

NOTE:

- For models without retarder, go to Step (b).
- For models with retarder (built before 1998), skip Step (b) and go to Step (d).
- For models with retarder (built starting 1998), skip Steps (b) and (d) and go to Step (f).
- For 1700 SP or MD M70PE, go to Paragraph f.

- Remove bolt 11 (Figure 4-1b), retainer 10, output speed sensor assembly 25, and O-ring 30 from the rear cover module.

- Remove four bolts 7 (Figure 4-1c) and cover 4. Remove bolt 5, retainer 2, output speed sensor assembly 3, and O-ring 4.

- Remove bolt 43 (Figure 4.1b), retainer 42, output speed sensor assembly 40, and O-ring 41 from the retarder housing.

d. Removal of Integral Oil Cooler (Figure 4-1d)

NOTE:

- For models without retarder, go to Step (1).
- For models with retarder, skip Steps (1)-(3) and go to Step (6).

- Remove two bolts 24 and retainer bolts 25. Remove cover 25, gasket 22, and two O-rings 26.

- Remove plate assembly 27 and four O-rings 28.
- Remove nine bolts 25 and nine washers 16. Remove cooler housing 7 and gasket 5.

- Remove plate assembly 27 and four O-rings 28.

- Remove three bolts 13, three washers 14, bolt 12, washer 11, six bolts 15 and six washers 16. Remove cooler housing 7 and gasket 5.

e. Removing Integral Retarder Pump (Oil Cooler) (Figure 4-1e)

- If seal and nut already removed, remove the retarder accumulator hose from the fitting on cooler manifold 10.

- If not already removed, remove inlet and outlet water hoses from the cooler manifold.

- Remove six bolts 5.

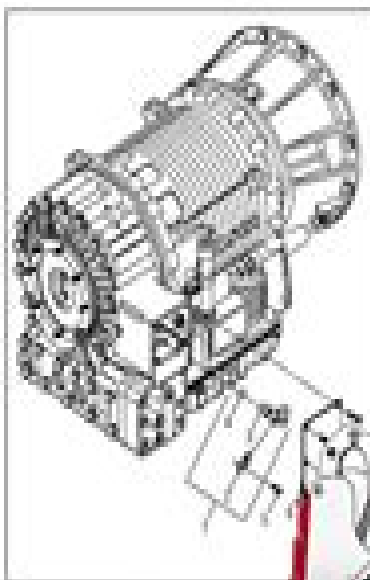


Figure 4-1b. Output Speed Sensor (Retarder Module Before 1998)

WARNING:

To help avoid personal injury, secure the cooler before removing the bolts and the cooler to the manifold. The cooler weighs 140 kg (300 lbs) and care when handling the cooler.

- Support cooler 7 to prevent it from falling from manifold 10.
- Remove sixteen M10 x 1.5 x 60 bolts 1.
- Remove inlet and outlet water hose adapters from cooler manifold 10. Remove two gaskets 5.
- Remove cooler assembly 7.
- Remove two gaskets 6 from the cooler.
- Rotate the transmission so that the cooler is facing up.
- Remove eight M10 x 1.5 x 210 bolts 9.
- Remove three M12 x 1.75 x 110 bolts 4.
- Remove cooler manifold 10.
- Remove gasket 4.

f. Removal of Power Takeoff (Before 19.1b)

NOTE:

Each PTO has eight mounting bolts, two studs, and a gasket. Removal instructions are for a transmission with a single right-side mounted PTO. If your transmission has more than one PTO or the PTO is mounted in a different location, use the same procedure to remove the PTOs.

- Remove eight PTO mounting bolts 7 or 11. Carefully remove PTO assembly 9 or 12 and gasket 6 or 10.
- Inspect two PTO studs 5 or 8 for damage and remove them if necessary.

g. Removal of Transfer Case Module—1700 SP or MD M70PE (Figure 4-1f and 4-1g)

- Remove hose 1 (Figure 4-1f), fittings 2 and 3, O-rings 4 and 5, and washer 6. Remove storage pump 7 by removing nine bolts 8. Remove gasket 9.

- Separate hoses 1 (150b) and the transfer case fitting hoses 1 (M70) by removing four 5.

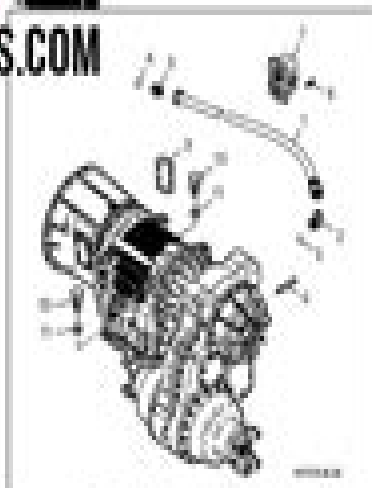


Figure 4-1f. 1700 SP and MD M70PE Storage Pump Removal

WARNING:

The transfer case module assembly weighs approximately 270 kg (595 lbs).

- Attach a hoist, making sure that lifting attachment points are placed so that the transfer case is properly balanced. Remove retainer bolts 2 and one bolt 7 to disconnect the transfer case from the main transmission.
- Raise the transfer case to the mounting base of the repair stand.
- Secure the transfer case holding device to the repair stand.
- Remove gasket 4 and selective shim 3. The selective shim is located inside shaft adapter 3.

h. Removal of Control Module (Figure 4-1h)

NOTE:

The control module or filter may contain residual transmission fluid.

WARNING:

The control module assembly weighs approximately 25 kg (55 lbs). Handle carefully to avoid personal injury or control module damage. The control module assembly used in a 1700 SP and a MD M70PE weighs approximately 25 kg (55 lbs).

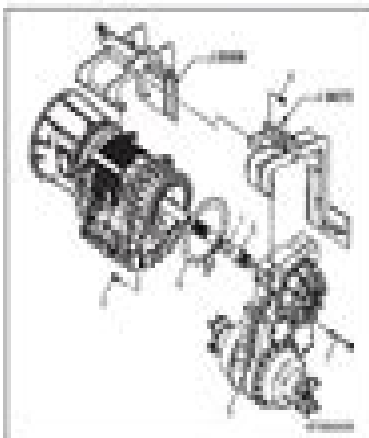


Figure 4-1h. Transfer Case Module Removal

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