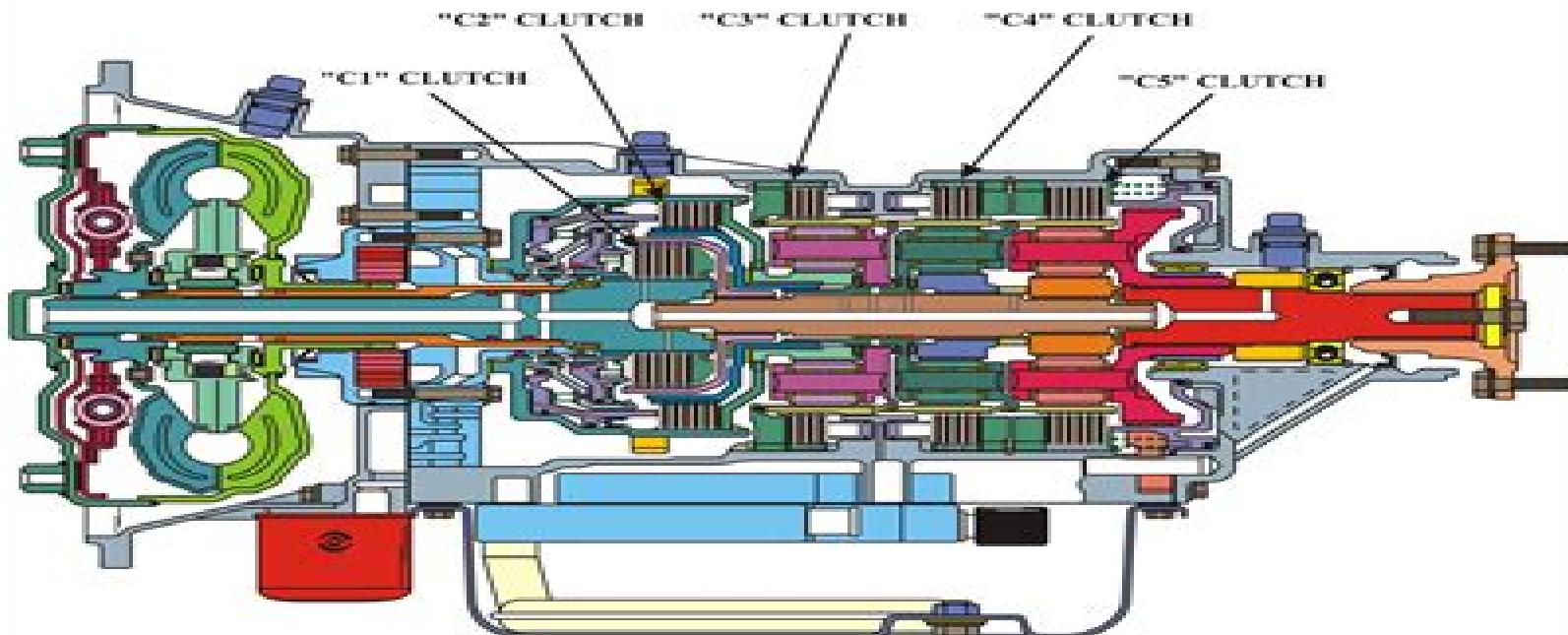


ALLISON 1000/2000 SERIES TRANSMISSION



Range	C1 Clut	C2 Clut	C3 Clut	C4 Clut	C5 Clut	Sol "A"	Sol "B"	Sol "C"	Sol "D"	Sol "E"	Sol "F"	Ratios	
	ON	ON	ON	ON	ON	**	**	X	X	X		1000	2000
Park													
Reverse			ON			ON	**	**		X	X		
Neutral						ON	**	**	X	X	X		
OD-1st	ON					ON	**	**		X			
OD-2nd	ON			ON			**	**				3.10	3.51
OD-3rd	ON		ON				**	**	X			1.81	1.90
OD-4th	ON	ON					**	**	X			1.41	1.44
OD-5th		ON	ON				**	**		X	*	1.00	1.00
										X	*	0.71	0.74

X = Electrical Power Applied To Solenoid

* = Apply Solenoid "F" To Apply Converter Clutch

** = Solenoids "A" and "B" are "Trim" solenoids used to control oncoming, off-going, and holding pressure to the five clutch packs.

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Figure 2

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Wenbin Ji

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