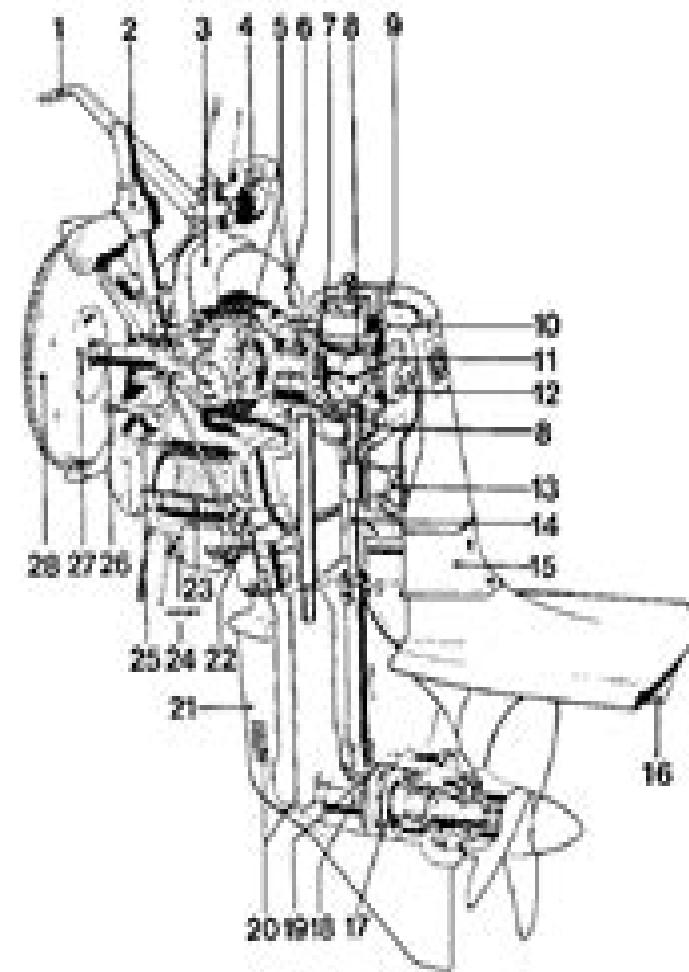


## Section through the sterndrive

1. Steering arm
2. Electro-mechanical steering device
3. Steering pole
4. Rubber bearing
5. Universal joint
6. Steering bellcrank
7. Head gear
8. Pinion/transverse gear
9. Pinion/transverse case
10. Upper gear housing
11. Clutch box
12. Shift mechanism
13. Shift plate
14. Vertical shaft
15. Intermediate housing
16. Thrust set
17. Circulation pump
18. Propeller shaft
19. Propeller shaft gear
20. Water intake
21. Lower gear housing
22. Propelling gear
23. Exhaust bellows
24. Thrust shield
25. Supporting rubber system
26. Drive shaft
27. Clamping plate
28. Propeller



# Volvo Penta Sp Service Manual

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*Moody's International Manual*, 2000    Mergent International Manual, 2009    *Boating*, 1995-07    **Volvo Penta**  
(Seloc) Seloc, 2008 This manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner's manual designed more by lawyers than boat owners these days covers. It will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart. Page 1-2    *Subject Catalog*, 1978 Library of Congress, 1978    **Subject Catalog** Library of Congress,    *Library of Congress Catalogs* Library of Congress, 1980    Library of Congress Catalog Library of Congress, 1970    *Books in Print Supplement*, 2002    **VOLVO PENTA MD 5** Volvo Penta, 2015-04-13    **VOLVO PENTA MD 2010, MD 2020, MD 2030, MD 2040** Volvo Penta, 2014-03-02    British Books in Print, 1979    VOLVO PENTA MD 11C, C, MD 17C, D Volvo Penta, 2014-03-01    **Volvo Penta Service & Overhaul Manual** Alan T. Burgess, 1976

**Volvo-Penta Stern Drives, 1992-93** Joan Coles, Clarence W. Coles, 1998-03 SELOC Marine maintenance and repair manuals offer the most comprehensive authoritative information available for outboard inboard stern drive and diesel engines as well as personal watercraft. SELOC has been the leading source of how to information for the marine industry since 1974. Designed and written to serve the needs of the professional mechanic, do it yourself boat enthusiast, instructor and student these manuals are based on actual teardowns done by Chilton Marine's editors/authors in our on site facility. Providing complete coverage on everything from basic maintenance to engine overhaul every manual features simple to follow step by step illustrated procedures. Hundreds of exploded drawings, photographs and tables. Troubleshooting sections, accurate specifications and wiring diagrams. Recognized and used by technical trade schools as well as the U.S. military. Covers all Single SP and Duo Prop DP models powered by Volvo 4 cylinder engines. Over 750 illustrations.    **Seloc's Volvo Penta Stern Drive** Joan Coles, Clarence W. Coles, 1984    *Bibliography of Nautical Books* Alan Obin, 2000-02 This is the 15th annual edition of the Bibliography of Nautical Books a reference guide to over 14 000 nautical publications. It deals specifically with the year 2000    **Diesel and Gas Engine Catalog**, 1961    **Diesel Progress North American**, 1985-07

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