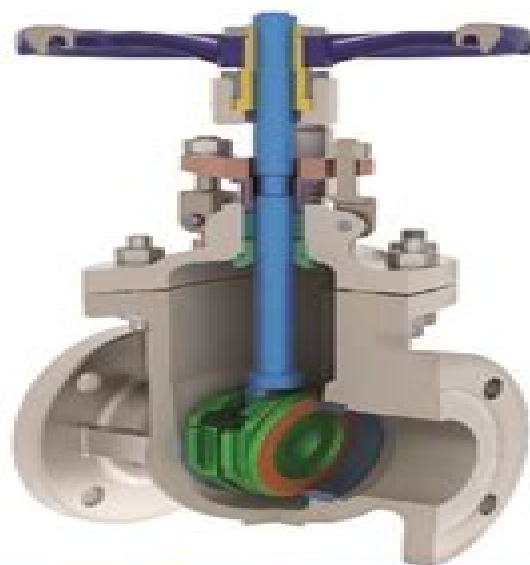


Bolted bonnet cast carbon, stainless or alloy steel

NPS 2–64 (DN 50–1600), ASME Classes 150–1500



ASME Class	Figure number
150	0064C
300	1064C
600	2064C
900	7064C
1500	3064C

Design features

- Trim: Available in all trim material combinations specified in API 600, as well as custom material combinations.
- Seat face CoCr alloy hardfaced, ground, and lapped to a mirror finish.
- All graphite packed gate valves are dual qualified to API 624 and ISO 15848-1⁽¹⁾.
- Flexible wedge with low center stem-wedge contact, in solid CA15 (13Cr) or hardfaced with 13Cr, SS-316, Monel, or CoCr alloy. Wedge is ground and lapped to a mirror finish and tightly guided to prevent dragging and seat damage.
- Hardfacing of wedge guiding surfaces available when specified by purchaser⁽²⁾.
- Non-rotating stem with precision Acme threads and burnished finish. Double start Acme for faster operation.
- Gland has two-piece construction for easy alignment.

Standard materials⁽¹⁾

Part	Materials			
Body ⁽²⁾	WCB	WC6	WC9	CF8M
Bonnet ⁽²⁾	WCB	WC6	WC9	CF8M
Stem ⁽²⁾⁽³⁾		SS 430		SS 316
Wedge ⁽²⁾	CA 15 or 13Cr faced WCB	CA 15 or CoCr alloy faced	CA 15 or CoCr alloy faced	CF8M
Seat ⁽²⁾⁽⁴⁾	CoCr alloy faced carbon steel	CoCr alloy faced F11	CoCr alloy faced F22	CoCr alloy faced F316
Packing flange		Carbon steel		Stainless steel
Gland bushing		Carbon steel		Stainless steel
Packing ring ⁽²⁾		Graphite		Graphite
Gland stud		Gr. 8 or B7 ⁽⁵⁾		F316, B8M or B30 ⁽⁶⁾
Gland nut		Gr. 2H		Gr. 8M
Body/bonnet nut	Gr. 2H		Gr. 7	Gr. 8M
Body/bonnet stud	B7		B16	B8M or B30 ⁽⁷⁾
Back seat ⁽²⁾⁽⁴⁾		SS 430		SS 316
Gasket ⁽²⁾		Class 150: corrugated steel/graphite Class 300–1500: spiral wound stainless steel/graphite		
Key		Carbon steel		
Yoke bushing		Carbon steel		Stainless steel
Bearing		Steel		
Handwheel nut		Malleable iron or steel		
Handwheel ⁽²⁾		Malleable iron or ductile iron		
Grease fitting		Steel		
Groove pin		Carbon steel		Stainless steel
Bushing		Carbon steel		Stainless steel
Washer		Carbon steel		Stainless steel
Name plate		Stainless steel		
Identification tag		Stainless steel		
Rivet		Stainless steel		
Stem nut		A 439 austenitic ductile iron Gr. D-2C		

(1) Material configurations for WC6, WC9 and CF8M are only suitable up to 1000°F (538°C).

Other materials available for higher temperatures.

(2) Other materials available. (3) Hardfaced. (4) Hardened. (5) For eye bolts-Gr. 8, for studs B7 is used.

(6) For eye bolts F316, for studs B8M or B30 is used.

(7) For bonnet studs in B7, valve maximum design temperature is limited to 650°F.

- Body and bonnet joint accurately machined.
- Body and bonnet castings are precision machined. One-piece bonnet⁽⁸⁾ for better alignment and fewer parts.
- End connection flanges in accordance with ASME B16.5 ASME Classes: 150–300: 1/4" raised face. ASME Classes: 600–1500: 1/2" raised face. Finish: 125–250 AARH for all valves.
- Rotating stem nut in Austenitic ductile iron Gr. D-2C and serviceable in line. When handwheel is used, thrust bearing arrangements vary depending on valve size and class.

(8) See Velan's Product update at this link: <http://www.velan.com/Products/Products.aspx>

Available to My Velan members on www.velan.com.

(9) For valves in conformance with API 600 11th Edition, hardfacing of wedge and body guides is standard for sizes NPS 36 and larger.

(10) One-piece bonnet for Class 150 & 300 up to NPS 16 (DN 400). Class 600 up to NPS 12 (DN 300). Class 900 up to NPS 10 (DN 250) and Class 1500 up to NPS 8 (DN 200) only.

Api Weld Manual

Ian Pickup



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