X20 / X25

1	1	VREF-	Reference voltage -10 VDC, 1 kohm ; R_L :
2	2	AGND	10 kohm

X21

1	1	VREF+	Reference voltage 10 VDC, 1 kohm ; R_L :
2	2	AGND	10 kohm
3	3	AI1+	Speed reference 0(2) ... 10 V, R_in :
4	4	AI1-	200 kohm
5	5	AO+	By default, not in use 0(4) ... 20 mA, R_L :
6	6	AO-	100 ohm
7	7	AO+	By default, not in use 0(4) ... 20 mA, R_L :
8	8	AO-	100 ohm
9	9	AO1+	Motor speed 0(4) ... 20 mA = 0 ... motor nom
10	10	AO1-	speed, R_L : 700 ohm
11	11	AO2+	Output current 0(4) ... 20 mA = 0 ... motor
12	12	AO2-	nom. current, R_L : 700 ohm

X22

1	1	DI1	Stop/Start
2	2	DI2	Forward/Reverse [1]
3	3	DI3	Not in use
4	4	DI4	Acceleration & deceleration select [2]
5	5	DI5	Constant speed select [3]
6	6	DI6	Constant speed select [3]
7	7	+24VD	+24 VDC Max. 100 mA
8	8	+24VD	
9	9	DGND1	Digital ground
10	10	DGND2	Digital ground
11	11	DIIL	Start interlock (0 = stop) [4]

X23

1	1	+24V	Auxiliary voltage output and input, non-
2	2	GND	isolated, 24 VDC 250 mA [5]

X25

1	1	RO1	Relay output 1: ready
2	2	RO1	
3	3	RO1	

X26

1	1	RO2	Relay output 2: running
2	2	RO2	
3	3	RO2	

X27

1	1	RO3	Relay output 3: fault (-1)
2	2	RO3	
3	3	RO3	

Drive module

INPUT — U1 V1 W1 — L1 L2 L3
UDC+ UDC-
R+ R- — External brake resistor
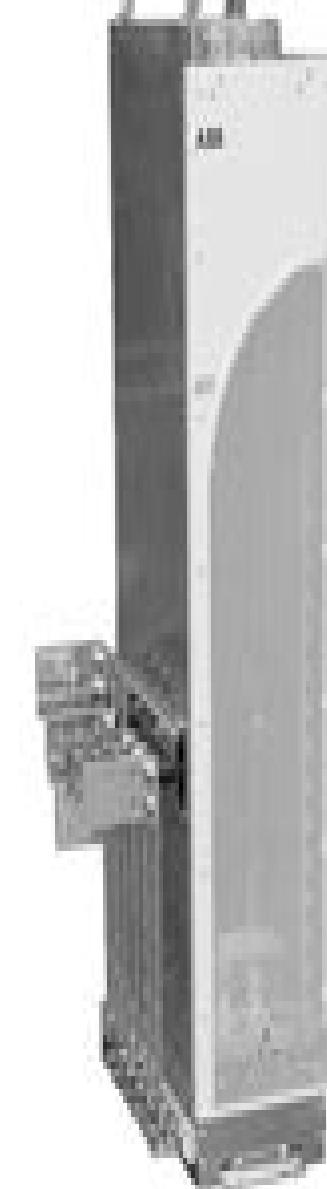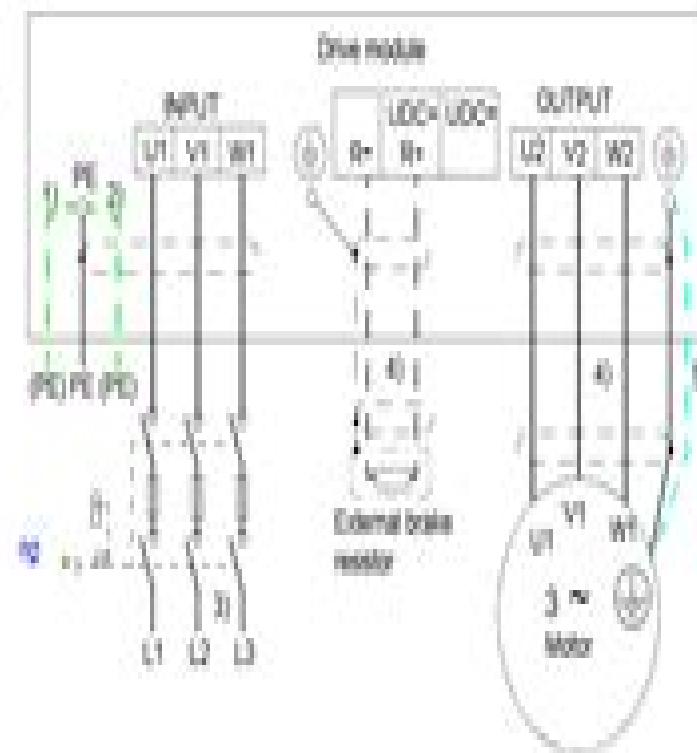OUTPUT — U2 V2 W2
3 ~ Motor — U1 V1 W1

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