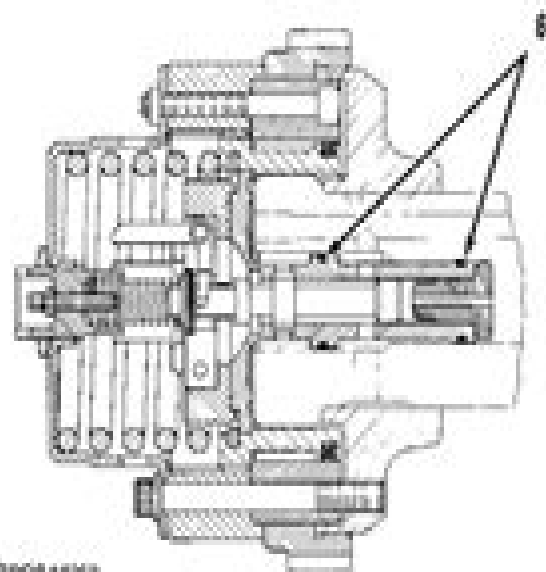




00044EX3

4. Lubricate ends (B) with clean engine oil.



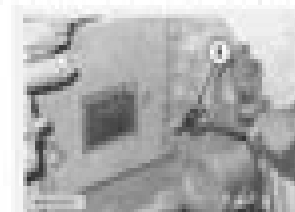
5. Put gear (2) in position in the first timing gear cover.



6. Install two $M8 \times 16\text{ NC} \times 4"$ or (33.2-4 mm) long grade bolts (7) in pins (2) as shown.



7. Install automatic timing adjuster (1) on the end of the fuel injection pump crankshaft, and install bolts (1) that hold it. Tighten bolts (2) to a torque of 3-5 ft (41 N m).



8. Put the No. 1 pins at top-center on the compression stroke. Make reference to Finding Top Center Compression Position For No. 1 Pins in Finding And Adjusting. Remove the timing belt from the flywheel, and use tool (A) to rotate the crankshaft clockwise (opposite the direction of engine rotation) 42°.



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Puja Mehta



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