

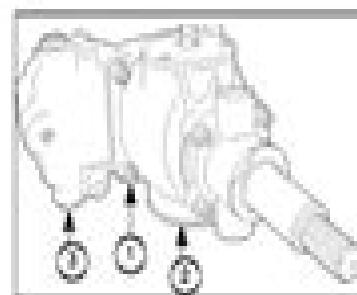
29-43

1. Oil Pump	10. Housing Pump/Filter Block	19. Plug	28. Seal Plug/Filter
2. Plug Kit	11. Valve Body Filter	20. Plug	29. Seal Plug
3. Seal Kit	12. Valve Body Block	21. O-Ring	30. Seal Plug
4. Seal	13. Seal Bush (PT12)	22. Valve Filter	31. Seal Plug
5. Seal Bush Assembly	14. Valve Body Block	23. O-Ring	32. Seal Plug
6. Seal	15. Valve Body Filter	24. O-Ring	33. Seal Plug
7. Seal Bush	16. O-Ring	25. O-Ring	34. Seal Plug
8. Seal Bush	17. O-Ring	26. O-Ring	35. Seal Plug
9. Seal	18. O-Ring	27. O-Ring	36. Seal Plug
10. Seal Bush Assembly	19. O-Ring	28. O-Ring	37. Seal Plug
11. Seal	20. O-Ring	29. O-Ring	38. Seal Plug
12. Plug Assembly	21. O-Ring	30. O-Ring	39. Seal Plug
13. Seal	22. O-Ring	31. O-Ring	40. Seal Plug
14. O-Ring	23. O-Ring	32. O-Ring	41. Seal Plug
15. O-Ring	24. O-Ring	33. O-Ring	42. Seal Plug
16. O-Ring	25. O-Ring	34. O-Ring	43. Seal Plug
17. O-Ring	26. O-Ring	35. O-Ring	44. Seal Plug
18. O-Ring	27. O-Ring	36. O-Ring	45. Seal Plug
19. O-Ring	28. O-Ring	37. O-Ring	46. Seal Plug
20. O-Ring	29. O-Ring	38. O-Ring	47. Seal Plug

Op. 29-202

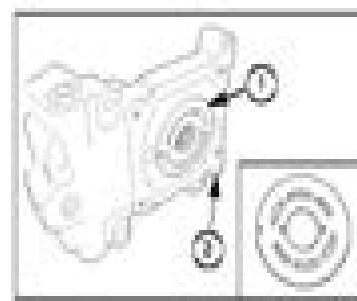
Hydrostatic Pump Disassembly

1. Remove the four plug socket bolts, 1, retaining the pump, 2, to the pump block, 3. Tap the plug base with a soft hammer to loosen the pump assembly.

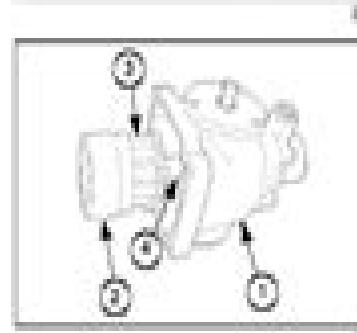


2. Remove the pump sufficiently enough to position the position of the valve port plate, 1.

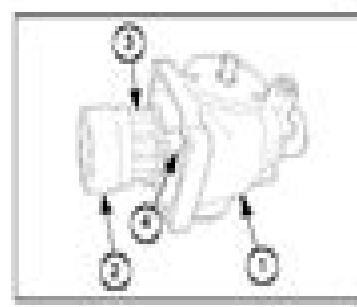
NOTE: The valve plate, 1, will adhere to either the pump cylinder block or to the port block, 2, surface. Exercise care in removing the pump to prevent the valve plate from inadvertently being dropped during disassembly.



3. Remove the pump assembly and valve plate, 1. The valve plate will have two feathering notches, 2.



4. Slide the pump cylinder block, 2, and pump assembly, 1, off the pump shaft, 3, to remove from pump housing, 4. Plastics may adhere to pump plate and pull out of the pump cylinder block.



9tacoma Service Manual

Kathleen Armour

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