.
  - The ambient conditions meet the specifications. Refer to the User Information Guide.
  - The installation surface is clean, dry, level and strong enough to support the weight of the drive. Refer to the User Information Guide.
  - The materials (concrete, stone and brick) are not flammable.
  - The ambient conditions (temperature, humidity, dust, etc.) are not too high.
  - The ambient conditions (temperature, humidity, dust, etc.) are not too high.

## 5. Install the drive

Mount the drive with the correct screws, or in a different type of type, which is at least 10 mm (3/8 in) x 10 mm (3/8 in) x 10 mm (3/8 in).

- Mount the drive with the correct screws, or in a different type of type, which is at least 10 mm (3/8 in) x 10 mm (3/8 in) x 10 mm (3/8 in).
- Do not install the drive upside down.
- Do not install the drive in a dust or moisture area.

## 6. To install the drive with screws

- Make sure the surface for the mounting holes. Use the correct screws. Use the correct screws. Use the correct screws.
- Drill the holes for the mounting screws. Use the correct screws. Use the correct screws. Use the correct screws.
- Insert the mounting screws into the holes. Use the correct screws. Use the correct screws. Use the correct screws.
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## 7. To install the drive for a DIN installation rail

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