

**Table 8—Nominal Seating Surface, Stem, and Backseat Bushing or Weld Deposits**

Trim Number	Nominal Trim	Seat Surface Hardness (HB) Minimum <sup>a</sup>	Seat Surface Material Type <sup>b</sup>	Seat Surface Typical Specifications Grade			Ste
				Cast	Forged	Welded <sup>c</sup>	Material Type <sup>b</sup>
1	F6	TRIM NUMBER 1 IS OBSOLETE					
2	304	Note <sup>d</sup>	18Cr-8Ni	ASTM A351 (CF8)	ASTM A182 (F304)	AWS A5.9 ER308	18Cr-8Ni
3	F310	Note <sup>d</sup>	25Cr-20Ni	NA	ASTM A182 (F310)	AWS A5.9 ER310	25Cr-20Ni
4	Hard F6	750 <sup>e</sup>	Hard 13Cr	NA	Note <sup>f</sup>	NA	13Cr
5	Hardfaced	350 <sup>e</sup>	Co-Cr A <sup>g</sup>	NA	NA	AWS A5.13 ECoCr-A or AWS A5.21 ERCoCr-A	13Cr
5A	Hardfaced	350 <sup>e</sup>	Ni-Cr	NA	NA	Note <sup>h</sup>	13Cr
6	F6 and Cu-Ni	250 <sup>i</sup> 175 <sup>j</sup>	13Cr and Cu-Ni	ASTM A217 (CA 15) NA	ASTM A182 (F6a) Note <sup>k</sup>	AWS A5.9 ER410 NA	13Cr
7	F6 and Hard F6	250 <sup>i</sup> 750 <sup>j</sup>	13Cr and Hard 13Cr	ASTM A217 (CA 15) NA	ASTM A182 (F6a) Note <sup>l</sup>	AWS A5.9 ER410 NA	13Cr
8	F6 and Hardfaced	250 <sup>i</sup> 350 <sup>j</sup>	13Cr and Co-Cr A <sup>g</sup>	ASTM A217 (CA 15) NA	ASTM A182 (F6a) NA	AWS A5.9 ER410 AWS A5.13 ECoCr-A or	13Cr

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**Daniel F McAuley**



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## **Table of Contents Api Std 594**

1. Understanding the eBook Api Std 594
  - The Rise of Digital Reading Api Std 594
  - Advantages of eBooks Over Traditional Books
2. Identifying Api Std 594
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Api Std 594
  - User-Friendly Interface
4. Exploring eBook Recommendations from Api Std 594
  - Personalized Recommendations
  - Api Std 594 User Reviews and Ratings
  - Api Std 594 and Bestseller Lists
5. Accessing Api Std 594 Free and Paid eBooks
  - Api Std 594 Public Domain eBooks
  - Api Std 594 eBook Subscription Services
  - Api Std 594 Budget-Friendly Options
6. Navigating Api Std 594 eBook Formats

- 
- ePub, PDF, MOBI, and More
  - Api Std 594 Compatibility with Devices
  - Api Std 594 Enhanced eBook Features
  - 7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Api Std 594
    - Highlighting and Note-Taking Api Std 594
    - Interactive Elements Api Std 594
  - 8. Staying Engaged with Api Std 594
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Api Std 594
  - 9. Balancing eBooks and Physical Books Api Std 594
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Api Std 594
  - 10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  - 11. Cultivating a Reading Routine Api Std 594
    - Setting Reading Goals Api Std 594
    - Carving Out Dedicated Reading Time
  - 12. Sourcing Reliable Information of Api Std 594
    - Fact-Checking eBook Content of Api Std 594
    - Distinguishing Credible Sources
  - 13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  - 14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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