

Detailed Scheduling and Planning

- Inventory and Ordering
- Inventory Management and Customer Service
- Information used in the Material Planning Process
- MRP Mechanics – The Basics
- Using MRP Outputs
- Detailed Capacity Planning Process
- Capacity Mechanics
- Establishing Relationships with Suppliers
- Supplier Relationships and Procurement Plans

Inventory and Ordering

Types of Inventory

1. Raw Materials (RAW)
 - a. Inputs into manufacturing
 - b. Normally longest lead time inventory type
 - c. Valued at standard cost while in inventory (what was paid for them)
2. Work in Process (WIP)
 - a. Material in various stages of completion
 - b. Value includes direct labor hours and overhead.
3. Finished Goods (FG)
 - a. Completed part
 - b. Sold to the customer – external or internal (e.g. a different division)
 - c. Stored at either the production facility, warehouse, or distribution center
4. Maintenance, Repair, and Operating Supplies (MRO)
 - a. Large quantities but low cost
 - b. Include office and custodial supplies
 - c. Maintenance and spare parts
 - d. Replenishment: visual review, use and replace, reorder point

Categories related to Time-Fences

- Excess
- Surplus
- Inactive
- Obsolete
- Consignment: Supplier physically gives customer inventory but retains ownership until customer uses inventory
- Vendor Managed: differs from consignment... supplier has more visibility of customer's forecasts

Order Review Methodologies

- Material Requirement Planning (MRP)
 - a. Primary benefit: accommodates ordering strategies for parts with variable dependent and independent demand.
 - b. Different from end-item inventories:

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