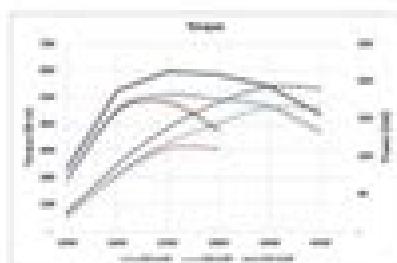
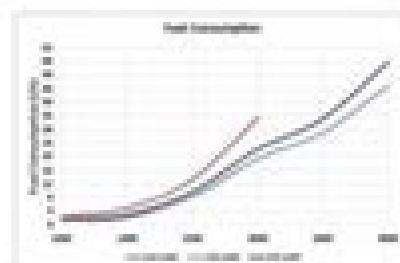


Specification	Requirement	Measurement	Test Method
Compressor ratios	16, 18, 20		
Fuel pre-treatment requirement	Not required but feasible		
Fuel lift pump	On-engine		
High-pressure fuel pump	Bruck (P 4.2 and integrated gear lift pump)		
Valves per cylinder	4		
Wheels	18 (per vessel)		
Fuel injectors	Bruck (CR 2.20 (Diameter))		
Air inlet (port rear)	External and filtered		
Turbocharger	Intercooled VGT		
Engine and turbocharger cooling	External cooled		
Coolers, CAC, oil, fuel and engine	Tube and shell		
Seawater pump/heat exchangers (m³)	30 (3.5)		
Peak torque at spec rpm	400 Nm @ 2000 rpm	500 Nm @ 2000 rpm	500 Nm @ 2000 rpm
Oil pump volume	0.75		
Oil cooler range	5-35		
Oil maintenance interval hr	2000		
Hydraulic line mm (in)	190 (3/4 in)		
Hydraulic housing	SAE 8		
Electrical system	12V - 125A		
Engine stop	ECU Controlled		
Engine Control Unit (ECU)	Bruck ECU 17		
Thrusts and shaft	Mercury DTS or mechanical cable		
Steering and gauge compatibility	Mercury SmartCraft		
Memory Joystick, Plotting, Inboard & Sterndrive	Compatible		
Engines and ECU cleaners	Texture coated aluminum, protects engine and provides step-capable platform		
inboard: JP 664	1.25, 1.50, 1.75, 2.50, 3.00		
inboard: JP 66	1.25, 1.75, 2.50		
inboard: JP 66V	1.25, 1.50, 1.75		
inboard: JP 46C	1.00		
Sensors	Crank & cam position, intake manifold pressure/charge, compression ratios, intake temps, exhaust gas temps, fuel temps, fuel pressure, water in fuel (part 1), pre-cooling, cooling temps, measured pressures/torques, atmospheric pressure		

#### TRAVEL & ENTERTAINMENT

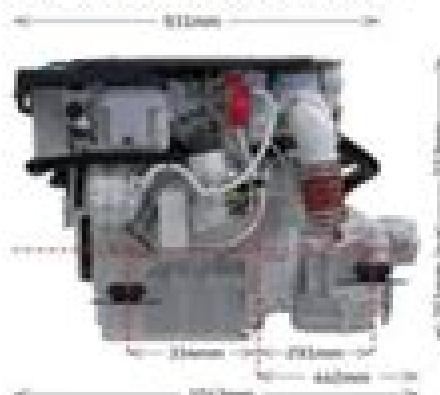


## PORT LOAD FUEL CONSUMPTION



Phase	Retention System	Current Project		Post-2020-24 Market Share (Estimate)	Market Size	2024 Projected Growth	Max Retained Revenue (Project)	Future Outlook (Assuming Current Trends)		
		2024	2025					2024	2025	2026
2024	Robotic Retention	120	130	15.5 (15.5)	800	5%	2000	Tier 3		
2025	Robotic Retention	210	220	49 (12.8)	850	6%	4,700	Tier 2	Tier 2	
2026	Robotic Retention	300	310	51 (14.2)	900	7%	7,000	Tier 3		

## ГЛАВА 1. ПОДГОТОВКА К ПРОВЕДЕНИЮ АУДИТОРСКОГО ПРОВЕДЕНИЯ



ГЛАВА ПЯТАЯ. АТЕМЫ



# 1970 Mercruiser Engine Spec

**G Orfield**

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